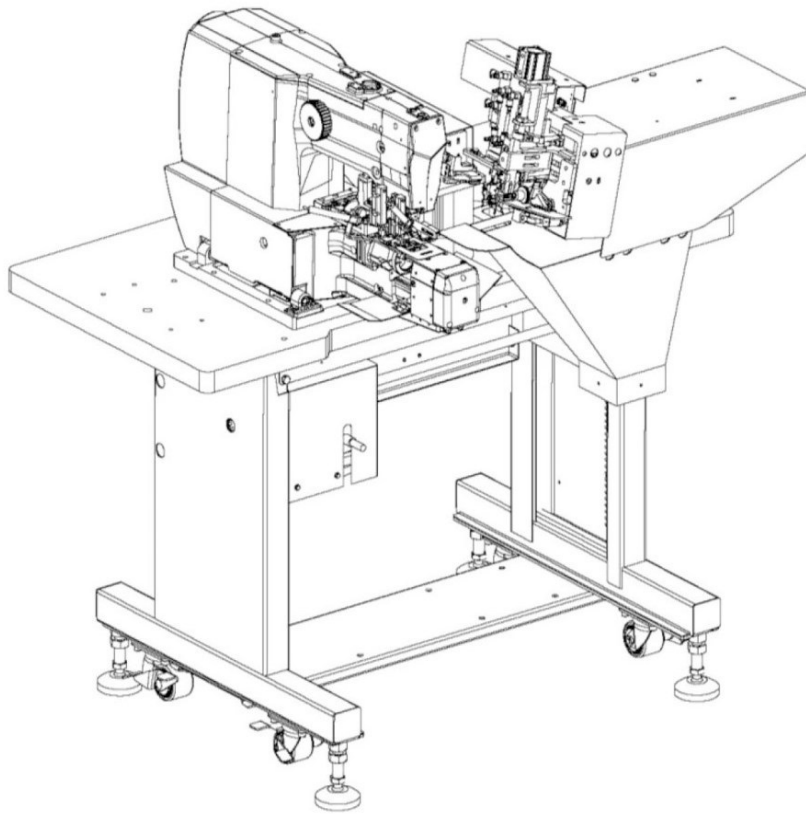


GT254-ZD

零件手册
PARTS BOOK



双针自动钉襻机

Double needle belt loop sewing machine

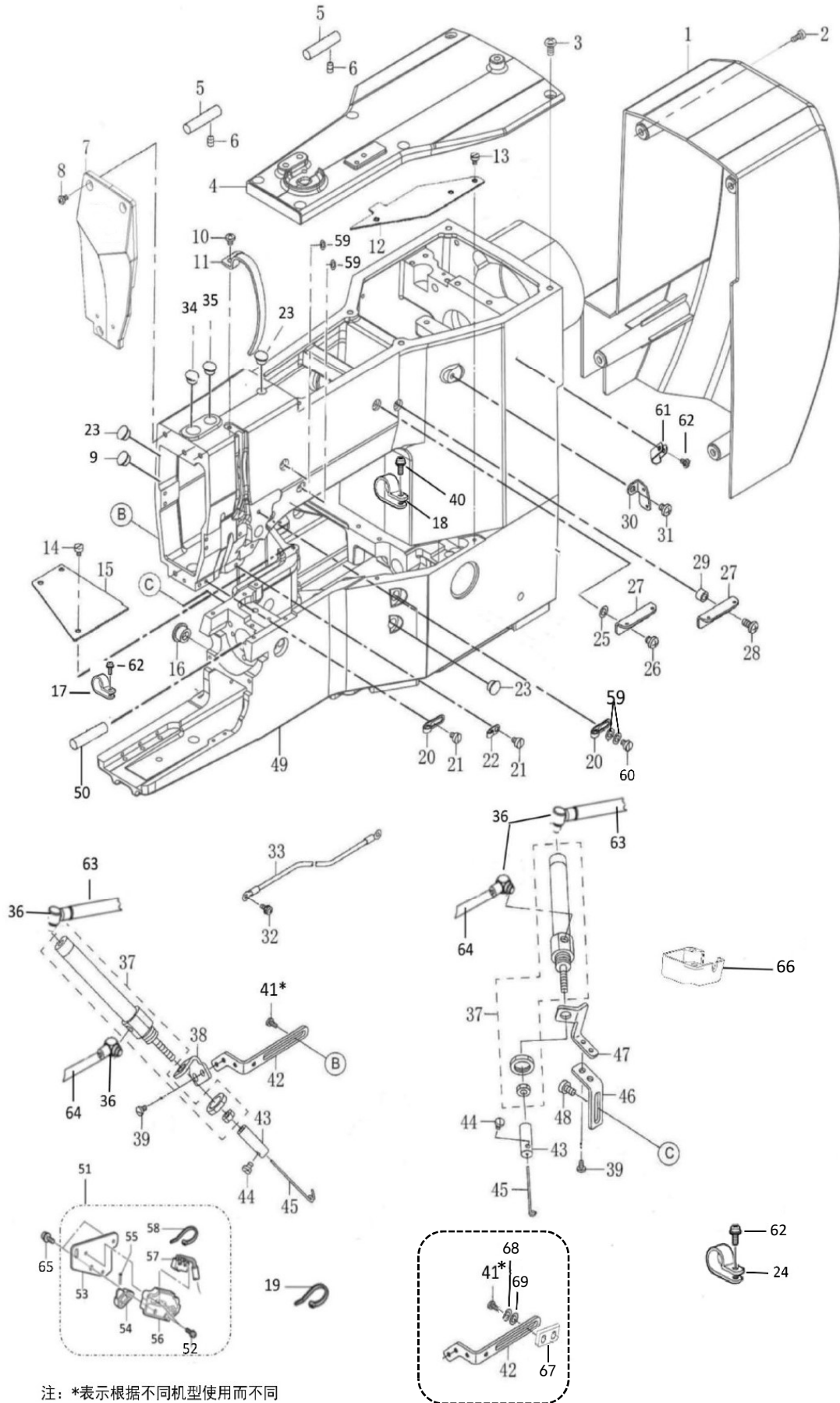
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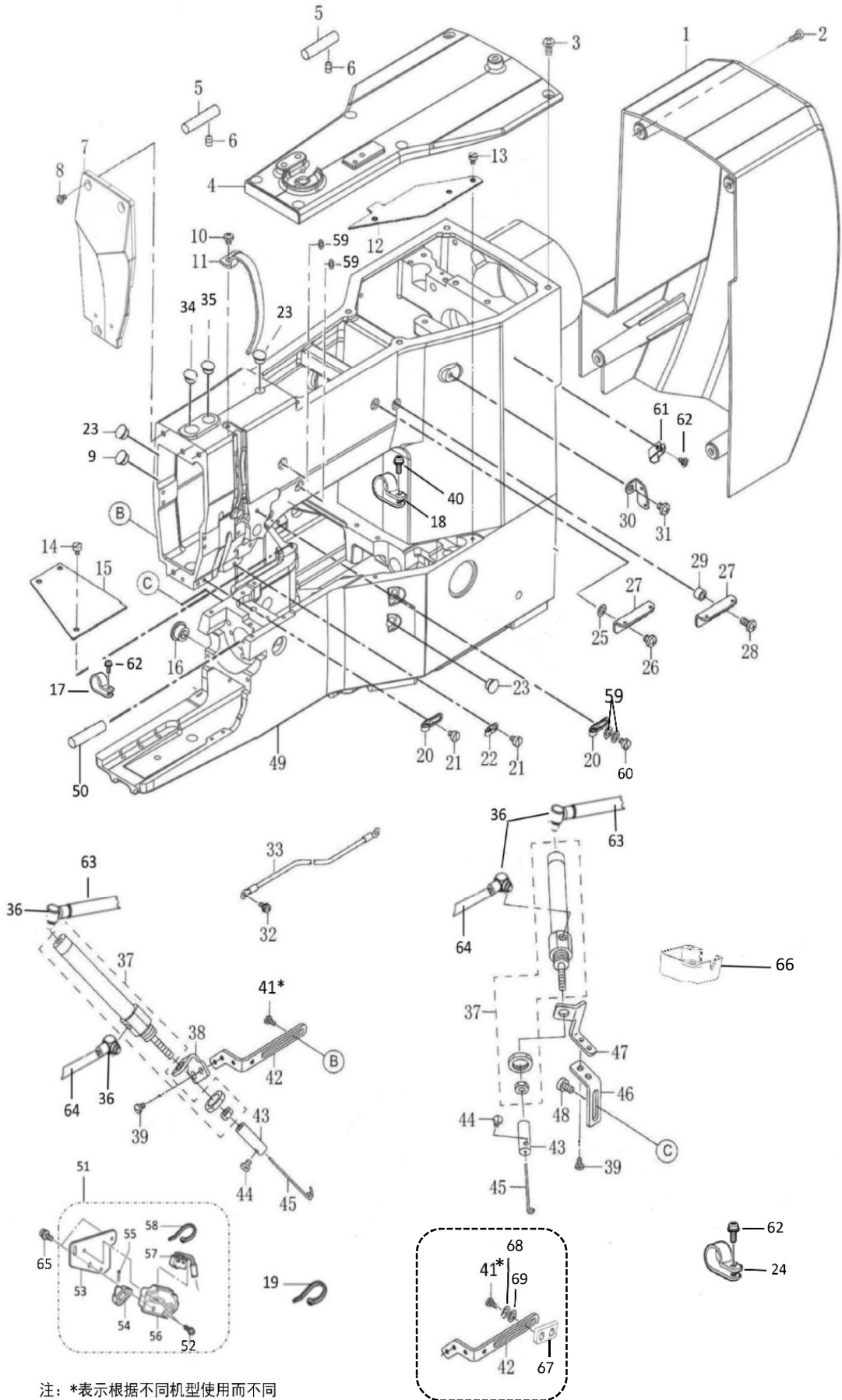
1. 机体部分/Machine body



1. 机体部分/Machine body

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	50000010	1	后盖	Rear cover	CS25400006
2	00706100	4	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
3	00706100	6	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
4	50000020	1	上盖	On the cover	
5	50000030	2	机头支撑销	Nose support pin	CS25402002
6	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
7	50000050	1	前面板	The front panel	
8	00705105	3	十字盘头螺钉M5X10	Cross pan head screw M5X10	C062501016
9	10100010	1	油盖	Oil cover	C140392009
10	01504105	1	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	CSA3025001
11	13100060	1	挑线杆防护罩	Rod take-up guard	
12	50000080	1	底座右盖板	Base right cover plate	
13	01904080	2	一字平头螺钉M4X8	Flat head screw M4X8	CSA3538001
14	01904080	3	一字平头螺钉M4X8	Flat head screw M4X8	CSA3538001
15	50000090	1	底座左盖板	Base left cover plate	
16	10100140	1	橡皮塞Φ 15.5	Rubber plug Φ 15.5	C104449001
17	16300780	1	R型线夹12.7	R clip 12.7	
18	13205390	1	电线夹14#	Wire clip # 14	C552909000
19	50104040	2	扎带 4X150	Tie 4 x150	
20	10101960	2	过线导向 C	Cross the line to C	CSA3252001
21	00705065	2	十字盘头螺钉M5X6	Cross disc head screw M5X6	C062500616
22	10101950	1	过线导向 B	Lead through to B	CSA4333001
23	10100030	6	橡皮塞Φ 10.5	Rubber plug Φ 10.5	C104821001
24	10103120	1	压线板	Line pressing board	C149547000
25	02000099	2	垫圈	The gasket	
26	00706100	1	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
27	50000120	2	过线导向A	Lead through to A	CS02039373
28	00706160	1	十字盘头螺钉M6X16	Cross disc head screw M6X16	C062061616
29	50000130	1	垫柱	Cushion column	CS12665000
30	50000140	1	过线导向D	Lead through to D	CSL1111232
31	00706100	1	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
32	01504105	1	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	CSA3025001
33	10002013	1	接地线 350	Grounding line 350	
34	13206150	1	橡皮塞12.5	Rubber plug 12.5	CSA2929001
35	13200280	1	橡皮塞8.5	Rubber plug 8.5	CS32263001
36	15202980	4	气管弯接头	Gas pipe bend	GSP1314505
37	50000150	2	扫线气缸	Sweep line cylinder	GSL1004001
38	50000160	1	气缸支架	Cylinder bracket	CS25479903
39	01504105	4	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	CSA3025001
40	01904080	1	一字平头螺钉M4X8	Flat head screw M4X8	CSA3538001
			<用于254-H/254-M>	<For 254-H/254-M>	
41	01504105	2	十字盘头螺钉(带垫圈)M4X10DA <用于254-HL/254-ML>	Cross disc head screw (with washer)M4X10 <For 254-H/254-M>	
41	00704120	2	十字盘头螺钉M4X12	Cross disc head screw M4X12	C062401216
42	50000170	1	扫线气缸安装支架A	Installation bracket A for sweeping cylinder	CS25401806
43	50000180	2	热线钩安装柱	Wire hook mounting post	CS25472205
44	00803030	4	内紧定螺钉M3X3	Internal set screw m 3 3 3	C012300336
45	50000190	2	扫线钩	Sweep line hook	CS25472106
46	50000200	1	扫线气缸安装支架B	Installation bracket B for sweeping cylinder	CS25472007
47	50000210	1	气缸支架B	Cylinder support B	CS25472304
48	00706100	2	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
49	50000220	1	机壳	chassis	CSL0104901
50	10100200	1	旋梭座定位销	Hook holder locating pin	C117608001
51	132-31	1	9820头部开关组件	Head switch assembly	
52	01503125	2	十字盘头带垫片螺钉M3X12DB	Cross disc head with washer screw M3X12DB	CSP4303114
53	13205690	1	安全开关基座	Safety switch base	CSA5730101
54	13205710	1	开关手柄	The switch handle	CSA5732001
55	13205700	1	开关弹簧	Switch on the spring	CSA5731001
56	13205680	1	安全开关板	Safety switch board	CSA5729001

1. 机体部分/Machine body

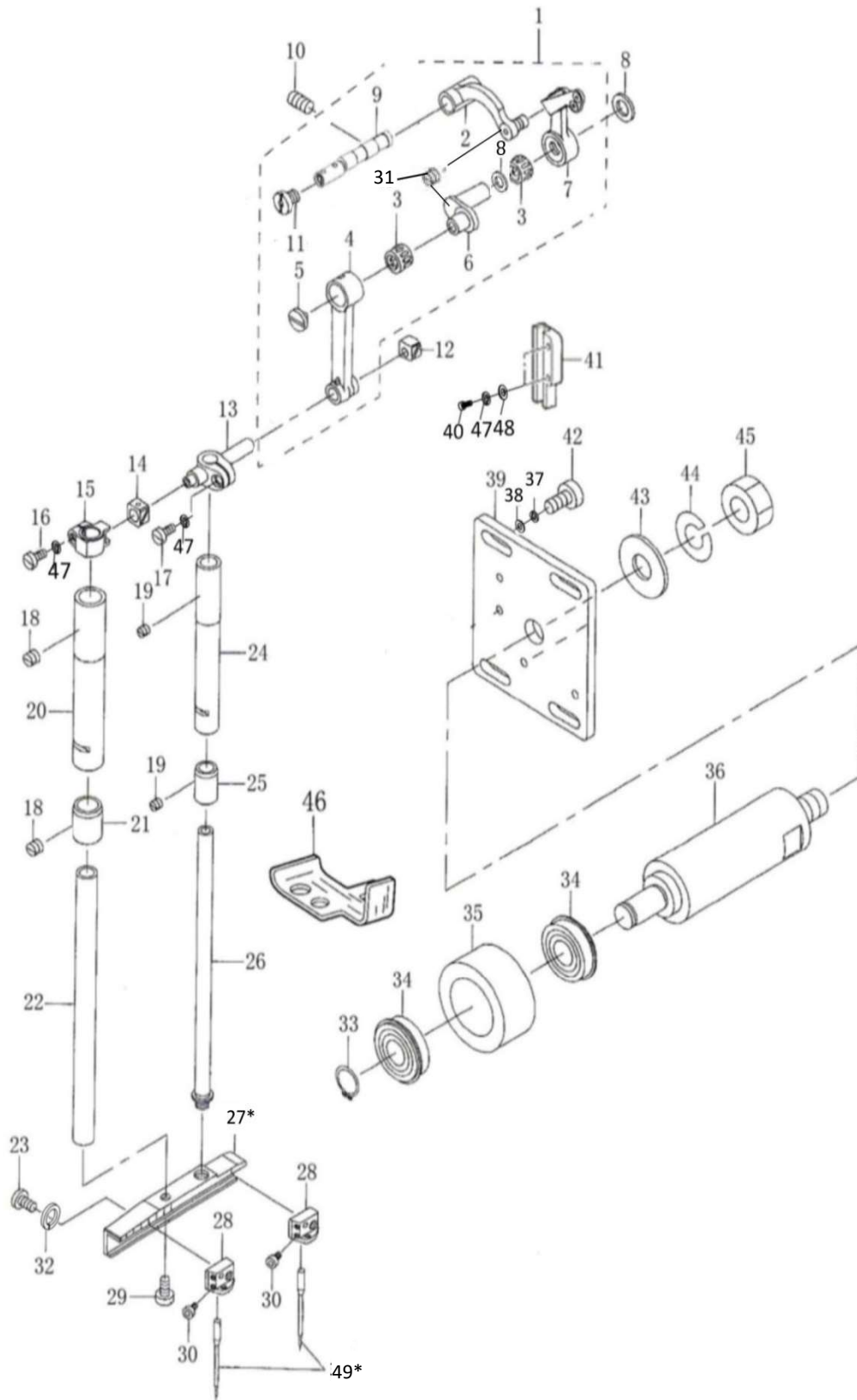


注：*表示根据不同机型使用而不同

1. 机体部分/Machine body

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
57	10002072	1	9820机头开关组件	9820 head switch assembly	
58	10103010	1	扎带M3X100	Tie M3X100	GSP4303144
59	00505030	8	垫圈M5	Gasket M5	C146354002
60	00705105	1	十字盘头螺钉M5X10	Cross pan head screw M5X10	C062501016
61	10103170	1	挂钩NK-18N	Hook NK - 18 n	CS11817000
62	01504105	4	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	GSA3025001
63	15202950	4.9	28号空气管(透明) φ4单位(m)	Number 28 air pipe (transparent) phi 4 units (m)	GSA6405001
64	15202960	5	27号空气管(黑色) φ4单位(m)	Number 27 air pipe (black) phi 4 units (m)	GSA6406001
65	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	
66	10003032	1	机头检出器组件(254机用) <用于254-HL/254-ML>	Head checker assembly (254) For < 254 - HL / 254 - ML >	
67	50000230	1	垫板(60-90)	Backing plate (60-90)	
68	00604000	2	弹簧垫圈2-4	Spring washer 2-4	
69	00504030	2	平垫圈S4	Flat washer S4	

2. 针杆装置/Needle bar mechanism

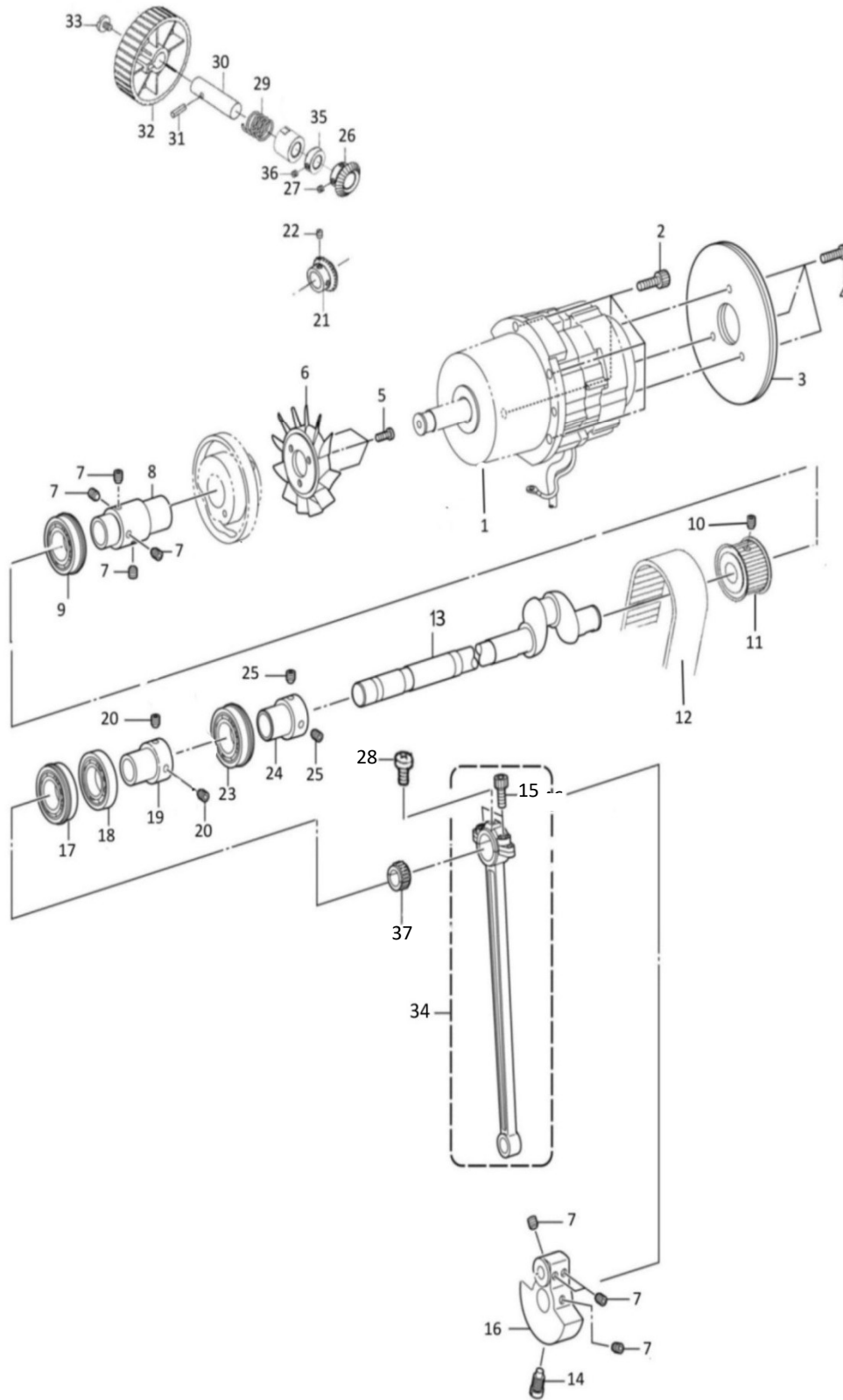


注：*表示根据不同机型使用而不同

2. 针杆装置/Needle bar mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	500-08	1	254ZD挑线杆组件	254ZD wire rod assembly	
2	10100330	1	挑线连杆A(镀DLC)	Connecting rod A(DLC plated)	
3	00108081	2	滚针轴承(公差-4~-6)	Needle roller bearing (tolerance -4 ~ -6)	GSP4300308
	00108082	2	滚针轴承(公差0~-2)	Needle roller bearing (tolerance 0 ~ -2)	GSP4300309
	00108083	2	滚针轴承(公差0~2)	Needle roller bearing (tolerance 0 ~ 2)	GSP4300310
	00108084	2	滚针轴承(公差+2~+4)	Needle roller bearing (tolerance +2 ~ +4)	GSP4300324
	00108085	2	滚针轴承(公差-2~-4)	Needle roller bearing (tolerance -2 ~ -4)	GSP4300307
4	10100290	1	针杆连杆	Needle bar connecting rod	GSP4300306
5	02000152	1	锥形螺钉SM3. 57-40L	Taper screw sm3.57-40l	G145465001
6	10200060	1	挑线曲柄 B	Pick crank B	
7	15515300	1	挑线杆	take-up	
8	00508020	2	垫圈8	Gasket 8	G110367001
9	50000250	1	挑线连杆销	Connecting rod pin	
10	00806100	2	内紧定螺钉M6X10	Internal set screw M6X10	GSP4300316
11	01105060	1	一字沉头螺钉M5X6	One word countersunk head screw M5X6	GSA2958001
12	10100350	1	滑块	The slider	GSA3488001
13	50000260	1	挑线连接柱	Connect the wires to the column	CS25403802
14	50000270	1	滑块8X7. 24	The slider 8 x7. 24	CSL3035280
15	50000280	1	前针杆连接柱	Front needle bar connecting column	L0102015M0
16	01204120	1	内六角螺栓M4X12	Socket hexagon bolt M4X12	G018401236
17	01204100	1	内六角螺栓M4X10	Socket hexagon bolt M4X10	G018401036
18	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	G012500536
19	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	G012500536
20	50000290	1	前针杆轴套U	Front needle bar sleeve U	CS25403406
21	50000300	1	前针杆轴套D	Front needle rod sleeve D	CS25403307
22	50000310	1	前针板(DIC)	Front stitch plate (DIC)	
23	00704080	2	十字盘头螺钉M4X8	Cross disc head screw M4X8	G062400806
24	50000320	1	后针杆轴套U	Rear needle rod sleeve U	CSL1402280
25	50000330	1	后针杆轴套D	Rear needle rod sleeve D	CS25403208
26	50000340	1	后针杆(DLC)	After the needle bar (DLC)	
			<用于254-HL/254-ML>	<For 254-HL/254-ML>	
27	50000410	1	针杆基座(60-90)	Needle rod base (60-90)	
			<用于254-H/254-M>	<For 254-H/254-M>	
27	50000350	1	针杆基座	Needle rod base	CS25404016
28	50000360	2	机针安装块	Needle mounting block	
29	02000182	1	螺钉SM4. 37X40 L8	Screw SM4.37 X40 L8	GSL6110820
30	02000032	2	内六角螺栓M2. 5X5	Hexagon socket bolt m2.5x5	CSL6850502
31	00803030	2	内紧定螺钉M3X3	Internal set screw m 3 3 3	CS08030301
32	00504050	1	垫圈 L4	Gasket L4	CS21041702
33	00202120	1	轴用挡圈C12	Shaft retainer C12	CS01200001
34	00160011	2	轴承6001ZZNR	Bearing 6001 ZZNR	GSA6705001
35	50000370	1	同步轮	Synchronous wheel	CS25404305
36	50000380	1	同步轮安装轴	Synchronizing wheel mounting shaft	CS25404404
37	00606000	4	弹簧垫圈2-6	Spring washer 2-6	G028060246
38	00506080	4	平垫圈M6(镀镍)	Flat washer M6(nickel plated)	G025060236
39	50000390	1	同步轮固定板	Synchronous wheel fixing plate	CS254004503
40	01204165	2	内六角螺栓M4X16	Socket head bolt M4X16	G018401636
41	10100360	1	滑块导向B	Slider leads to B	GSA3528001
42	01206160	4	内六角螺栓M6X16	Hexagon socket bolt M6X16	G018061636
43	00512010	1	平垫圈12. 2X30X2	12.2 X30X2 flat washer	CS25423303
44	00612001	1	弹簧垫圈12	Spring washer 12	CS01220002
45	00412101	1	螺母M12	Nut M12	CS06120001
46	50000400	1	针杆轴套油毡	Needle rod sleeve linoleum	CSL0304600
47	00604000	4	弹簧垫圈2-4	Spring washer 2-4	G028040246
48	00504030	2	平垫圈S4	Flat washer S4	G026040136
			<用于254-HL/254-H>	<For 254-H/254-M>	
49	10100430	2	机针19#	19 # machine needle	CS37928019
			<用于254-M/254-ML>	<For 254-M/254-ML>	
49	15200360	2	DP17* 16#机针	DP17 * 16 # machine needle	D0102032A3

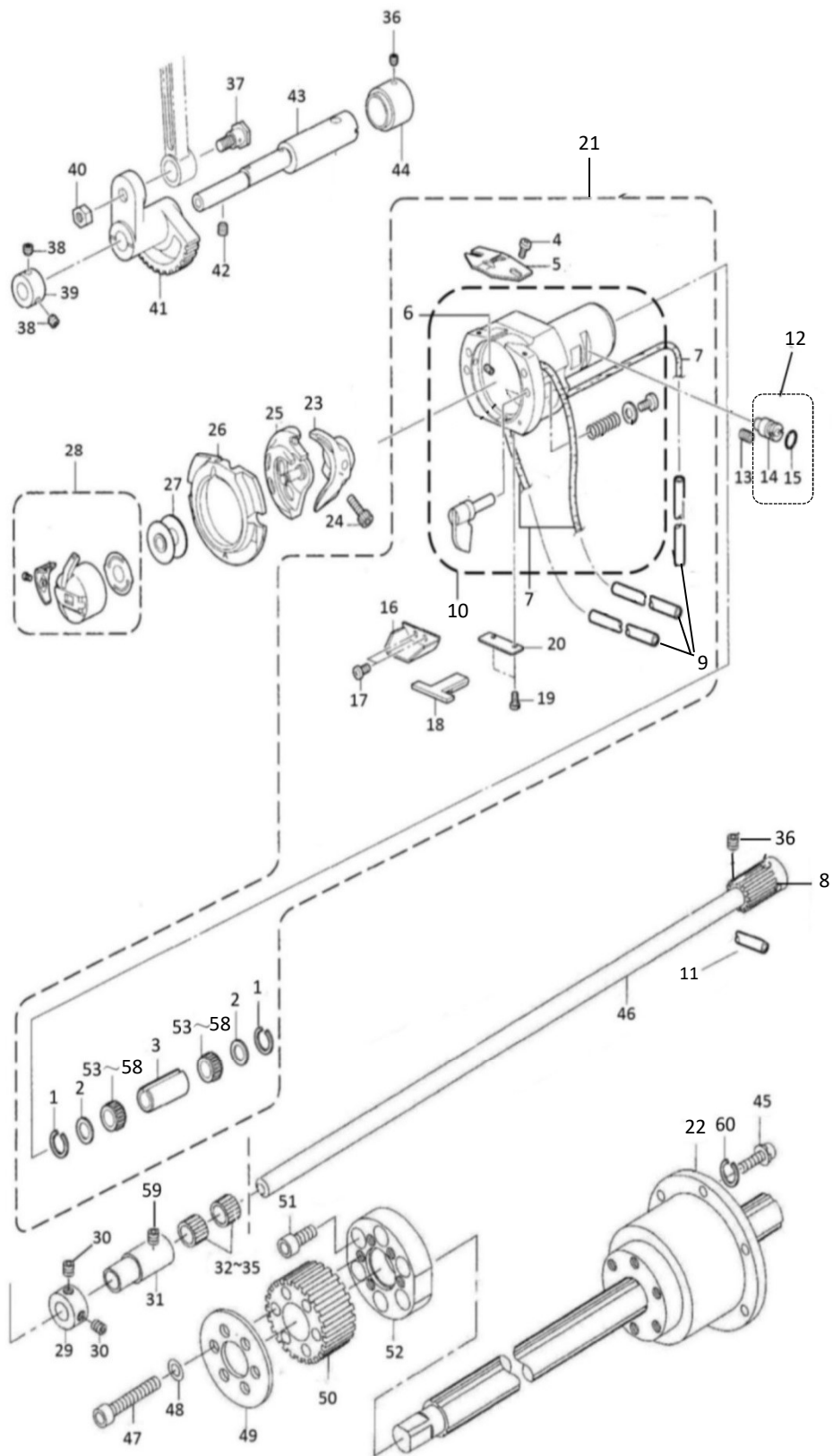
3. 上轴装置/Upper shaft mechanism



3. 上轴装置/Upper shaft mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10003060	1	9820主轴马达组件	Main shaft motor assembly	
2	01205160	4	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
3	10105890	2	惯性轮 2 (2.6MM厚)	Inertia wheel 2 (2.6mm thick)	
4	00704100	3	十字盘头螺钉M4X10	Cross disc head screw M4X10	C062401006
5	01504105	3	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	CSA3025001
6	10100460	1	叶轮	The impeller	CS38713100
7	00806061	8	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
8	10100270	1	管接头A	Pipe connection a.	CSA3210001
9	00162041	1	轴承6204DDUNR	Bearing 6204 ddunr	CSA4178001
10	00806081	2	内紧定螺钉(黑色)M6X8	Internal set screw (black) M6X8	
11	50000420	1	驱动轮	Driving wheel	CS25404107
12	50000430	1	同步带5M-665-20-MM	Synchronous belt 5 m - 665-20 - MM	CS25404206
13	50000440	1	上轴	On the shaft	CS25402705
14	02000151	1	螺钉M8	Screw the M8	CS25235001
15	01205160	2	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
16	10200020	1	曲柄 B	Crank B	CSA3591001
17	00169041	1	轴承6904DDUNR	Bearing 6904 ddunr	CSA4179001
18	00169040	1	轴承R-6904DDU	Ddu bearing R - 6904	CSA4180001
19	10100260	1	轴承前套	Bearing before	CSA3206001
20	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
21	50000450	1	伞齿轮(右)	Bevel gear (right)	GSPJK43003
22	00804040	2	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
23	00160041	1	轴承6004DDUNR	Bearing 6004 ddunr	CSA4177001
24	10100260	1	轴承前套	Bearing before	CSA3206001
25	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
26	50000460	1	伞齿轮(左)	Bevel gear (left)	GSPJK43001
27	00804040	2	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
28	00703045	1	十字盘头螺钉M3X4	Cross disc head screw M3X4	C062300416
29	50000470	1	压簧	Compression spring	GSPJK43004
30	50000480	1	手轮传动轴	Hand wheel drive shaft	GSPJK43002
31	00304120	1	弹簧销4X12	Spring pin 4 x12	C047401242
32	50000490	1	手轮	The handwheel	
33	00706085	1	一字大盘头螺钉M6X8	One word large pan head screw M6X8	GSPJK43008
34	10100250	1	曲柄轴组件	Crank shaft assembly	CSA3499001
35	50000520	1	紧圈	ring	
36	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
37	00115131	1	滚针轴承(公差2~0)	Needle roller bearing (tolerance 2 ~ 0)	
37	00115132	1	滚针轴承(公差0~-2)	Needle roller bearing (tolerance 0 ~ -2)	CSA4173001
37	00115133	1	滚针轴承(公差-2~-4)	Needle roller bearing (tolerance -2 ~ -4)	
37	00115134	1	滚针轴承(公差-4~-6)	Needle roller bearing (tolerance -4 ~ -6)	CSA4175001

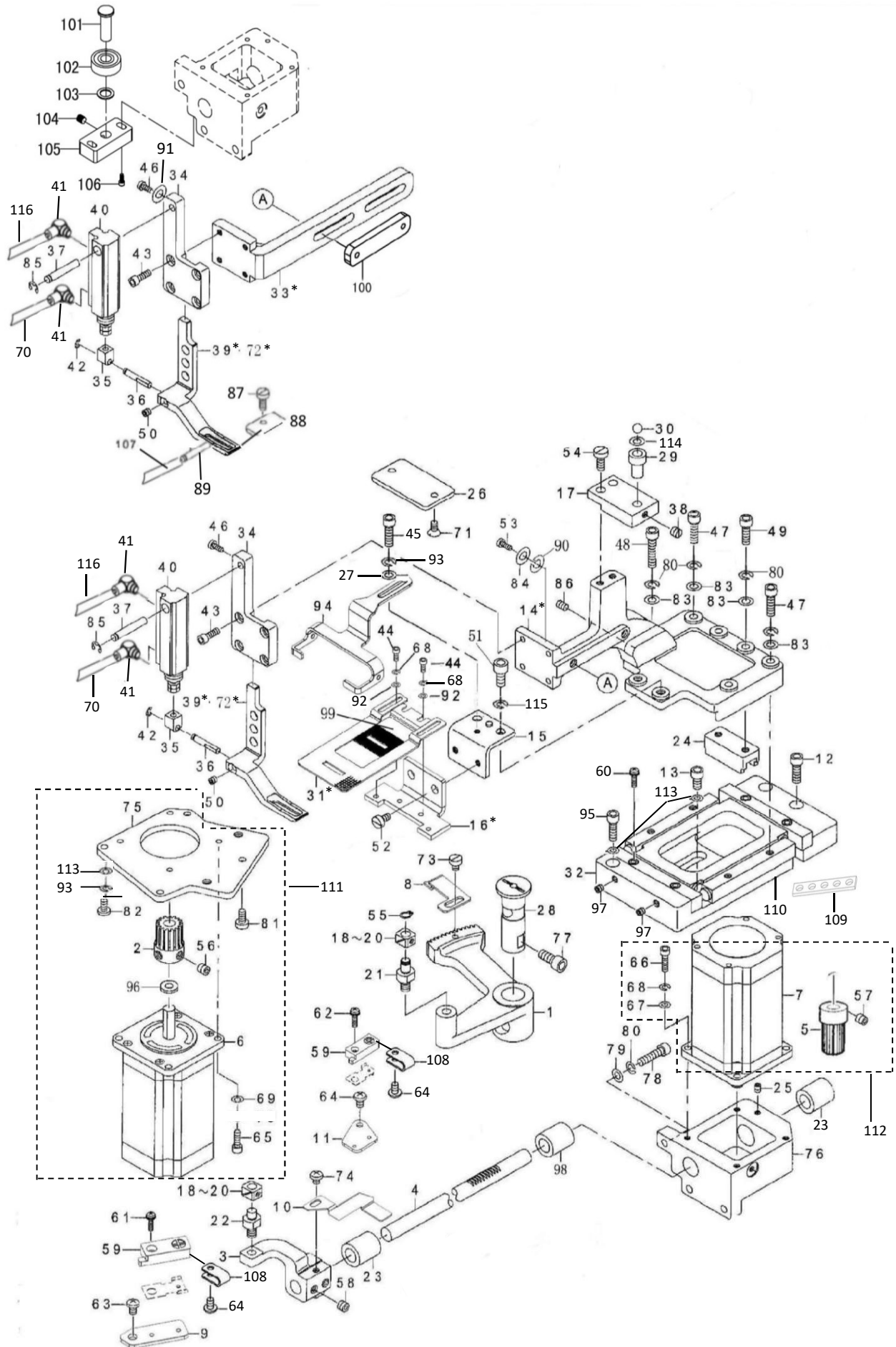
4. 下轴装置/Lower shaft mechanism



4. 下轴装置/Lower shaft mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10101640	2	止动圈	Retaining ring	CSA3277001
2	10101630	2	垫圈 A	A gasket	CSA3276001
3	10101650	1	轴圈	Axial circle	CSA3278001
4	01904030	2	一字平头螺钉M3X4	Flat head screw M3X4	CSA4199001
5	10101550	1	旋梭线导向	Shuttle guide	CS02429201
6	10101570	2	油毡	linoleum	C153050000
7	15202400	3	油线 (16股) L=700mm	Oil line (16 strands) L=700mm	GSA5292101
8	10101520	1	下轴齿轮	The shaft gear	GSP4301304
9	10101830	1.5	油管 φ3内×φ5外 (单位: m)	Tubing 3 with × 5 with (unit: m)	
10	10102330	1	大旋梭台 (顺发)	Large revolving shed (straight)	
11	10101510	1	下轴齿轮锥形销	Lower shaft gear conical pin	GSP4301305
12	101-41	1	430旋梭调节轴	430 shuttle adjusting shaft	
13	00806100	1	内紧定螺钉M6X10	Internal set screw M6X10	GSP4300316
14	10101470	1	旋梭调节轴	Shuttle adjusting shaft	GSA3238101
15	02000201	2	O型圈PW3	Type O PW3	C081003670
16	10101590	1	油毡T支架	Linoleum T bracket	CSA3274101
17	00703041	2	十字盘头螺钉M3X4 (发黑)	Cross disc head screw M3X4(blackening)	CS47307001
18	10101600	1	油毡T	Felt T	CSA3275001
19	00703550	2	一字平头螺钉M3X5.5	Screw m3x5.5 with flat head	CS44924001
20	10101580	1	油毡支撑板	Linoleum support plate	GSA3242001
21	500-06	1	254旋梭组件(后)	254 shuttle assembly (back)	
22	50000590	1	花键轴组件	Spline shaft assembly	GS25407506
23	10101660	1	梭托 D	Shuttle Joe D	CSA3284001
24	01205146	1	内六角螺栓M5X14 (材料定制)	Hexagon socket bolt M5X14(customized material)	0
25	15202350	1	中旋梭B (进口广濂)	Medium shuttle B(imported komi Hirose)	
26	10101680	1	大旋梭	Big hook	C152682201
27	15202320	1	梭芯	The bobbin	CS44633001
28	15202310	1	梭芯套组件 (进口广濂)	Shuttle sleeve assembly (imported komi Hirose)	
29	10100840	1	QC压脚臂杆轴紧圈	QC press foot arm shaft tight ring	GSA3231001
30	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
31	50000530	1	下轴轴套	The shaft sleeve	CS25408403
32	00108101	2	滚针轴承 (公差+0.004~+0.002)	Needle roller bearing (tolerance +0.004 ~ +0.002)	CS1411804A
33	00108102	2	滚针轴承 (公差+0.002~0)	Needle roller bearing (tolerance +0.002 ~ 0)	CS1411804A
34	00108111	2	滚针轴承 (公差0~-0.002)	Needle roller bearing (tolerance 0 ~ -0.002)	CS1411804A
35	00108112	2	滚针轴承 (公差-0.002~-0.004)	Needle roller bearing (tolerance -0.002 ~ -0.004)	CS1411804A
36	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
37	10101440	1	轴位螺钉M6X0.75 (镀DLC)	Screw m6x0.75 (DLC plated)	
38	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
39	10100840	1	QC压脚臂杆轴紧圈	QC press foot arm shaft tight ring	GSA3231001
40	00406041	1	摆动齿轮螺母M6X0.75	Swing gear nut m6x0.75	GSA3227001
41	50000540	1	摆动齿轮	The swing gear	CS25403402
42	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
43	10101460	1	摆动齿轮轴 A	Swing gear shaft A	GSA4068001
44	10101710	1	紧圈R	Ring R	GSA3283101
45	01204140	6	内六角螺栓M4X14	Socket hexagon bolt M4X14	C018401436
46	50000550	1	下轴	The shaft	CSL0704701
47	01205350	6	内六角螺栓M5X35	Hexagon socket bolt M5X35	CSL6053502
48	00605000	6	弹簧垫圈5	Spring washer 5	C028050246
49	50000560	1	同步轮挡片	Synchronous wheel baffle	CS25407803
50	50000570	1	同步轮	Synchronous wheel	CS25407605
51	01205120	6	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
52	50000580	1	同步轮安装块	Synchronizing wheel mounting block	CS25407704
53	00108105	2	轴承 (公差+2~+4)	Bearing (tolerance +2 ~ +4)	GSP4301306
54	00108104	2	轴承 (公差-4~-6)	Bearings (tolerance -4 ~ -6)	CSA4190001
55	00108103	2	轴承 (公差-2~-4)	Bearings (tolerance -2 ~ -4)	CSA4189001
56	00108107	2	轴承 (公差0~-2)	Bearing (tolerance 0 ~ -2)	CSA4188001
57	00108100	2	轴承 (公差0~2)	Bearing (tolerance 0 ~ 2)	
58	00108106	2	轴承 (公差+4~+6)	Bearings (tolerance +4 ~ +6)	
59	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
60	00604000	6	弹簧垫圈2-4	Spring washer 2-4	C028040246

5. 送料装置/Feed mechanism

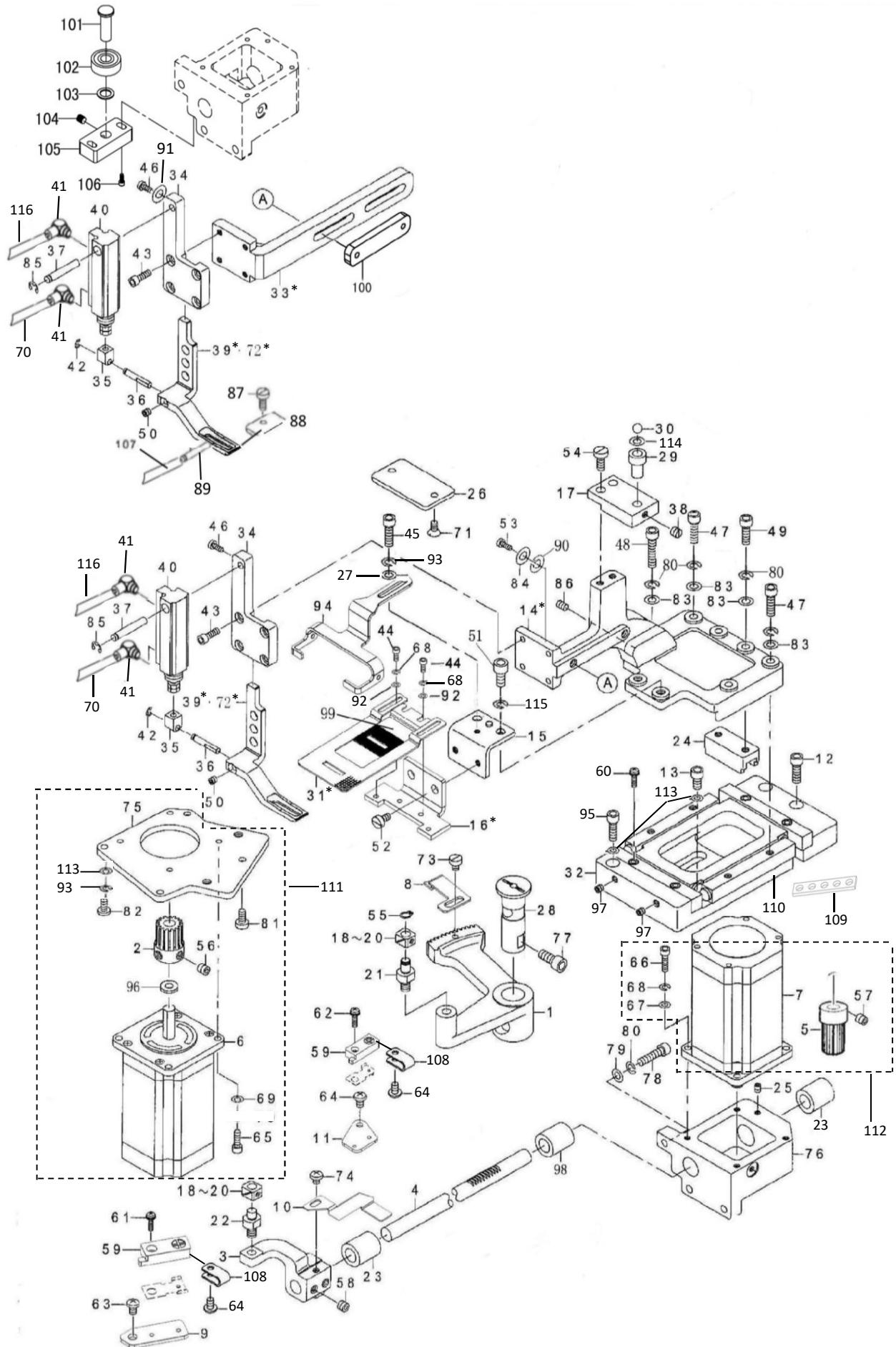


注: *表示根据不同机型使用而不同

5. 送料装置/Feed mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	50000600	1	送料齿轮 (X)	Feed gear (X)	CS25411201
2	50000610	1	齿轮 (X)	Gear (X)	CS19001403
3	50000620	1	送料台驱动支架	Feeder drive bracket	
4	50003500	1	齿条轴 (Y)	Rack axis (Y)	
5	10100560	1	送料齿轮	Feeding gear	CSA4197001
6	10003079	1	254电机组件X (白)	254 motor assembly X (white)	
7	10003080	1	254电机组件Y (蓝+黑)	254 motor assembly Y (blue + black)	
8	50000660	1	送料齿轮感应片	Feed gear sensor	CS25411409
9	50000690	2	传感器安装板	Sensor mounting plate	CS25411801
10	50000680	1	感应片	sensors	CS25436402
11	50000670	1	感应器安装板	Sensor mounting plate	CS25411508
12	01205200	2	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
13	01204120	1	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
			<用于254-HL/254-ML>	<For 254-HL/254-ML>	
14	50000710	1	压脚臂 (60-90)	Pressure foot arm (60-90)	
15	50000720	1	安装支架	Mounting bracket	CS25412209
16	50005950	1	送料板安装支架 (60-90)	Feeding plate mounting bracket (60-90)	
			<用于254-H/254-M>	<For 254-H/254-M>	
14	50000700	1	254压脚臂 (喷银)	254 press foot and arm (silver spray)	
15	50000720	1	安装支架	Mounting bracket	CS25412209
16	50000730	1	安装支架	Mounting bracket	
17	50000740	1	压脚臂短轴安装板	Pressfoot arm short shaft mounting plate	CS25480505
18	50000750	2	滑块导向块	Slide guide block	CS01414232
19	50000760	2	滑块导向块	Slide guide block	CS01414232
20	50000770	2	滑块导向块	Slide guide block	CS01414232
21	50005510	1	轴位螺钉	Axis of a screw	CS25411904
22	50005520	1	轴位螺钉	Axis of a screw	CS25412001
23	50000780	2	铜套	Copper set of	CS02509704
24	50000790	1	滑块导向块	Slide guide block	CS25411607
25	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
26	50000800	1	压脚臂支板	Press foot arm strut	CS25418907
27	00504050	1	垫圈 L4	Gasket L4	CSA5158001
28	50000810	1	送料齿轮轴	Feed gear shaft	CS25411300
29	10100940	1	压脚臂短轴	Press foot arm short shaft	CSA3428001
30	10100050	7	钢球1/8	1/8 of steel ball	C071031840
			<用于254-HL/254-ML>	<For 254-HL/254-ML>	
31	50000830	1	送料板 (60-90)	Feeding board (60-90)	
32	50000840	1	导轨安装板	Guide mounting plate	CS25411102
33	50000880	1	前压脚安装支架 (60-90)	Mounting bracket for forefoot (60-90)	
			<用于254-H/254-M>	<For 254-H/254-M>	
31	50000820	1	送料板	Feed plate	CS25480406
32	50000840	1	导轨安装板	Guide mounting plate	CS25411102
33	50000870	1	前压脚安装支架	Install bracket for forefoot	CS25410807
34	50000890	2	压脚导向块	Press foot guide block	CS25410906
35	50000900	2	气缸接头	Cylinder joint	CS25480604
36	50000910	2	轴销	Shaft pin	CS25480703
37	50000920	2	气缸安装轴	Cylinder mounting shaft	CS25411003
38	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
			<用于254-H/254-HL>	<For 254-H/254-HL>	
39	50000930	1	压脚 (后)	Pressure foot (back)	CS25475612
			<用于254-M/254-ML>	<For 254-M/254-ML>	
39	50000940	1	压脚 (特制)	Pressure foot (special)	
40	50000950	2	气缸组件	Cylinder components	
41	13205310	4	接头KQH04-M3	Joint KQH04 - M3	CSA7011001
42	00201030	2	挡圈 E3	Retaining ring E3	C048030342
43	01204120	8	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
44	01304080	4	外六角螺栓M4X8	Outer hexagon bolt M4X8	C017400802

5. 送料装置/Feed mechanism

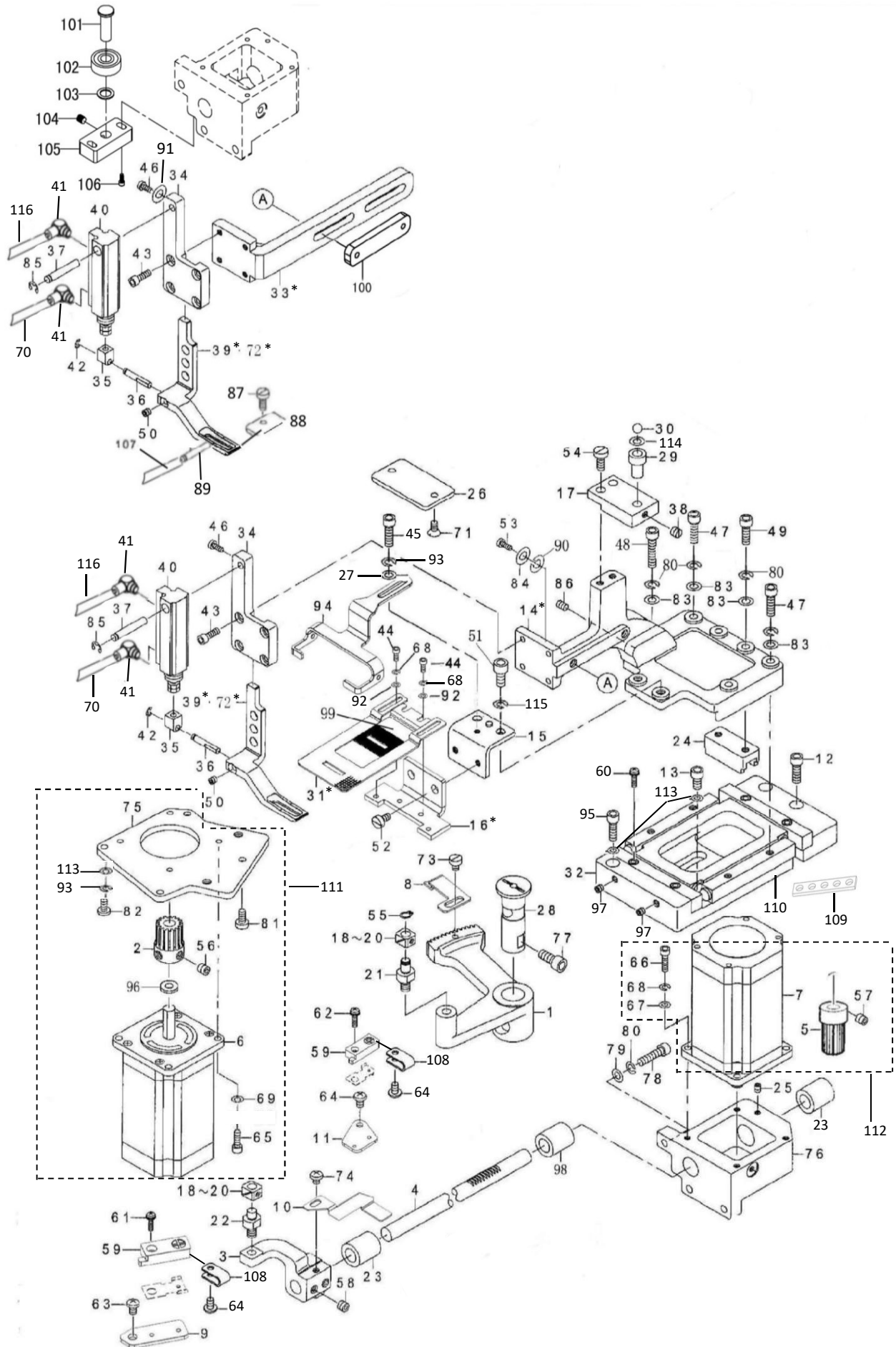


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5. 送料装置/Feed mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
45	01204085	1	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
46	01203080	2	内六角螺栓M3X8	Socket hexagon bolt M3X8	C018300836
47	01205200	3	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
48	01205300	1	内六角螺栓M5X30	Hexagon socket bolt M5X30	C018503036
49	01205180	2	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
50	00804040	2	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
51	01206120	2	内六角螺栓M6X12	Hexagon socket bolt M6X12	C018061236
52	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	CSA3025001
53	01205350	2	内六角螺栓M5X35	Hexagon socket bolt M5X35	CSL6053502
54	01205140	2	内六角螺栓M5×14	Hexagon socket bolt M5×14	C018501232
55	00202060	1	轴用挡圈 C6	Shaft retainer C6	C048060142
56	00806050	2	内紧定螺钉M6X5	Internal set screw M6X5	C012060536
57	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
58	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
59	10002068	1	感应器组件(两联)	Sensor module (two parts)	
60	01204165	4	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
61	00703080	1	十字盘头螺钉M3X8	Cross disc head screw M3X8	C062300816
62	00703080	1	十字盘头螺钉M3X8	Cross disc head screw M3X8	C062300816
63	01104080	1	一字沉头螺钉M4X8.7	One - word countersunk head screw m 4 x 8.7	CS25310101
64	00704055	3	十字盘头螺钉M4X5	Cross disc head screw M4X5	C060400516
65	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
66	00704120	4	十字盘头螺钉M4X12	Cross disc head screw M4X12	C062401216
67	00504030	4	平垫圈S4	Flat washer S4	C026040136
68	00604000	6	弹簧垫圈2-4	Spring washer 2-4	C028040246
69	00504030	4	平垫圈S4	Flat washer S4	C026040136
70	15202950	5.1	24号空气管白色 φ4(单位:m)	Number 24 air pipe white phi 4(unit :m)	CSA6405001
71	01104080	2	一字沉头螺钉M4X8.7	One - word countersunk head screw m 4 x 8.7	CS25310101
			<用于254-M/254-ML>	<用于254-M/254-ML>	
72	50000940	1	压脚(特制)	Pressure foot (special)	
			<用于254-H/254-HL>	<用于254-H/254-HL>	
72	50000930	1	压脚(后)	Pressure foot (back)	
73	00704055	1	十字盘头螺钉M4X5	Cross disc head screw M4X5	C060400516
74	00704055	1	十字盘头螺钉M4X5	Cross disc head screw M4X5	C060400516
75	50000960	1	电机安装板(X)	Motor mounting plate (X)	CS25410005
76	50003510	1	Y电机安装支架	Y motor mounting bracket	
77	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
78	01205200	3	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
79	00505030	2	垫圈M5(镀镍)	Washer M5(nickel plated)	C146354002
80	00605000	9	弹簧垫圈5	Spring washer 5	C028050246
81	01104080	1	一字沉头螺钉M4X8.7	One - word countersunk head screw m 4 x 8.7	CS25310101
82	01204120	3	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
83	00505030	6	垫圈M5(镀镍)	Washer M5(nickel plated)	C146354002
84	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
85	00201040	2	挡圈 E4	Retaining ring E4	C048040342
86	00805081	2	内紧定螺钉(黑色)M5X8	Internal set screw (black) M5X8	
87	00703080	4	十字盘头螺钉M3X8	Cross disc head screw M3X8	C062300816
88	50001030	2	冷针吹气管安装板	Cold needle blowing pipe mounting plate	
89	10125240	0.15	铜管φ3(单位:m)	Brass Φ 3 (unit: m)	
90	00505030	2	弹簧垫圈5	Spring washer 5	CS22051602
91	00505010	2	平垫圈M5(大)	Flat washer M5(large)	C025050236
92	00504050	4	垫圈 L4	Gasket L4	CSA5158001
93	00604000	4	弹簧垫圈2-4	Spring washer 2-4	C028040246
94	50000990	1	限位安装支架	Limit mounting bracket	CSL5560254
95	01204200	1	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
96	00108050	1	送布马达轴承	Feed cloth motor bearing	
97	00804080	2	内紧定螺钉M4X8	Internal set screw M4X8	CSL8040802
98	50001000	1	铜套(1)	Copper sleeve (1)	
			<用于254-H/254-HL>	<For 254-H/254-HL>	
99	50001010	1	送料板B<仅用于254-H>	Feed plate B< for 254-h > only	

5. 送料装置/Feed mechanism

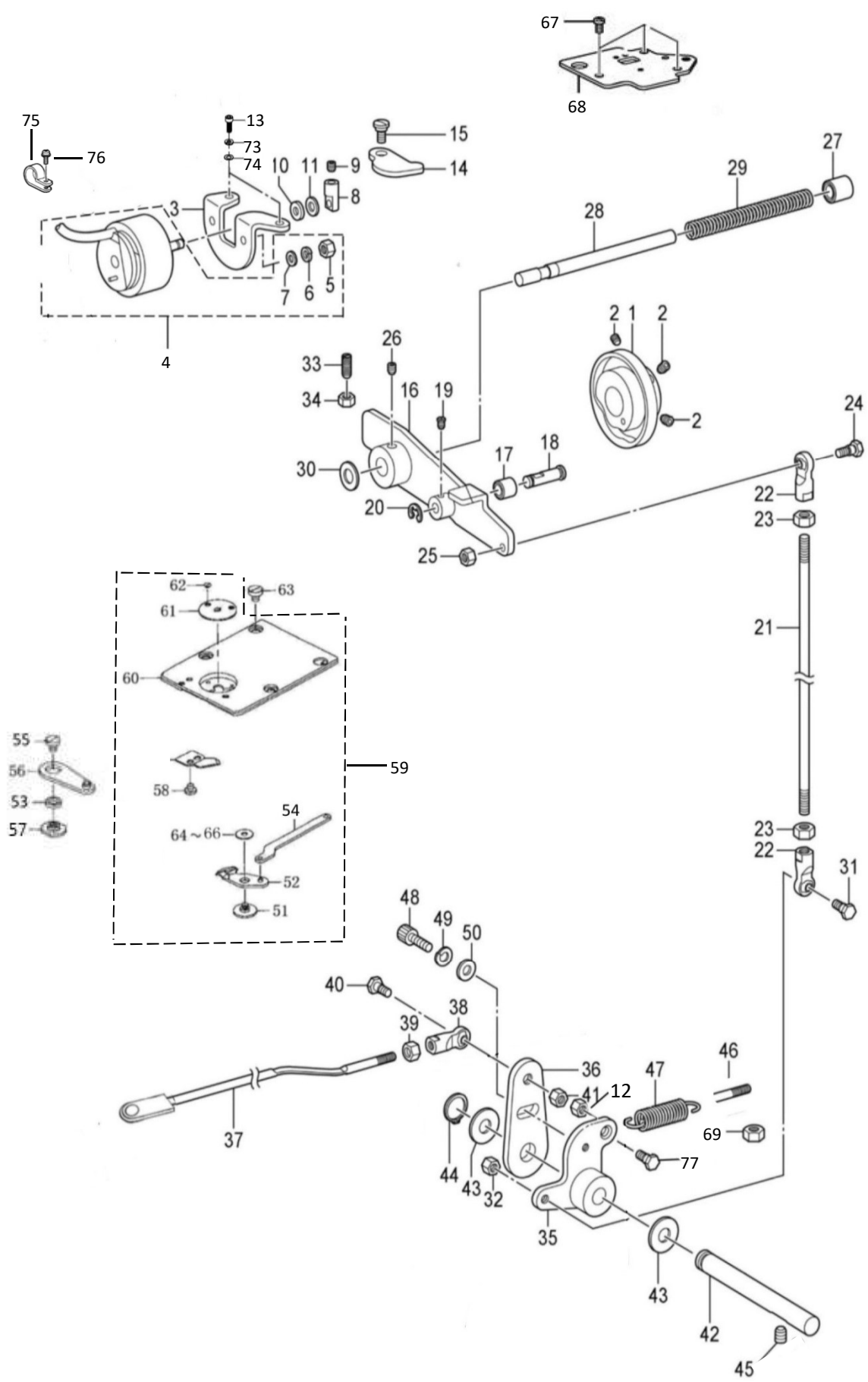


注: *表示根据不同机型使用而不同

5. 送料装置/Feed mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
100	50005530	1	长板螺母	Long plate nut	
101	50003520	1	销轴	pin	
102	00160801	1	R球轴承608ZZ	R ball bearing 608ZZ	C070608800
103	00508050	1	垫圈	The gasket	CSA2161001
104	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
105	50003530	1	销钉安装块	Pin mounting block	
106	01204165	2	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
107	15202950	1.45	27号空气管白色 φ4 (单位: m)	Number 27 air pipe white phi 4 (unit: m)	CSA6405001
108	10103180	2	电线夹12#	Wire clip # 12	C554482000
109	50000860	2	滚柱4X4带固架组件 (6个滚柱)	Roller 4X4 with retainer (6 rollers)	
110	50000850	1	导轨组件	Guide rail component	L0105032C2
111	500-03	1	254X电机组件	254X motor assembly	
112	500-04	1	254Y电机组件	254Y motor assembly	
113	00504030	6	平垫圈S4	Flat washer S4	C026040136
114	10105120	1	垫片	gasket	
115	00606000	2	弹簧垫圈2-6	Spring washer 2-6	
116	15202960	5	23号空气管黑色 φ4 (单位: m)	Number 23 air pipe black 4 (unit: m)	CSA6406001

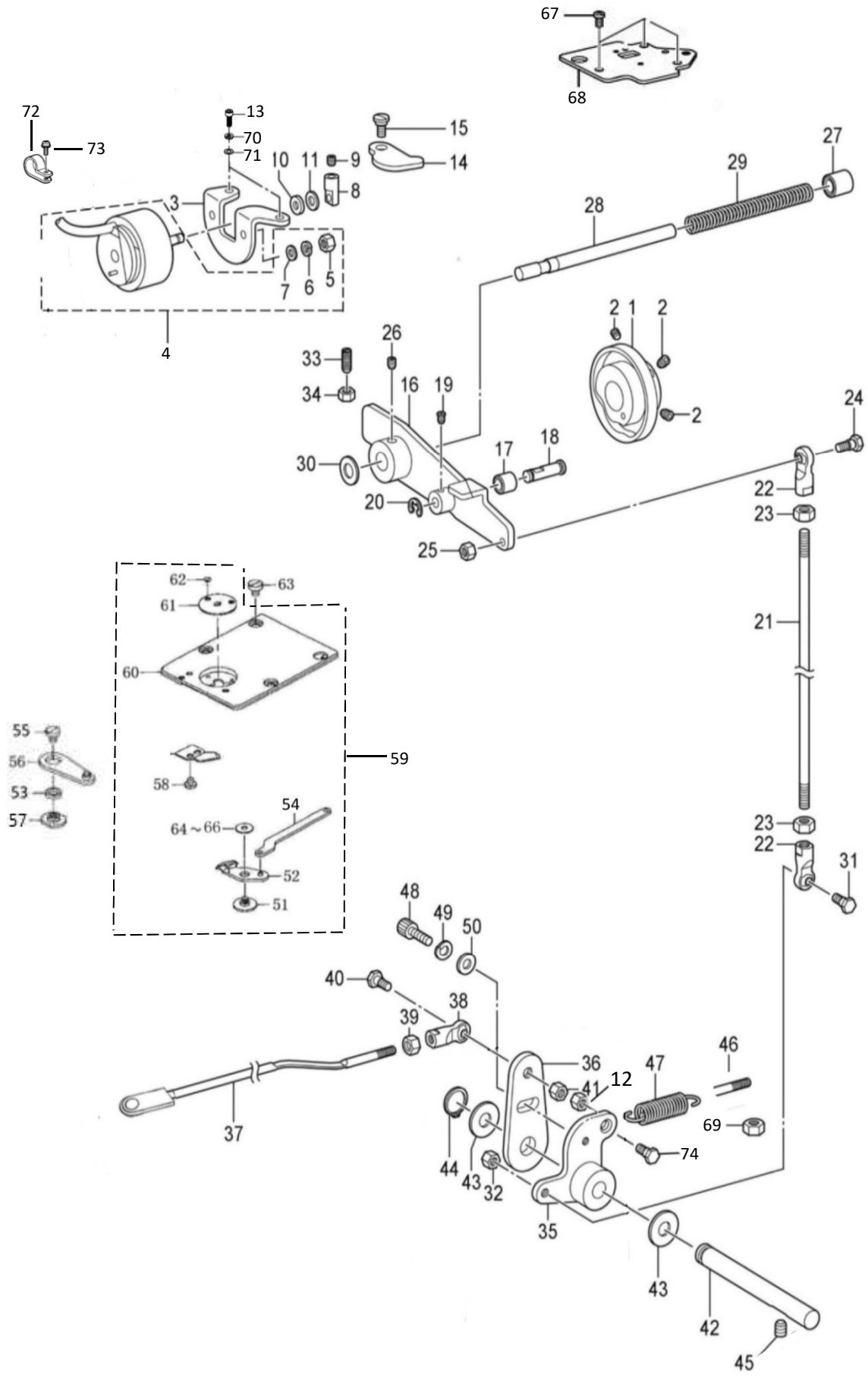
6. 切线装置部分/Thread trimmer mechanism



6. 切线装置部分/Thread trimmer mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10102310	1	切线凸轮	Tangent to the CAM	CSA3301101
2	00806061	3	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
3	15202540	1	电磁铁安装板	Electromagnet mounting plate	CSA4798001
4	15501360	1	切线电磁铁	Tangent electromagnet	CSA5135101
5	00404030	2	六角螺母M4	Hexagon nut M4	C021400306
6	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
7	00504010	2	平垫圈M4	Flat washer M4	C025040236
8	10102370	1	电磁铁杆(花样机)	Electromagnetic irons (flower prototype)	CSA3307001
9	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
10	00506000	1	电磁铁缓冲垫圈	Magnet buffer washer	C154599000
11	10102390	1	垫圈	The gasket	CS02652001
12	00404030	2	六角螺母M4	Hexagon nut M4	C021400306
13	01205140	2	内六角螺栓M5X14镀镍)	Hexagon socket bolt M5X14 nickel plated)	C018501232
14	15202550	1	驱动压杆	Driven push rod	GSA4799001
15	10105060	1	动刀连杆轴位螺钉	Moving tool connecting rod shaft screw	GSA4354001
16	10102400	1	切线驱动杆	Tangent drive rod	CSA3309001
17	10102410	1	切线滚轮	The tangent roller	CSA3310001
18	10102420	1	切线滚轮轴	Tangent roller shaft	CSA3311001
19	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
20	00201040	1	挡圈 E4	Retaining ring E4	C048040342
21	50001040	1	连杆A	Connecting rod a.	CS25408609
22	10102480	2	接头组件	Joint components	CS32465001
23	00406050	2	螺母M6	Nut M6	C021060106
24	10105030	1	切线杆V接头轴位螺钉	Tangent rod V joint shaft position screw	CS32462001
25	00406031	1	六角螺母M6X3.5	Hexagon nut m6x3.5	C021060306
26	00806061	1	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
27	10102430	1	驱动杆导向轴轴套8X15	Drive rod guide shaft sleeve 8X15	C231071001
28	10102440	1	驱动杆导向轴	Drive rod guide shaft	CSA3312001
29	10102450	1	弹簧	spring	GSA3313101
30	10102460	1	减震垫圈	Suspension gaskets	C154596000
31	10105030	1	切线杆V接头轴位螺钉	Tangent rod V joint shaft position screw	CS32462001
32	00406031	1	六角螺母M6X3.5	Hexagon nut m6x3.5	C021060306
33	00906190	1	一字槽紧定螺钉M6X19	Slotted set screw M6X19	CS25475101
34	00406050	1	螺母M6	Nut M6	C021060106
35	10102490	1	切线杆 V	The tangent rod V	CSA4546001
36	50003540	1	切线杠杆H	Tangent lever H	
37	50003550	1	连杆B	Connecting rod B	
38	10102480	1	接头组件	Joint components	CS32465001
39	00406050	1	螺母M6	Nut M6	C021060106
40	10105030	1	切线杆V接头轴位螺钉	Tangent rod V joint shaft position screw	CS32462001
41	00406031	1	六角螺母M6X3.5	Hexagon nut m6x3.5	C021060306
42	50001060	1	切线杠杆轴	Tangent lever shaft	CSA3319101
43	00508000	2	垫片	gasket	CSA4545001
44	00202080	1	轴用挡圈C8	Shaft retainer C8	C048080142
45	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
46	50005450	1	切线复位弹簧固定螺钉	Tangent reset spring set screw	CSL1304600
47	10102530	1	切线复位弹簧	Tangent reset spring	CSA3321001
48	01205140	1	内六角螺栓M5X14镀镍)	Hexagon socket bolt M5X14 nickel plated)	C018501232
49	00605000	1	弹簧垫圈5	Spring washer 5	C028050246
50	00505041	1	垫圈M5(发黑)	Washer M5(blackening)	C146354001
51	10105070	1	动刀轴位螺钉	Moving knife shaft position screw	
52	13205110	1	动刀组件	The knife components	CS34899001
53	50001080	1	切线连杆滚柱	Tangent connecting rod roller	L0106055
54	50003560	1	动刀连杆	The knife connecting rod	L0306053
55	50005460	1	一字螺钉M4	One screw M4	CS10040631
56	50003570	1	切线连杆组件	Tangent connecting rod assembly	L0306056
57	50001070	1	切线连杆轴	Tangent connecting rod shaft	L0106054
58	00703041	2	十字盘头螺钉M3X4(发黑)	Cross disc head screw M3X4(blackening)	CS10030401
59	50001910	1	254前针板组件(ZD)	254 front pin plate assembly (ZD)	
60	50003580	1	针板	The needle plate	L0306060

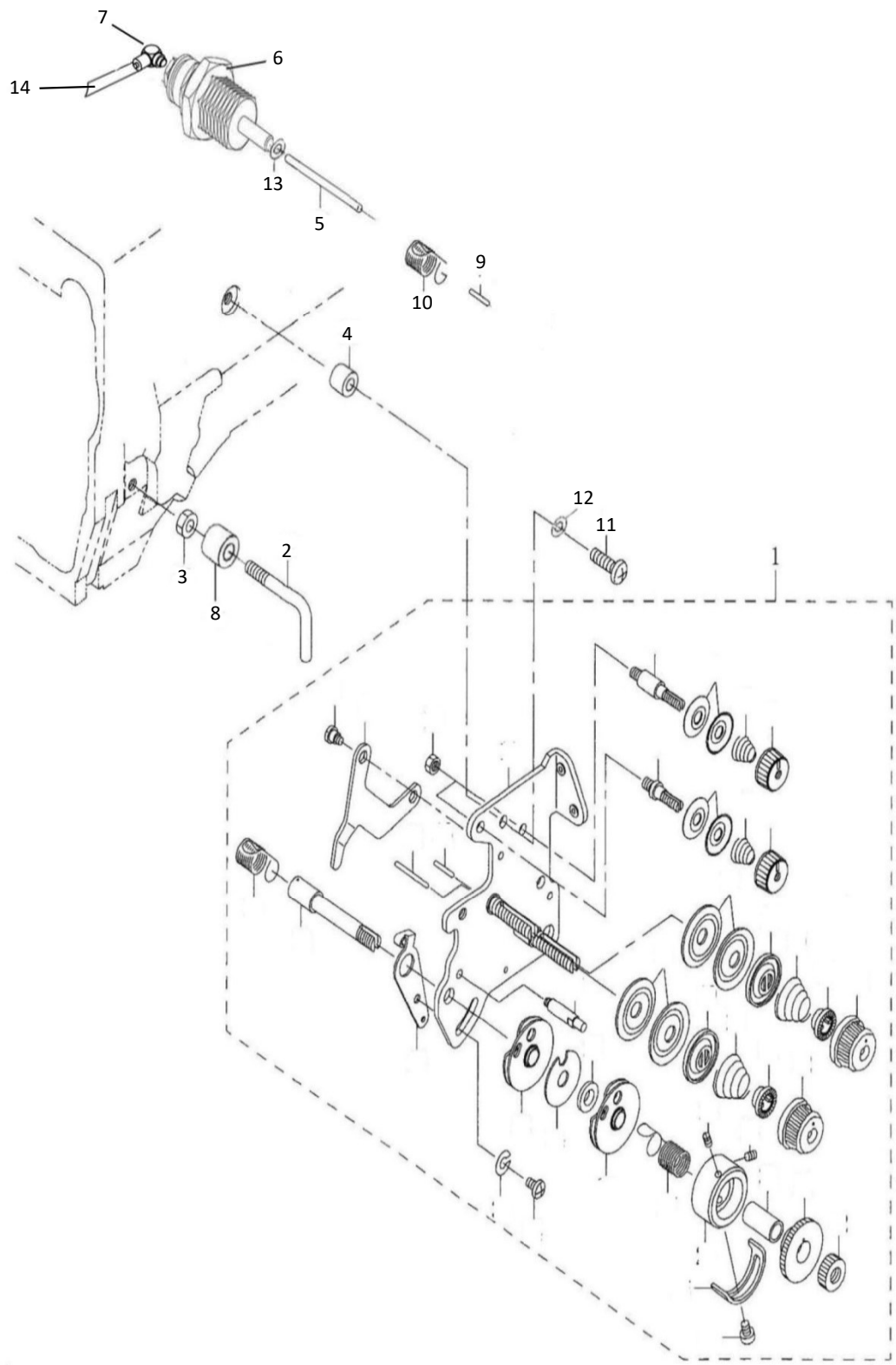
6. 切线装置部分/Thread trimmer mechanism



6. 切线装置部分/Thread trimmer mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	50001110	1	小针板	Small needle plate	L0106061
62	02000004	2	一字沉头螺钉SM2. 38	One word countersunk head screw SM2.38	CS04242521
63	01904080	4	一字平头螺钉M4X8	Flat head screw M4X8	CS10040802
64	00506020	1	垫片0.2	Gasket 0.2	CS21050205
65	00506030	1	垫片0.3	Gasket 0.3	CS21050305
66	00506040	1	垫片0.4	Gasket 0.4	CS21050405
67	00706100	3	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
68	15506990	1	曲柄盖	Crank cover	
69	00405450	1	六角螺母 M5	Hexagon nut M5	C021500216
70	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
71	00505010	2	平垫圈M5(大)	Flat washer M5(large)	
72	10103120	2	线夹 (3/16)	Wire clip (3/16)	
73	00704055	2	十字盘头螺钉M4X5	Cross disc head screw M4X5	C060400516
74	01204300	1	内六角螺栓M4X30	Socket hexagon bolt M4X30	GSP1051759

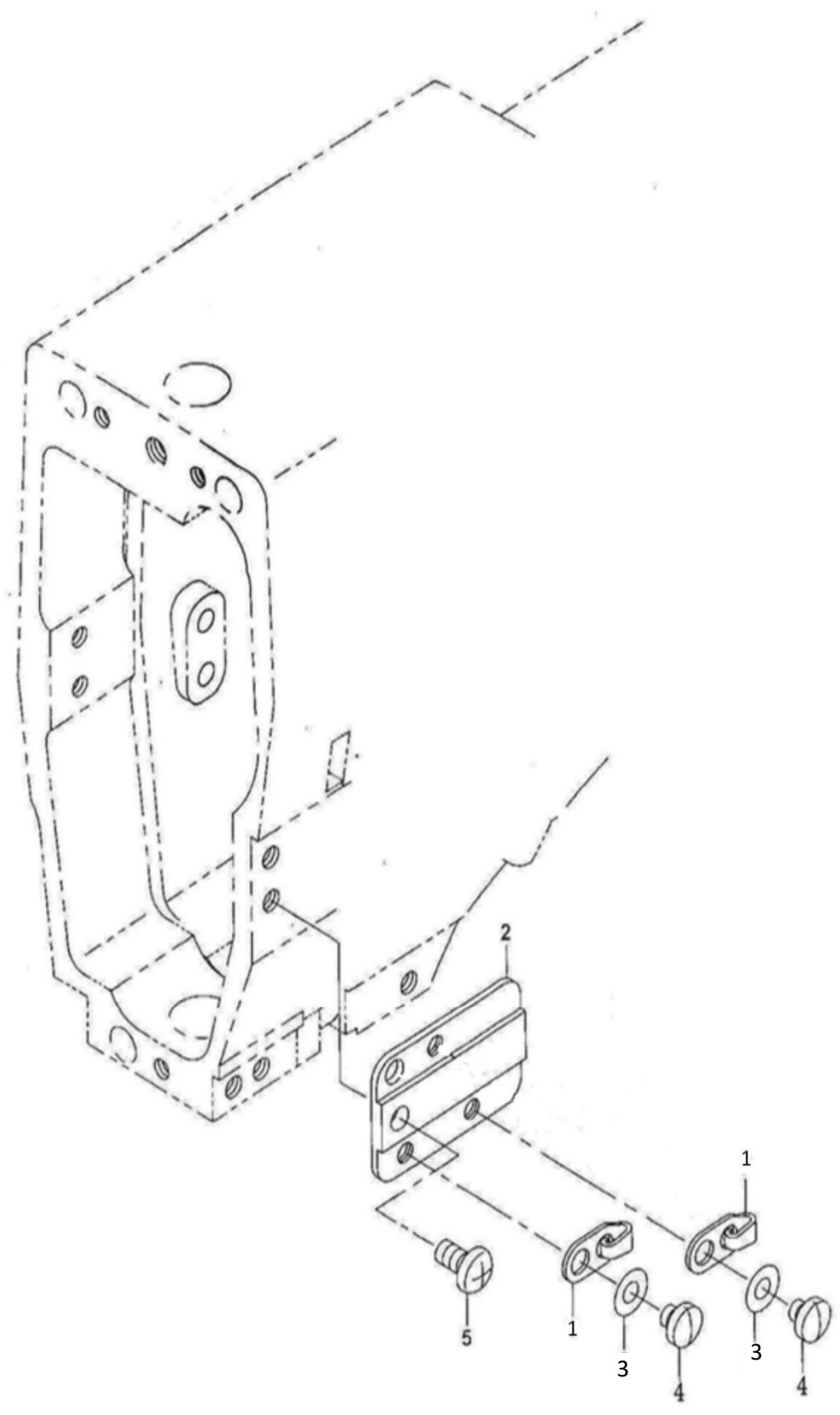
7. 松线装置/Tension release mechanism



7. 松线装置/Tension release mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	50001120	1	夹线装置	Thread clamp device	CS25413165
2	50001130	1	过线钩	The thread hook	CSL1703700
3	00404030	1	六角螺母M4	Hexagon nut M4	C021400306
4	50001140	2	垫柱	Cushion column	CS25415108
5	50001150	1	顶销	Top pin	CS25414106
6	15202470	1	针式气缸 CJPB6-5H4(不含接头)	Needle cylinder cjpb6-5h4 (excluding joints)	
7	15202480	1	接头 CJ-5H-4	Joint CJ - 4-5 h	
8	15501340	1	橡皮套	Rubber sleeve	GSP3022501
9	50001170	1	松线杆顶柱	Loose pole top post	L0107044
10	50001180	1	松线杆弹簧	Loosen rod spring	L0107045
11	01205250	2	内六角螺栓M5X25	Hexagon socket bolt M5X25	C018502536
12	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
13	02000095	1	轴向垫圈	The axial washer	GSA4519001
14	15202960	1.5	30号气管黑色 φ 4 (单位: m)	Pipe number 30 black phi 4 (unit: m)	GSA6406001

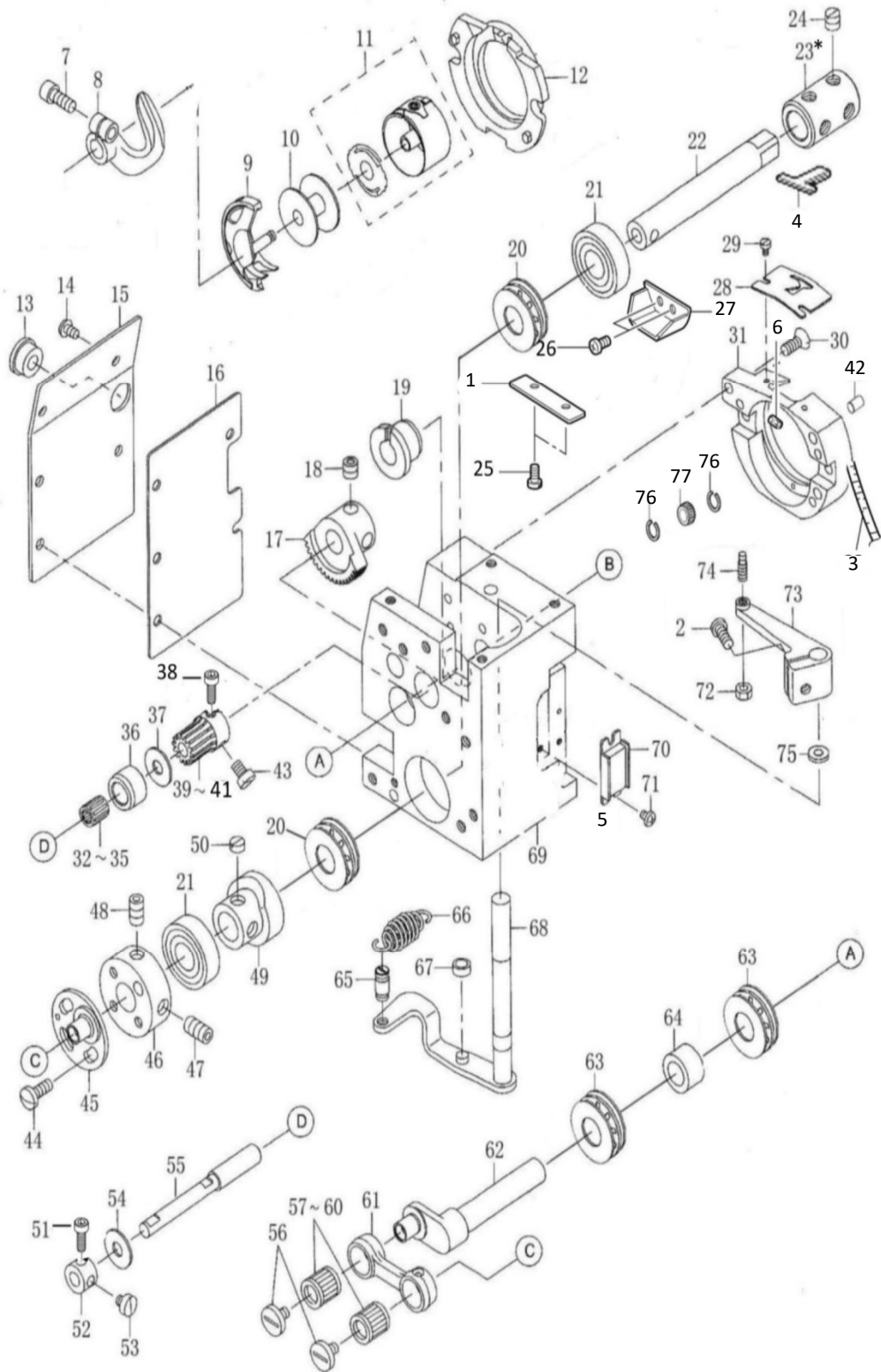
8. 压线装置/Thread presser mechanism



8. 压线装置/Thread presser mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10101950	2	过线导向 B	Lead through to B	CSA4333001
2	50001190	1	过线导向安装板	Wire guide mounting plate	CS25413702
3	00505030	4	垫圈M5(镀镍)	Washer M5(nickel plated)	C146354002
4	00705065	2	十字盘头螺钉M5X6	Cross disc head screw M5X6	C062500616
5	00705065	1	十字盘头螺钉M5X6	Cross disc head screw M5X6	C062500616

9. 梭台装置A/Hook base mechanism A

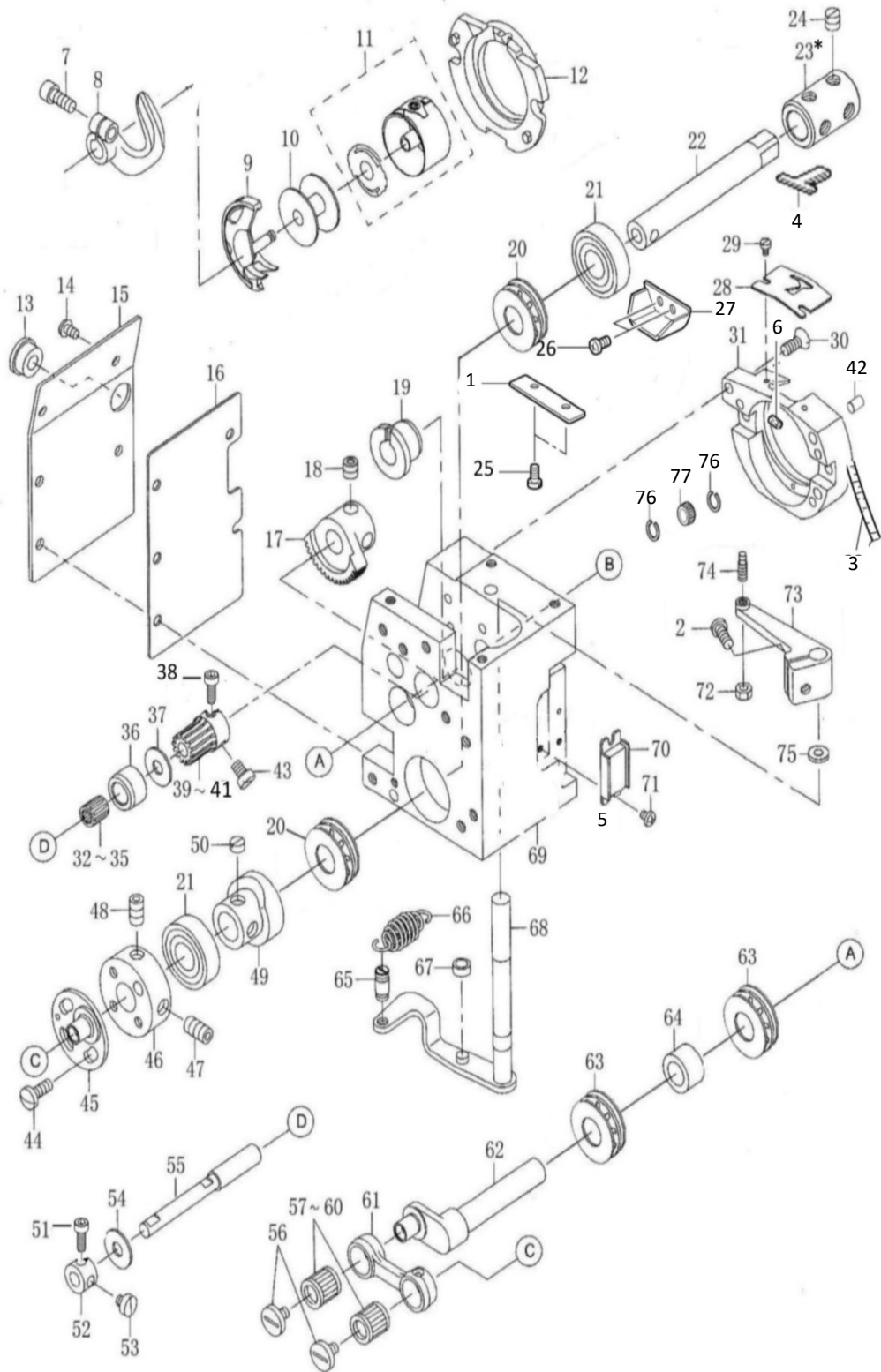


注：*表示根据不同机型使用而不同

9. 梭台装置A/Hook base mechanism A

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10101580	1	油毡支撑板	Linoleum support plate	
2	01205120	1	内六角螺栓M5X12	Socket hexagon bolt M5X12	
3	15202400	3	油线 (16股) L=700mm	Oil line (16 strands) L=700mm	CSA5292101
4	10101600	1	油毡T	Felt T	CSA3275001
5	50001490	1	磁铁	The magnet	CSL2307002
6	10101570	2	油毡	linoleum	C153050000
7	01205146	1	内六角螺栓M5X14(材料定制)	Hexagon socket bolt M5X14(customized material)	0
8	10101660	1	梭托 D	Shuttle Joe D	CSA3284001
9	15202350	1	中旋梭B(进口广瀨)	Medium shuttle B(imported komi Hirose)	
10	15202320	1	梭芯	The bobbin	CS44633001
11	15202310	1	梭芯套组件(进口广瀨)	Shuttle sleeve assembly (imported komi Hirose)	
12	10101680	1	大旋梭	Big hook	C152682201
13	13206150	1	橡皮塞12.5	Rubber plug 12.5	CSA2929001
14	00704065	5	十字盘头螺钉M4X6	Cross disc head screw M4X6	C062400616
15	50001230	1	前旋台侧盖板	Front side cover plate	
16	50001240	1	衬垫	liner	CS25486205
17	50001250	1	齿轮	gear	CS25418107
18	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
19	50001260	1	轴套	Shaft sleeve	CS25485306
20	10300110	2	平面滚针轴承组件	Flat needle roller bearing assembly	
21	00160010	2	轴承6001RZ	Bearing 6001 rz	CSA6771001
22	50001270	1	线性凸轮轴	Linear camshaft	CS25417505
			<用于254-H/254-M>	<For 254-H/254-M>	
23	50001280	1	连接衬套	Connection bushing	
			<用于254-HL/254-ML>	<For 254-HL/254-ML>	
23	50001290	1	连接衬套	Connection bushing	
24	00806061	4	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
25	00703550	2	一字平头螺钉M3X5.5	Screw m3x5.5 with flat head	CS44924001
26	00703041	2	十字盘头螺钉M3X4(发黑)	Cross disc head screw M3X4(blackening)	CS47307001
27	10101590	1	油毡T支架	Linoleum T bracket	CSA3274101
28	10101550	1	旋梭线导向	Shuttle guide	CS02429201
29	01904030	2	一字平头螺钉M3X4	Flat head screw M3X4	CSA4199001
30	00704100	2	十字盘头螺钉M4X10	Cross disc head screw M4X10	C062401006
31	50001300	1	大旋梭B	Big hook B	
32	00106092	1	滚针轴承(公差+0.002~0)	Needle roller bearing (tolerance +0.002 ~ 0)	CS3060007A
33	02000131	1	滚针轴承(公差0~-0.002)	Needle roller bearing (tolerance 0 ~ -0.002)	CS3060007B
34	00106093	1	滚针轴承(公差+0.002~+0.004)	Needle roller bearing (tolerance +0.002 ~ +0.004)	CS3060007C
35	00106091	1	滚针轴承(公差+0.004~+0.006)	Needle roller bearing (tolerance +0.004 ~ +0.006)	CS3060007D
36	50001310	1	前下轴轴套A	Front lower shaft sleeve A	CS25418701
37	00508120	2	垫圈	The gasket	CS25418800
38	00704065	1	十字盘头螺钉M4X6	Cross disc head screw M4X6	C062400616
39	50001320	1	前下轴齿轮	Front and bottom shaft gear	CS25418305
40	50001330	1	前下轴齿轮	Front and bottom shaft gear	CS25418305
41	50001340	1	前下轴齿轮	Front and bottom shaft gear	CS25418305
42	10100200	1	旋梭座定位销	Hook holder locating pin	C117608001
43	00704065	1	十字盘头螺钉M4X6	Cross disc head screw M4X6	C062400616
44	01904080	3	一字平头螺钉M4X8	Flat head screw M4X8	CSA3538001
45	50001350	1	滑动曲柄	Slide the crank	CS25419501
46	50001360	1	滑动曲柄基座	Slide crank base	CS25487203
47	00806101	1	内紧定螺钉 M6X10	Internal set screw M6X10	C016061031
48	00806081	1	内紧定螺钉(黑色) M6X8	Internal set screw (black) M6X8	
49	50003590	1	线性凸轮	The linear CAM	
50	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
51	00704057	1	一字盘头螺钉M4X5	Pan head screw M4X5	CS23418002
52	50001380	1	紧圈6	Ring 6	
53	00704057	1	一字盘头螺钉M4X5	Pan head screw M4X5	CS23418002
54	00508120	1	垫圈	The gasket	CS25418800
55	50001390	1	前下轴	Under the former axis	CS25418206
56	02000152	2	锥形螺钉SM3.57-40L	Taper screw sm3.57-40l	C145465001

9. 梭台装置A/Hook base mechanism A

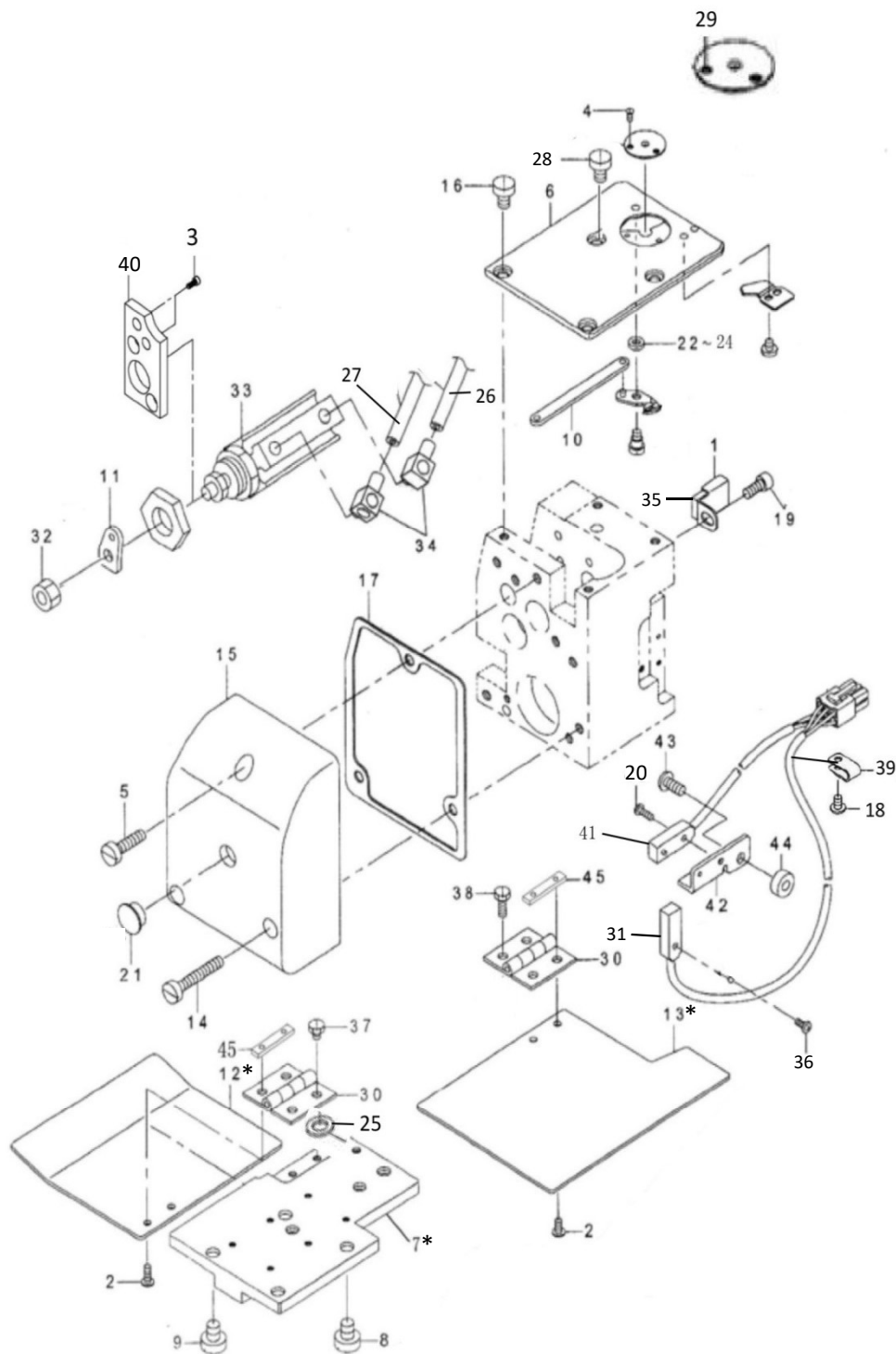


注：*表示根据不同机型使用而不同

9. 梭台装置A/Hook base mechanism A

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
57	00108083	2	滚针轴承(公差0~-2)	Needle roller bearing (tolerance 0 ~ 2)	GSP4300310
58	00108082	2	滚针轴承(公差0~-2)	Needle roller bearing (tolerance 0 ~ -2)	GSP4300309
59	00108084	2	滚针轴承(公差-2~-4)	Needle roller bearing (tolerance -2 ~ -4)	
60	00108081	2	滚针轴承(公差-4~-6)	Needle roller bearing (tolerance -4 ~ -6)	GSP4300308
61	50001410	1	连接支架	Connecting bracket	
62	50001420	1	曲柄	The crank	CS25417901
63	00110240	2	平面滚针轴承组件	Flat needle roller bearing assembly	CS25472408
64	50001430	1	轴套10-16	Shaft sleeve 10 to 16	CS25479606
65	50005480	1	弹簧挂钩	Spring hanger	CS25420103
66	50001440	1	拉簧	Tension spring	CS25420004
67	50001450	1	滚柱	roller	CS25441100
68	50001460	1	支架轴组件	Bracket shaft assembly	CS25485454
69	50003600	1	前旋梭基座	Spindle base	
70	50001480	1	侧盖磁铁安装支架	Side cover magnet mounting bracket	GSL2307001
71	00703045	2	十字盘头螺钉M3X4	Cross disc head screw M3X4	C062300416
72	00404030	1	六角螺母M4	Hexagon nut M4	C021400306
73	50001500	1	支架	stents	
74	50005490	1	柱螺钉	Column screw	CS25474300
75	00508020	1	垫圈8	Gasket 8	C110367001
76	10101640	1	止动圈	Retaining ring	
77	00108100	1	轴承(公差0~-2)	Bearing (tolerance 0 ~ 2)	GSA4187001
	00108103	1	轴承(公差-2~-4)	Bearings (tolerance -2 ~ -4)	GSA4189001
	00108104	1	轴承(公差-4~-6)	Bearings (tolerance -4 ~ -6)	GSA4190001
	00108105	1	轴承(公差+2~+4)	Bearing (tolerance +2 ~ +4)	GSP4301306
	00108106	1	轴承(公差+4~+6)	Bearings (tolerance +4 ~ +6)	GSP4301307
	00108107	1	轴承(公差0~-2)	Bearing (tolerance 0 ~ -2)	GSA4188001

10. 梭台装置B/Hook base mechanism B

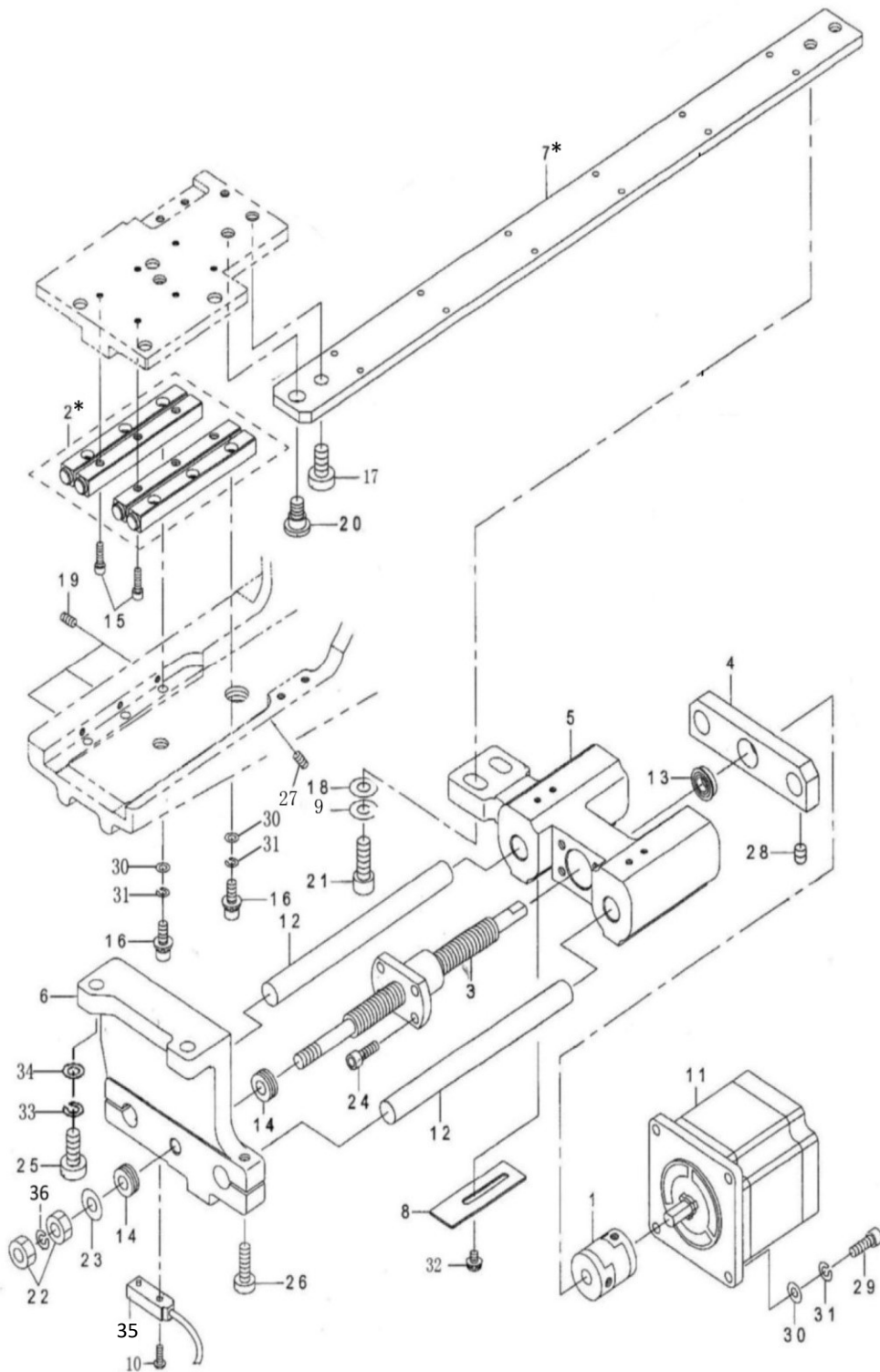


注：*表示根据不同机型使用而不同

10. 梭台装置B/Hook base mechanism B

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	50001510	1	磁铁安装支架	Magnet mounting bracket	CS25419451
2	00703550	4	一字平头螺钉M3X5.5	Screw m3x5.5 with flat head	CS44924001
3	01205100	2	内六角螺栓 M5X10	Hexagon socket bolt M5X10	C018501036
4	02000004	2	一字沉头螺钉SM2.38	One word countersunk head screw SM2.38	C100360003
5	01205200	1	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
6	50001920	1	254后针板组件 (ZD) <用于254-HL/254-ML>	254 rear pin plate assembly (ZD) <For 254-HL/254-ML>	CS41341001
7	50001550	1	导轨安装板 (60-90) <用于254-H/254-M>	Guide rail mounting plate (60-90) <For 254-H/254-M>	
7	50001540	1	导轨安装板	Guide rail mounting plate	
8	01406070	2	一字槽螺钉M6X7(大头)	Slotted screw M6X7(large head)	GSL6150760
9	01406075	2	一字槽螺钉M6X7(小头)	Slotted screw M6X7(small head)	GSL6150710
10	50003620	1	前动刀连杆	Move the knife rod forward	
11	50001560	1	气缸弹板 <用于254-HL/254-ML>	Cylinder elastic plate <For 254-HL/254-ML>	CS25420202
12	50001580	1	前梭侧盖板 (60-90)	Front shuttle side cover (60-90)	
13	50001600	1	前梭右侧盖板 (60-90) <用于254-H/254-M>	Right cover plate of front shuttle (60-90) <For 254-H/254-M>	
12	50001570	1	前旋侧盖板	Front shuttle side cover	L0110012P0
13	50001590	1	前旋右侧盖板	Right cover plate of front shuttle	L0110013Y2
14	01205300	2	内六角螺栓M5X30	Hexagon socket bolt M5X30	
15	50001610	1	前旋梭盖	Before the hook cover	
16	01904080	3	一字平头螺钉M4X8	Flat head screw M4X8	CSA3538001
17	50001620	1	密封垫圈	Sealing washer	
18	01504105	1	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	CSA3025001
19	00704055	1	十字盘头螺钉M4X5	Cross disc head screw M4X5	C060400516
20	01203060	2	内六角螺栓M3X6	Socket hexagon bolt M3X6	C018300636
21	10100030	1	橡皮塞Φ 10.5	Rubber plug Φ 10.5	C104821001
22	00506020	1	垫片0.2	Gasket 0.2	CSA6397001
23	00506030	1	垫片0.3	Gasket 0.3	CSA3334001
24	00506040	1	垫片0.4	Gasket 0.4	CSA6398001
25	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
26	15202960	1.7	空气管(黑色)φ4	Air pipe (black) phi 4	CSA6406001
27	15202950	1.7	空气管(透明)φ4	Air pipe (transparent) phi 4	CSA6405001
28	01904055	1	一字平头螺钉M4X5	Flat head screw M4X5	CSA6406001
29	15202610	2	针孔板 2.2(中厚)	Pinhole plate 2.2(medium thickness)	CSA6405001
30	50001630	2	铰链	hinge	
31	10002094	1	254感应器X22信号线	254 sensor X22 signal line	CSA5221001
32	00405450	2	六角螺母 M5	Hexagon nut M5	C021500216
33	50003630	1	气缸CJP2B16-20D	Cylinder CJP2B16-20 d	
34	13201550	2	管接头(M-5HL-4)	Pipe joint (M - 5-4) hl	CS12150000
35	50001490	1	磁铁	The magnet	
36	00703080	1	十字盘头螺钉M3X8	Cross disc head screw M3X8	C062300816
37	00704065	2	十字盘头螺钉M4X6	Cross disc head screw M4X6	
38	00704055	2	十字盘头螺钉M4X5	Cross disc head screw M4X5	
39	10103180	1	电线夹12#	Wire clip # 12	C554482000
40	50003640	1	垫板	plate	
41	10002095	1	254感应器X23信号线	254 sensor X23 signal wire	
42	50001650	1	感应器安装支架	Inductor mounting bracket	
43	01204100	1	内六角螺栓M4X10	Socket hexagon bolt M4X10	
44	50001660	1	垫柱4.8X11X4.5	4.8 X11X4 cushion column. 5	GSL2063772
45	02000091	2	板螺母	The plate nut	

11. 梭台移动装置/ Hook move mechanism

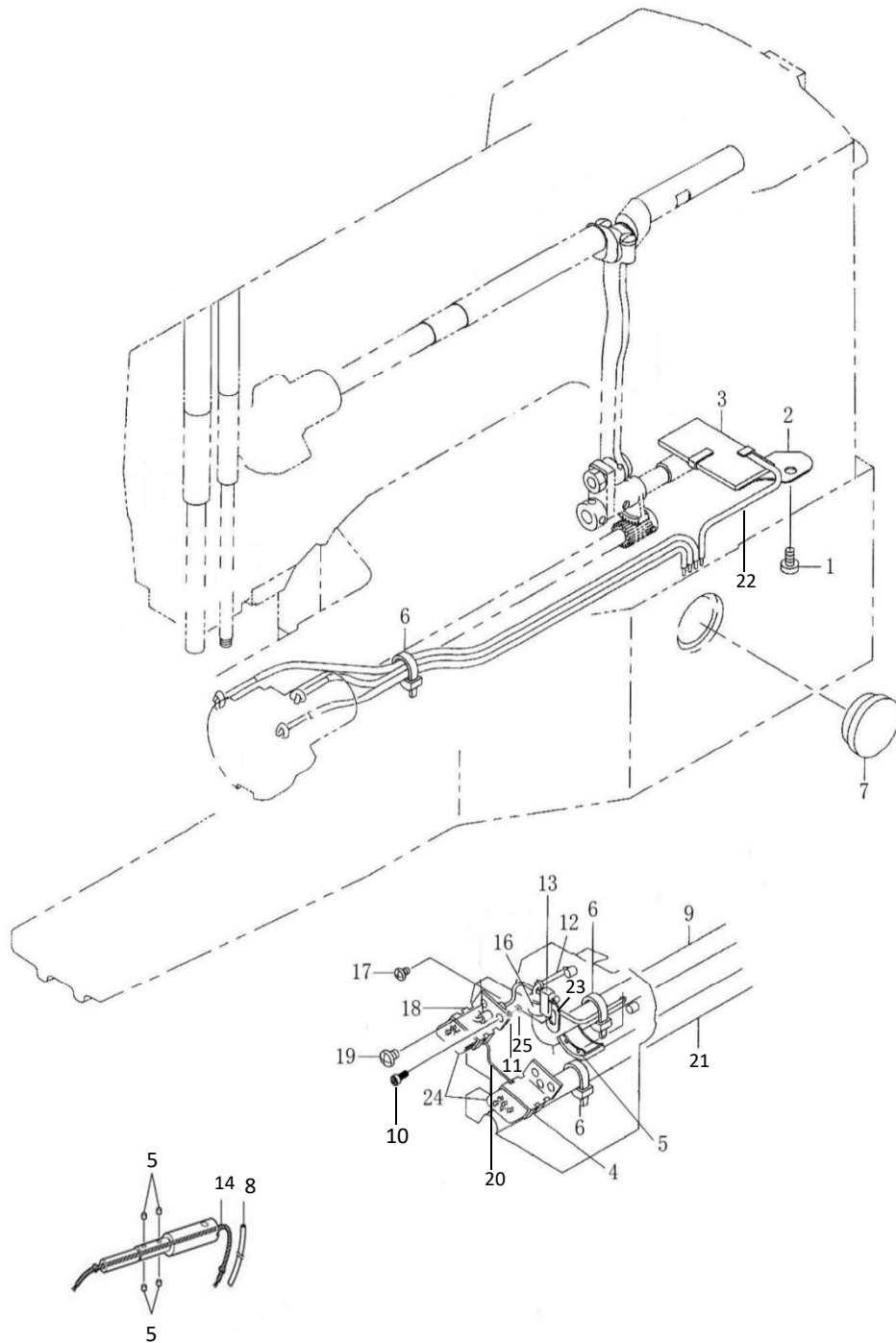


注：*表示根据不同机型使用而不同

11. 梭台移动装置/Hook move mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	50001670	1	连轴器组件 <用于254-HL/254-ML>	Coupling assembly <For 254-HL/254-ML>	GS25422604
2	50001690	1	导轨组件 (60-90) <用于254-H/254-M>	Guide rail components (60-90) <For 254-H/254-M>	
2	50001680	1	导轨组件	Guide rail components	GS25422703
3	50001700	1	滚珠丝杆	Ball screw	GS25422502
4	50001710	1	辅助支架	Auxiliary support	GS25423107
5	50001720	1	驱动板安装支架	Drive plate mounting bracket	
6	50001730	1	安装支架 <用于254-HL/254-ML>	Mounting bracket <For 254-HL/254-ML>	
7	50001750	1	前旋梭驱动板 (60-90) <用于254-H/254-M>	Drive plate for front shuttle (60-90) <For 254-H/254-M>	
7	50001740	1	前旋梭驱动板	Drive plate for front shuttle	GS25423008
8	50001760	1	感应片	sensors	GS25423206
9	00606000	2	弹簧垫圈2-6	Spring washer 2-6	
10	00703080	1	十字盘头螺钉M3X8	Cross disc head screw M3X8	C062300816
11	10003082	1	254送料电机组件 (ZD)	254 feeder motor components (ZD)	
12	50001780	2	导向轴	Guide shaft	GS25492504
13	00106030	1	台阶轴承 Φ 6.35X Φ 12.7X3.2	Bearing Φ 6.35 X 12.7 X3.2 Φ steps	GS01063501
14	00106120	2	平面轴承 Φ 6X Φ 12.7X4.5	Plane bearing Φ 6 x 12.7 X4.5 Φ	GS04060001
15	01203101	6	内六角螺栓M3X10(材料定制)	Hexagon socket bolt M3X10(customized material)	
16	01204120	6	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
17	01006120	1	内六角沉头螺钉M6X12	Hexagon socket countersunk head screw M6X12	
18	00506080	2	平垫圈M6	Flat washer M6	C025060236
19	00804080	3	内紧定螺钉M4X8	Internal set screw M4X8	CSL8040802
20	50005500	1	轴位螺钉	Axis of a screw	CSL0790433
21	01206160	2	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
22	00406050	2	螺母M6	Nut M6	C021060106
23	00506190	1	垫圈6.1X11X2	Gasket 6.1 X11X2	CSL0612066
24	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
25	01206185	2	内六角螺栓 M6X18	Hexagon socket bolt M6X18	CSA2972001
26	01205160	2	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
27	00804040	3	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
28	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
29	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
30	00504020	10	垫圈4	Washer 4	C102707002
31	00604000	10	弹簧垫圈2-4	Spring washer 2-4	C028040246
32	01503080	2	十字盘头螺钉(带垫圈)M3X8DA	Cross disc head screw (with washer)M3X8DA	C0A4300805
33	00606000	2	弹簧垫圈2-6	Spring washer 2-6	C028060246
34	00506080	2	平垫圈M6	Flat washer M6	C025060236
35	10002042	1	新254机头感应器线	The new 254 nose sensor wire	
36	00606000	1	弹簧垫圈2-6	Spring washer 2-6	C028060246

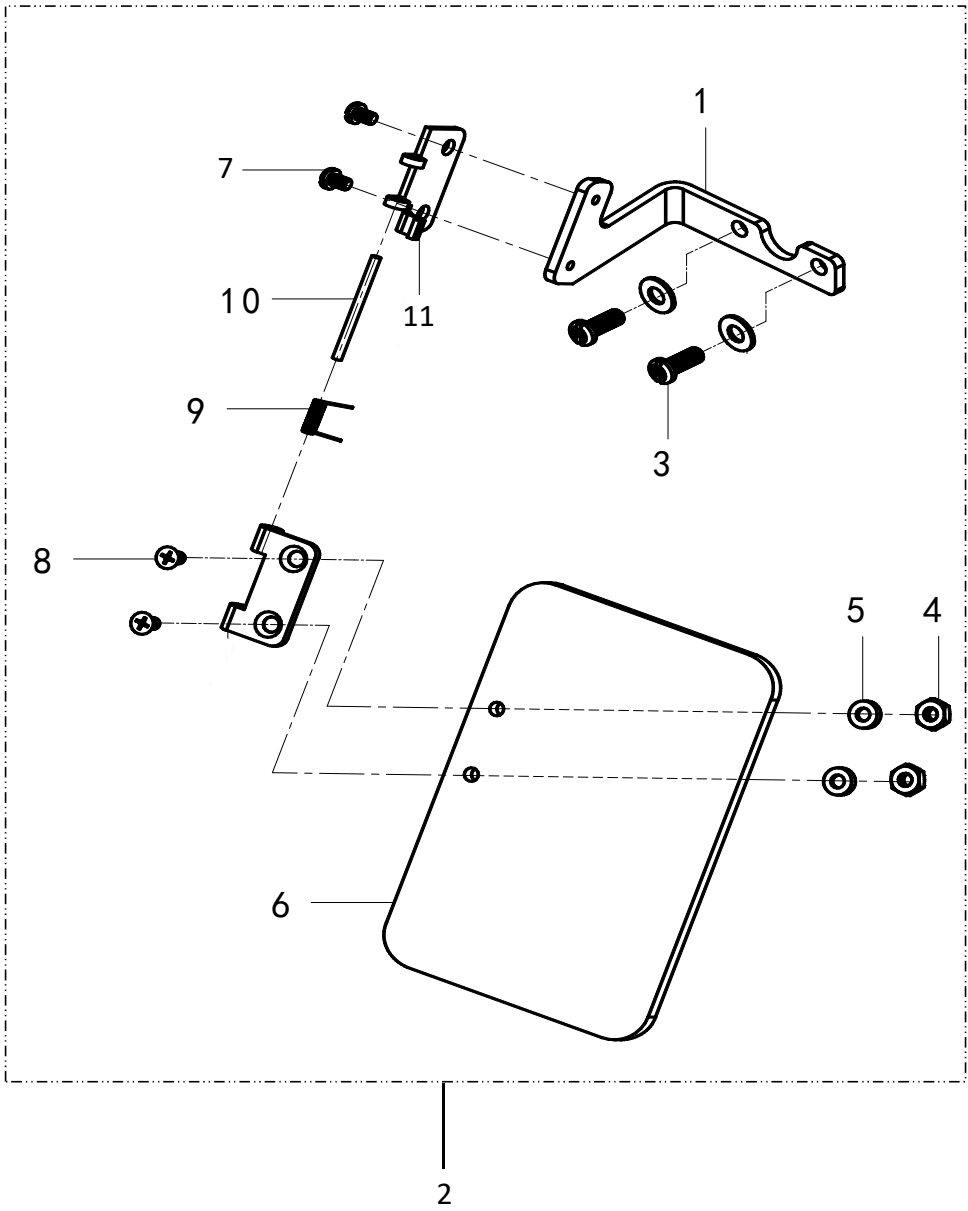
12. 供油装置/Lubrication mechanism



12. 供油装置/Lubrication mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	CSA3025001
2	50001790	1	油毡支架	Linoleum stents	#N/A
3	10101770	1	下轴齿轮油毡	Bottom shaft gear linoleum	CSA3504201
4	50001800	1	油毡支架	Linoleum stents	CS25431605
5	10101570	4	油毡	linoleum	C153050000
6	16300810	7	扎带3X100(黑色)	Ribbon 3X100(black)	
7	10101800	1	油视窗组件	Oil window assembly	GS49992000
8	10101830	0.5	油管 φ 3内× φ 5外 (单位: m)	Tubing 3 with × 5 with (unit: m)	
9	10101830	0.4	油管 φ 3内× φ 5外 (单位: m)	Tubing 3 with × 5 with (unit: m)	
10	01205180	1	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
11	00605000	1	弹簧垫圈5	Spring washer 5	C028050246
12	15202400	1	油线 (16股) L=700mm	Oil line (16 strands) L=700mm	CSA5292101
13	10101900	1	油毡	linoleum	CSA3280001
14	15202400	2	油线 (16股) L=700mm	Oil line (16 strands) L=700mm	CSA5292101
15	10101900	1	油毡	linoleum	CSA3280001
16	50001810	1	油管夹	Tubing clamps	CSL3523280
17	00704065	1	十字盘头螺钉M4X6	Cross disc head screw M4X6	C062400616
18	50001800	1	油毡支架	Linoleum stents	CS25431605
19	00705065	3	十字盘头螺钉M5X6	Cross disc head screw M5X6	C062500616
20	10101830	0.1	油管 φ 3内× φ 5外 (单位: m)	Tubing 3 with × 5 with (unit: m)	
21	10435030	0.5	油管φ6Xφ8	Tubing Ø 6 x 8	
22	15202400	1	油线 (16股) L=700mm	Oil line (16 strands) L=700mm	CSA5292101
23	50001820	1	油毡夹扣	Linoleum clip	CSL3520210
24	10101900	2	油毡	linoleum	CSA3280001
25	00405450	1	六角螺母 M5	Hexagon nut M5	C021500216

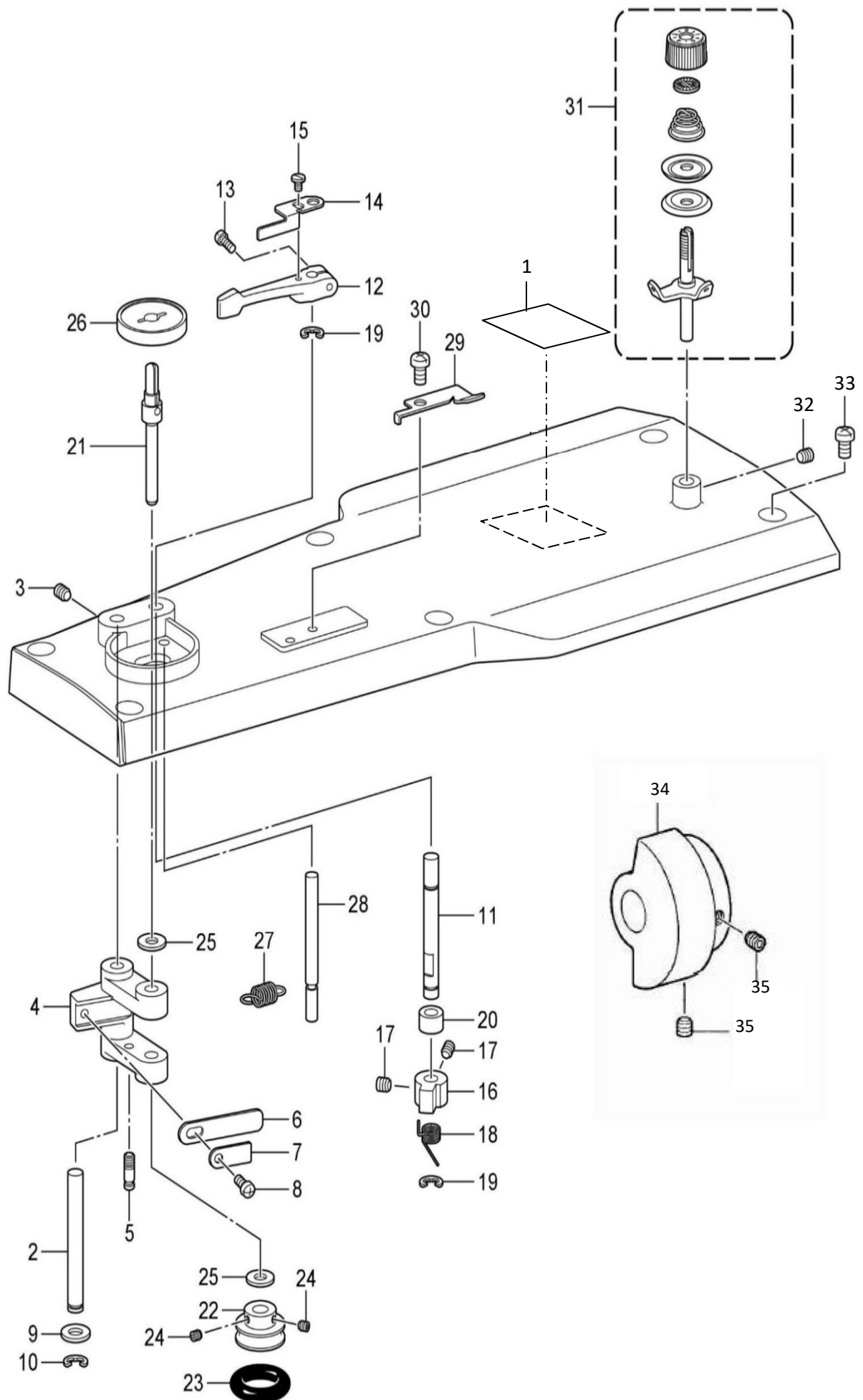
13. 护眼装置/Safety mechanism



13. 护眼装置/Safety mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10103710	1	护眼板架A	Eye shield rack A	CSA4104001
2	10106110	1	430护目镜组件	430 goggles assembly	0
3	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	CSA3025001
4	00403250	2	螺母M3	Nut M3	C021300106
5	00503020	2	垫圈M3	Gasket M3	C026030236
6	10103700	1	护眼板	The plate that shield an eye	CS44485001
7	00703050	2	十字盘头螺钉M3X5	Cross disc head screw M3X5	C062300506
8	01103050	2	十字沉头螺钉M3X5	Cross countersunk head screw M3X5	C004300513
9	10105390	1	护眼板铰链扭簧	Eye guard hinge torsion spring	CSP4305102
10	10106370	1	护眼板铰链轴	Eye guard hinge shaft	CSP4305101
11	10103690	1	铰链组件	Hinge components	

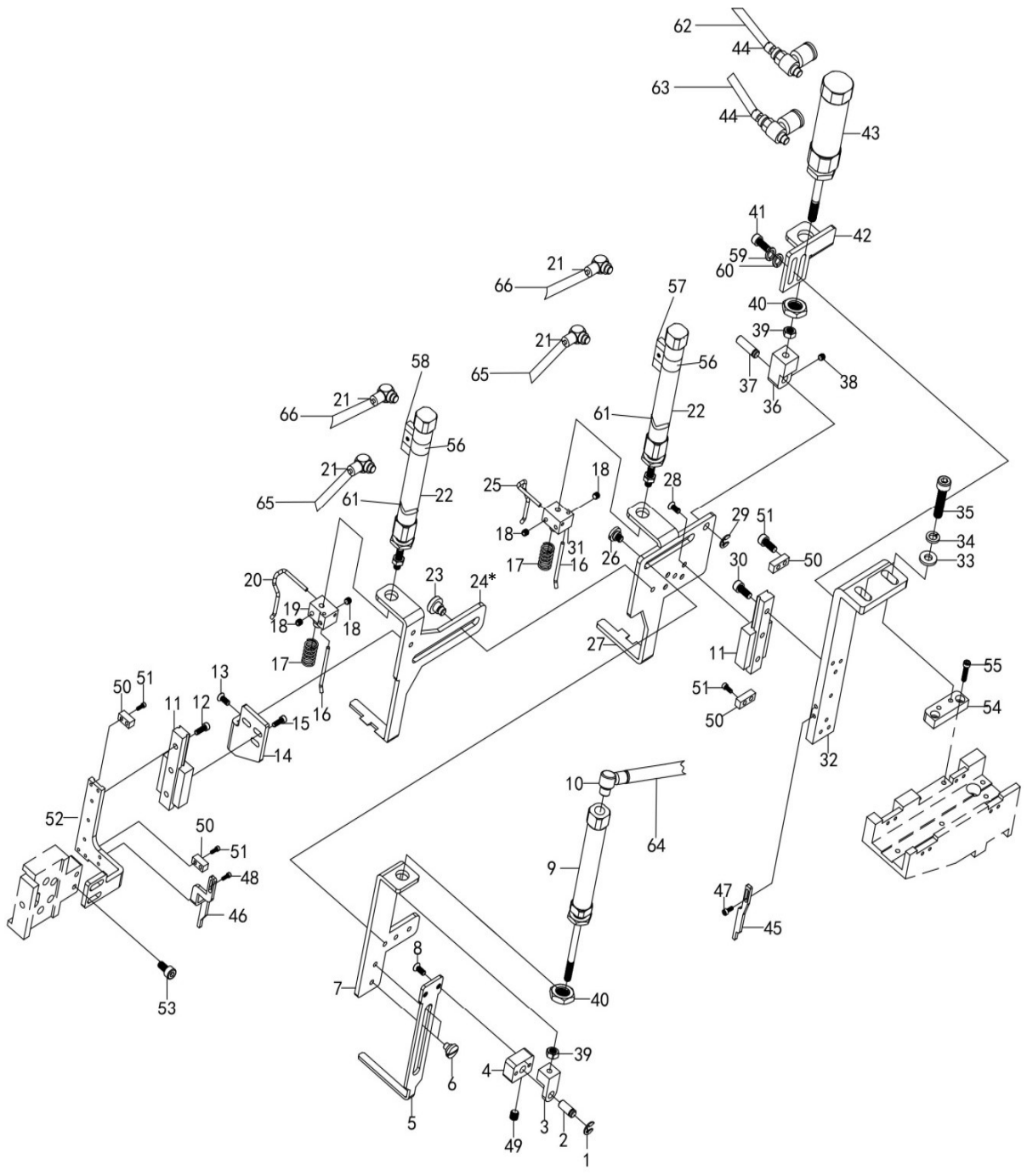
14. 卷线装置/Bobbin winder mechanism



14. 卷线装置/Bobbin winder mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10392820	1	保养注意标签		
2	10102120	1	卷线手柄轴	SHAFT BW-LEVER	CSA3290001
3	00805050	1	螺钉M5X5	SCREW M5X5	C012500536
4	10102130	1	卷线手柄	BOBBIN WINDER LEVER	CSA3291001
5	10105020	1	弹簧挂钩	SPRING HOOK	CSA4171001
6	10102140	1	板弹簧	PLATE SPRING	C152936001
7	10102150	1	板弹簧垫圈	PLATE SPRING WASHER	C152937001
8	00703560	1	螺钉M3.5X6	SCREW M3.5X6	C062350616
9	00506001	1	垫圈	WASHER	C159486001
10	00201050	1	挡圈 E5	RETAINING RING E5	C048050342
11	10102160	1	卷线卡抓轴	STUD B-WINDER CLAW	CSA3293001
12	10102170	1	梭芯压臂柄	BOBBIN PRESSER ARM	CSA1984001
13	00704120	1	螺钉M4X12	SCREW M4X12	C062401216
14	10102180	1	梭芯压杆	BOBBIN PRESSER	CSA3294001
15	00704057	1	螺钉M4X5	SCREW M4X5	CS23418002
16	10102210	1	卷线卡抓	CLAW B-WINDER	CSA3295001
17	00804040	2	螺钉M4X4	SCREW M4X4	C012400436
18	10102200	1	弹簧	SPRING	CS10438001
19	00201050	2	挡圈 E5	RETAINING RING E5	C048050342
20	15204190	1	垫片	WASHER	CSA4796001
21	10102220	1	卷线轴	BOBBIN WINDER SHAFT	CSA3296001
22	10102230	1	卷线器	WHEEL B-WINDER	CSA3297001
23	02000202	1	橡皮圈	BOBBIN WINDER RUBBER BAND	C120448001
24	00804040	2	螺钉M4X4	SCREW M4X4	C012400436
25	00506001	2	垫圈	WASHER	C159486001
26	10102240	1	梭芯座	BOBBIN SUPPORT	CSA1988001
27	10102250	1	拉簧	SPRING	CS10268001
28	10102260	1	止动轴	STPPER SHAFT B-WINDER	CSA3298001
29	10102270	1	切刀	KNIFE	CSA3299001
30	00705065	1	螺钉M5X6	SCREW M5X6	C062500616
31	10102290	1	卷线器夹线组件	BOBBIN WINDER TENSION ASSY	CSP4301904
32	00805050	1	螺钉M5X5	SCREW M5X5	C012500536
33	00706100	6	螺钉M6X10	SCREW M6X10	C062061016
34	10102280	1	卷线驱动轮	DRIVING WHEEL B-WINDER	CSA3300001
35	00806061	2	螺钉M6X6	SCREW M6X6	CS23651001

15. 拱料装置/Arch feeding device

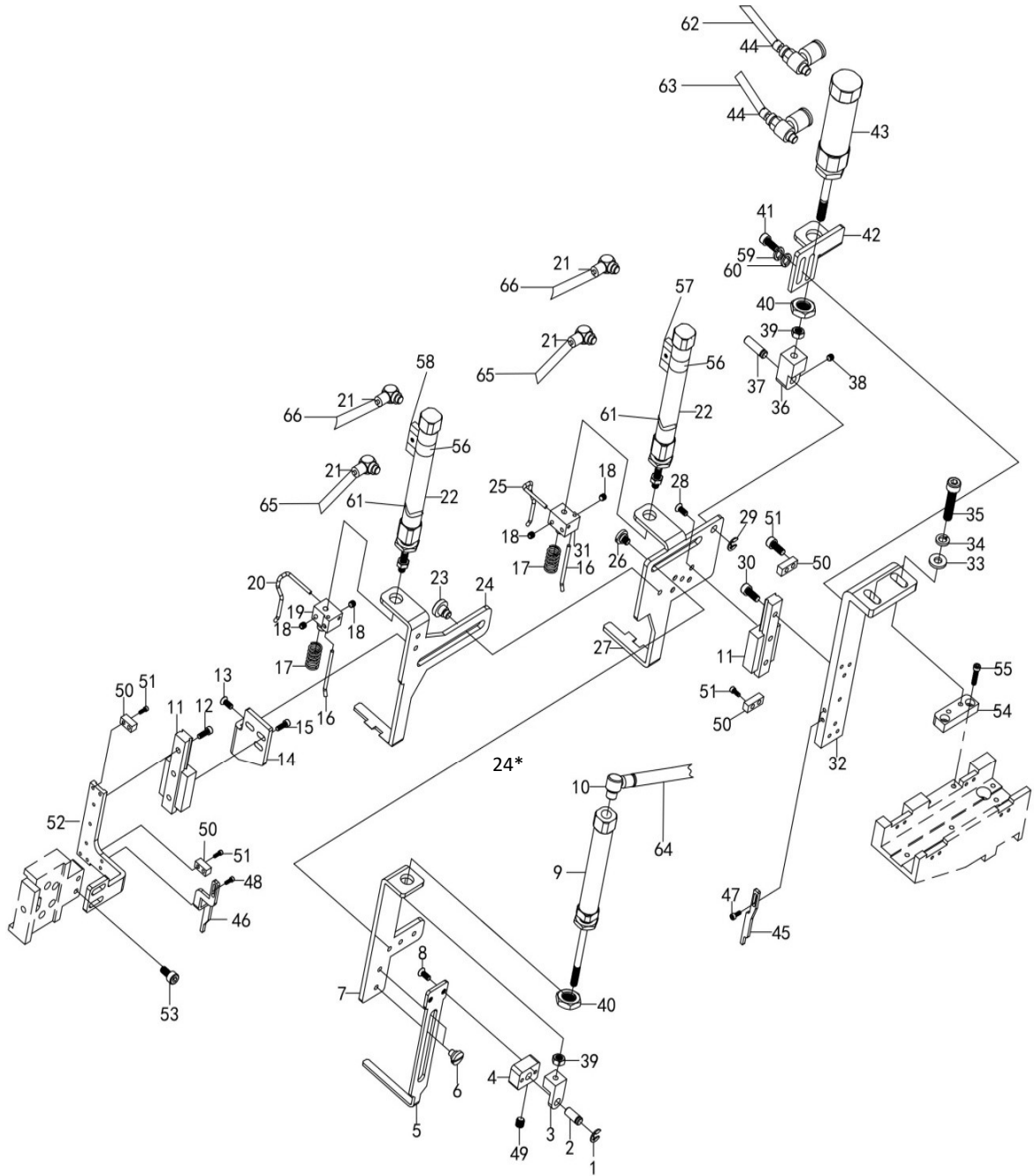


注: *表示根据不同机型使用而不同

15. 拱料装置/Arch feeding device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	00201040	1	挡圈 E4	Retaining ring E4	C048040342
2	50003660	1	轴销A	Shaft pin A	
3	50003670	1	气缸接头A	Cylinder joint A	
4	50003680	1	拱料钩安装块	Arch hook mounting block	
5	50003690	1	拱料钩	The arch is expected to hook	
6	13206900	2	轴位螺钉M4	Axial screw M4	GS34922101
7	50003700	1	拱料气缸安装架	Arch material cylinder mounting frame	
8	02000023	2	内六角螺栓M3×6	Inner hexagon bolt M3×6	
9	50003710	1	气缸CJ2B10-30SR	Cylinder CJ2B10-30 sr	
10	13201550	1	管接头(M-5HL-4)	Pipe joint (M - 5-4) hl	GS12150000
11	50003720	2	导轨A	Guide A	
12	02000023	3	内六角螺栓M3×6	Inner hexagon bolt M3×6	
13	01004060	2	内六角沉头螺钉M4X6	Socket hexagon countersunk head screw m 4 6	GSP3021312
14	50003730	1	导轨A连接架	Guide rail A connecting frame	
15	02000023	3	内六角螺栓M3×6	Inner hexagon bolt M3×6	
16	50003740	2	裤襠定位叉A	Trousers loop locating fork A	
17	50003750	2	压料弹簧	Pressure is expected to spring	
18	00803030	4	内紧定螺钉M3X3	Internal set screw m 3 3 3	C012300336
19	50003760	1	弹簧固定架A	Spring retainer A	#N/A
20	50003770	1	裤襠定位叉B	Trousers loop locating fork B	
21	13201550	4	管接头(M-5HL-4)	Pipe joint (M - 5-4) hl	GS12150000
22	50003780	2	气缸CDJ2KB10-55ZB	Cylinder CDJ2KB10-55 zb	
23	10105110	2	螺钉M5	Screw the M5	CSA1179002
			<用于254-M/H>	<For 254-M/H>	
24	50003800	1	裤襠支托架A	Trousers loop support bracket A	
			<用于254-ML/HL>	<For 254-ML/HL>	
24	10307910	1	裤襠支托架(60-90)	Trousers loop support bracket (60-90)	
25	50003810	1	裤襠定位叉C	Trousers loop locating fork C	
26	10105110	2	螺钉M5	Screw the M5	CSA1179002
27	50003820	1	裤襠支托架B	Trousers loop support bracket B	
28	02000023	4	内六角螺栓M3×6	Inner hexagon bolt M3×6	
29	00201040	1	挡圈 E4	Retaining ring E4	C048040342
30	02000024	3	内六角螺栓M3×6	Inner hexagon bolt M3×6	
31	50003830	1	弹簧固定架B	Spring retainer B	
32	50003840	1	拱料装置安装架	Arch material installation frame	
33	00505030	2	垫圈M5(镀镍)	Washer M5(nickel plated)	C146354002
34	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
35	01205180	2	内六角螺栓M5X18	Hexagon socket bolt M5X18	GSL6051802
36	50003850	1	气缸接头B	Cylinder joint B	
37	50003860	1	轴销B	Shaft pin B	
38	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
39	00404250	2	螺母M4(气缸CDJ2B16-20Z-B自带)	Nut M4(with cylinder cdj2b16-20z-b)	C021400216
40	00410650	2	螺母M10(气缸CDJ2B16-20Z-B自带)	Nut M10(with cylinder cdj2b16-20z-b)	GSP1316325
41	01204100	2	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
42	50003870	1	拱料装置气缸安装架	Arch material device cylinder installation frame	
43	50003880	1	气缸CDJ2B16-20Z-B	Cylinder CDJ2B16-20 z - B	
44	15202970	2	气管调节接头	Air pipe regulating joint	GSP1314504
45	50003890	1	挡废料架A	Scrap rack A	
46	50003900	1	挡废料架B	Scrap rack B	
47	01203060	2	内六角螺栓M3X6	Socket hexagon bolt M3X6	C018300636
48	01203060	2	内六角螺栓M3X6	Socket hexagon bolt M3X6	C018300636
49	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
50	50003910	4	导轨A挡块	Guide rail block A	
51	01203060	8	内六角螺栓M3X6	Socket hexagon bolt M3X6	C018300636
52	50003920	1	导轨A安装架	Guide rail A mounting frame	
53	01205160	2	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
54	50003930	1	拱料装置安装垫块	Arch material installation pad	
55	01205160	2	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
56	50003790	2	磁性开关/安装环带BJ6-010	Magnetic switch/mounting band bj6-010	

15. 拱料装置/Arch feeding device

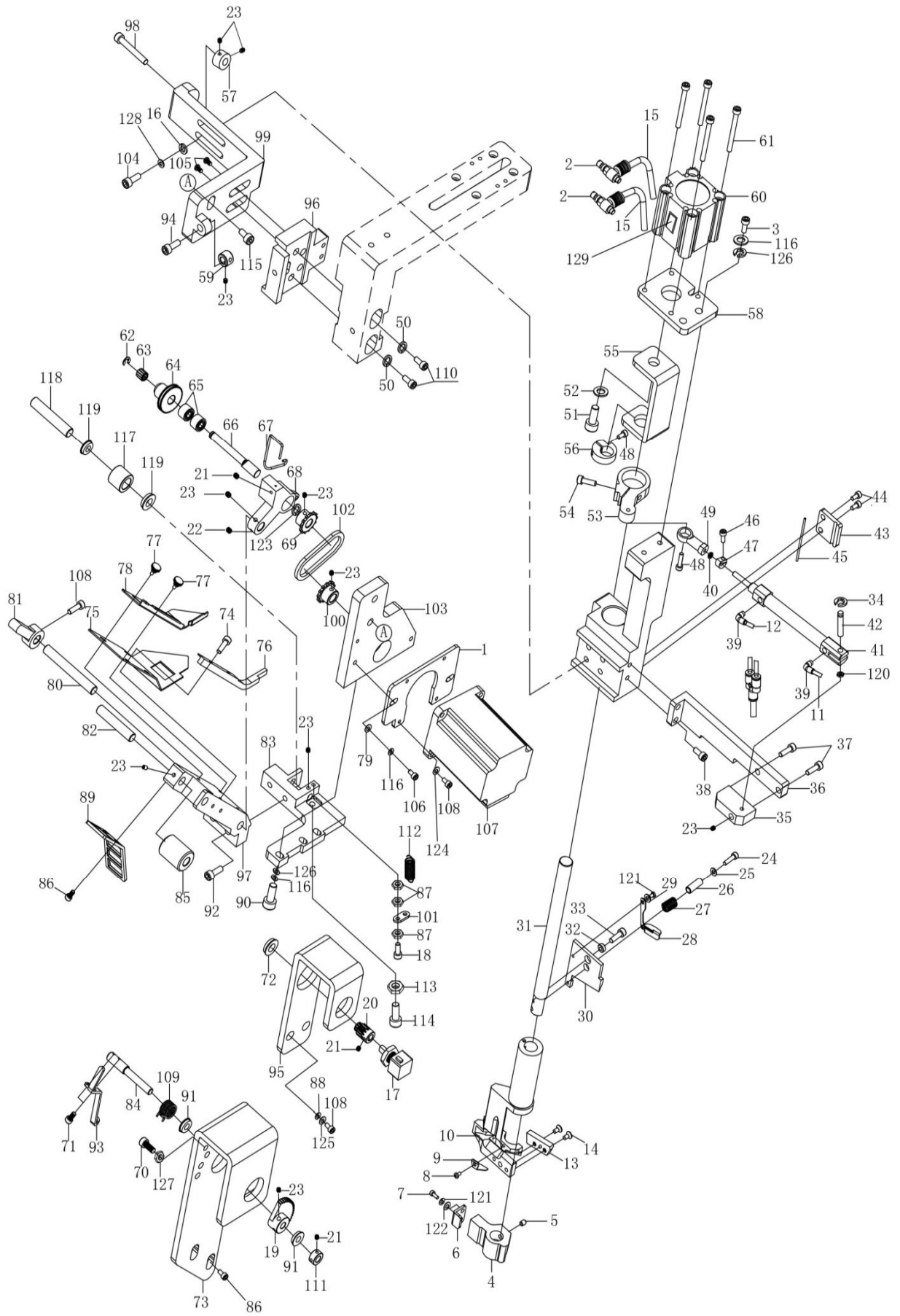


注：*表示根据不同机型使用而不同

15. 拱料装置/Arch feeding device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
57	10002038	1	新254压料感应器线X41	New 254 pressure inductor wire X41	
58	10002039	1	新254压料感应器线X42	New 254 pressure inductor wire X42	
59	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
60	00504111	2	垫圈黑色M4	Washer black M4	
61	50104040	2	扎带 4X150 (黑色)	Strap 4X150 (black)	
62	15202960	1.15	5号空气管 (黑色) ϕ 4单位: m	Number 5 air pipe (black) phi 4 unit: m	GSA6406001
63	15202950	1.2	6号空气管 (透明) ϕ 4单位: m	Number 6 air pipe (transparent) phi 4 unit: m	GSA6405001
64	15202960	1.1	7号空气管 (黑色) ϕ 4单位: m	Number 7 air pipe (black) phi 4 unit: m	GSA6406001
65	15202950	3.6	9号空气管 (透明) ϕ 4单位: m	Number 9 air pipe (transparent) phi 4 unit: m	GSA6405001
66	15202960	3.1	10号空气管 (黑色) ϕ 4单位: m	Number 10 air pipe (black) phi 4 unit: m	GSA6406001

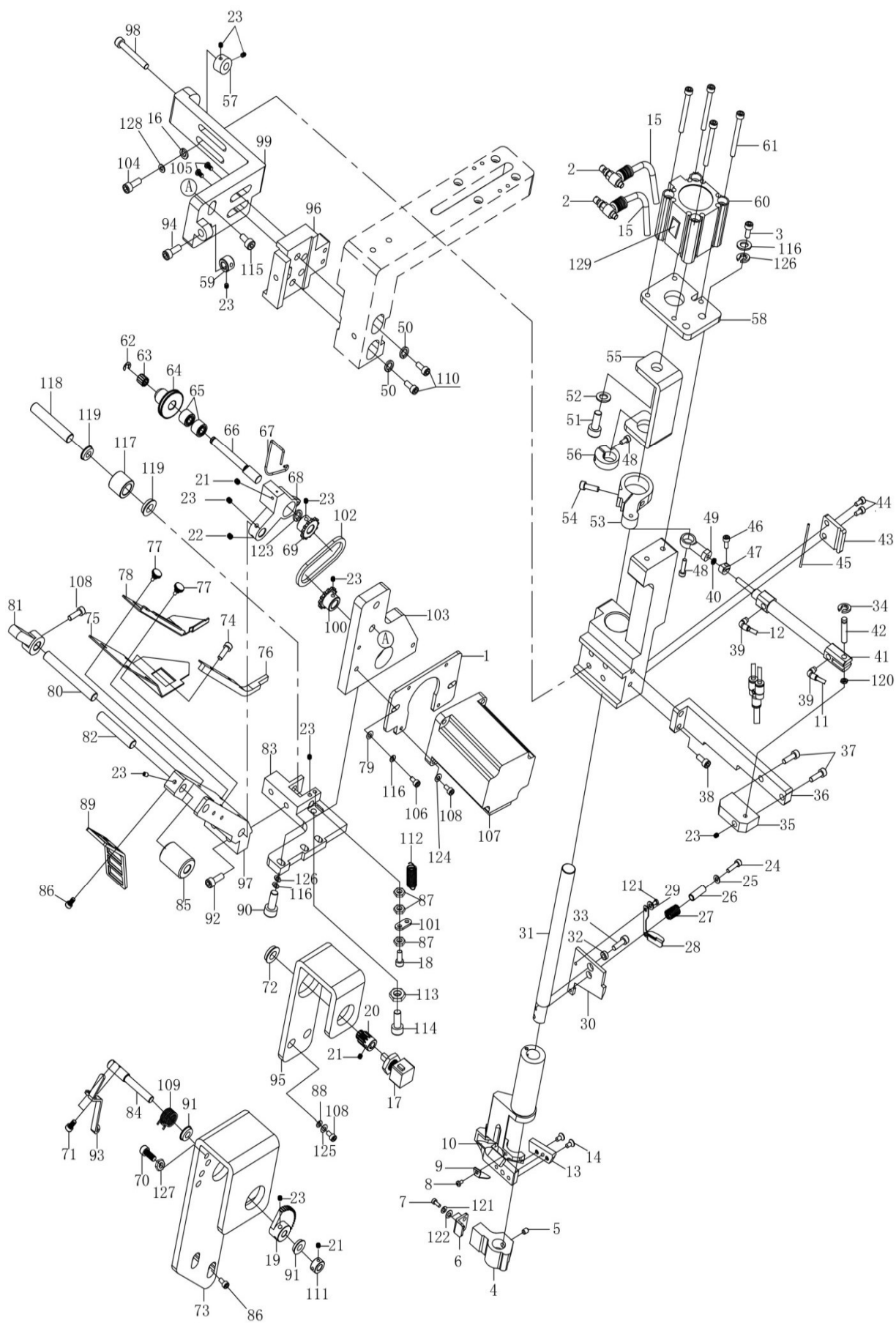
16. 裤襻传动. 切刀装置/Knife mechanism



16. 裤襻传动. 切刀装置/Knife mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	50003940	1	电机安装板	Motor mounting plate	0
2	50003950	2	快排阀ASV310F-01-06S	Quick exhaust valve ASV310F - 01 - 's	0
3	01205180	2	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
4	50002390	1	动刀基座	The knife base	
5	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
6	50002400	1	动刀导向	The knife is oriented	CSL3900600
7	01203060	2	内六角螺栓M3X6	Socket hexagon bolt M3X6	C018300636
8	00703050	1	十字盘头螺钉M3X5	Cross disc head screw M3X5	C062300506
9	50002410	1	裤襻导向	Pants loop guidance	CSL3900900
10	50002420	1	定刀基座	Constant dao base	
11	15202960	1.4	16号空气管(白色) φ4单位: m	Number 16 air pipe (white) phi 4 unit: m	CSA6406001
12	15202950	1.3	15号空气管(白色) φ4单位: m	Number 15 air pipe (white) phi 4 unit: m	
13	50002430	1	定刀组件	Constant dao components	CSL3901300
14	01104080	2	一字沉头螺钉M4X8.7	One - word countersunk head screw m 4 x 8.7	GS25310101
15	10126690	3	气管(单位: m)	Trachea (unit: m)	GSP1051667
16	00506080	2	平垫圈M6	Flat washer M6	C025060236
17	10001234	1	角度感应器CP-2HB	Angle sensor cp-2hb	
18	01204200	1	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
19	50003960	1	废料检测齿轮A	Waste detection gear A	
20	50003970	1	废料检测齿轮B	Scrap detection gear B	
21	00803030	4	内紧定螺钉M3X3	Internal set screw m 3 3 3	C012300336
22	01204060	1	内六角螺栓M4×6	Hexagon socket bolt M4×6	
23	00804040	14	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
24	00704200	1	十字盘头螺钉M4X20	Cross disc head screw M4X20	C062402016
25	00504050	1	垫圈 L4	Gasket L4	CSA5158001
26	50002470	1	动刀调整导向柱	Move the knife to adjust the guide column	CSL3902600
27	50002480	1	动刀调整弹簧	Move the knife to adjust the spring	CSL3902900
28	50002490	1	裤襻切割护板	Pants loop cut guard plate	CSL3902900
29	00703045	2	十字盘头螺钉M3X4	Cross disc head screw M3X4	C062300416
30	50002500	1	动刀	The knife	CSL3903000
31	50002510	1	动刀轴	The knife shaft	CSL3903100
32	50002520	1	滚柱	roller	CSL3903200
33	01203080	1	内六角螺栓M3X8	Socket hexagon bolt M3X8	C018300836
34	00201030	1	挡圈 E3	Retaining ring E3	C048030342
35	50003980	1	切刀旋转气缸支架B	The cutter rotates cylinder bracket B	
36	50003990	1	切刀旋转气缸支架A	The cutter rotates cylinder bracket A	
37	01205160	2	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
38	01205160	2	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
39	13201550	2	管接头(M-5HL-4)	Pipe joint (M - 5-4) hl	CS12150000
40	00404030	1	六角螺母M4	Hexagon nut M4	C021400306
41	50002550	1	切刀旋转气缸	The cutter rotates the cylinder	CSL3904300
42	50004000	1	销轴	pin	
43	50002560	1	废料气管安装板	Waste pipe mounting plate	CSL3904300
44	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	GSA3025001
45	50002570	1	废气气管	Exhaust airway	CSL3904500
46	01204085	1	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
47	50002580	1	切刀旋转调节紧圈	The cutter rotates to adjust the tight ring	CSL3904700
48	01204165	2	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
49	50002590	1	球形接头	Ball joint	
50	00608001	2	弹簧垫圈8	Spring washer 8	GSP1051756
51	01208250	1	内六角圆柱头螺钉	Hexagon socket cap screw	GSP1051732
52	00408060	1	六角螺母 M8(厚6.5mm)	Hexagon nut M8(6.5mm thick)	C021080106
53	50002610	1	定位挡圈	Locating ring	
54	01205200	1	内六角螺栓M5X20	Hexagon socket bolt M5X20	GSP1051760
55	50002620	1	驱动支架	Driving arm	CSL3905500
56	50002630	1	调整紧圈	Adjust the ring	CSL3905600
57	50001380	1	紧圈	ring	CSL2579229
58	50002640	1	切刀气缸安装板	Cutting cylinder mounting plate	CSL3905800
59	50001380	1	紧圈	ring	CSL2579229
60	50002650	1	切刀气缸	Cutting knife cylinder	CSL3906000

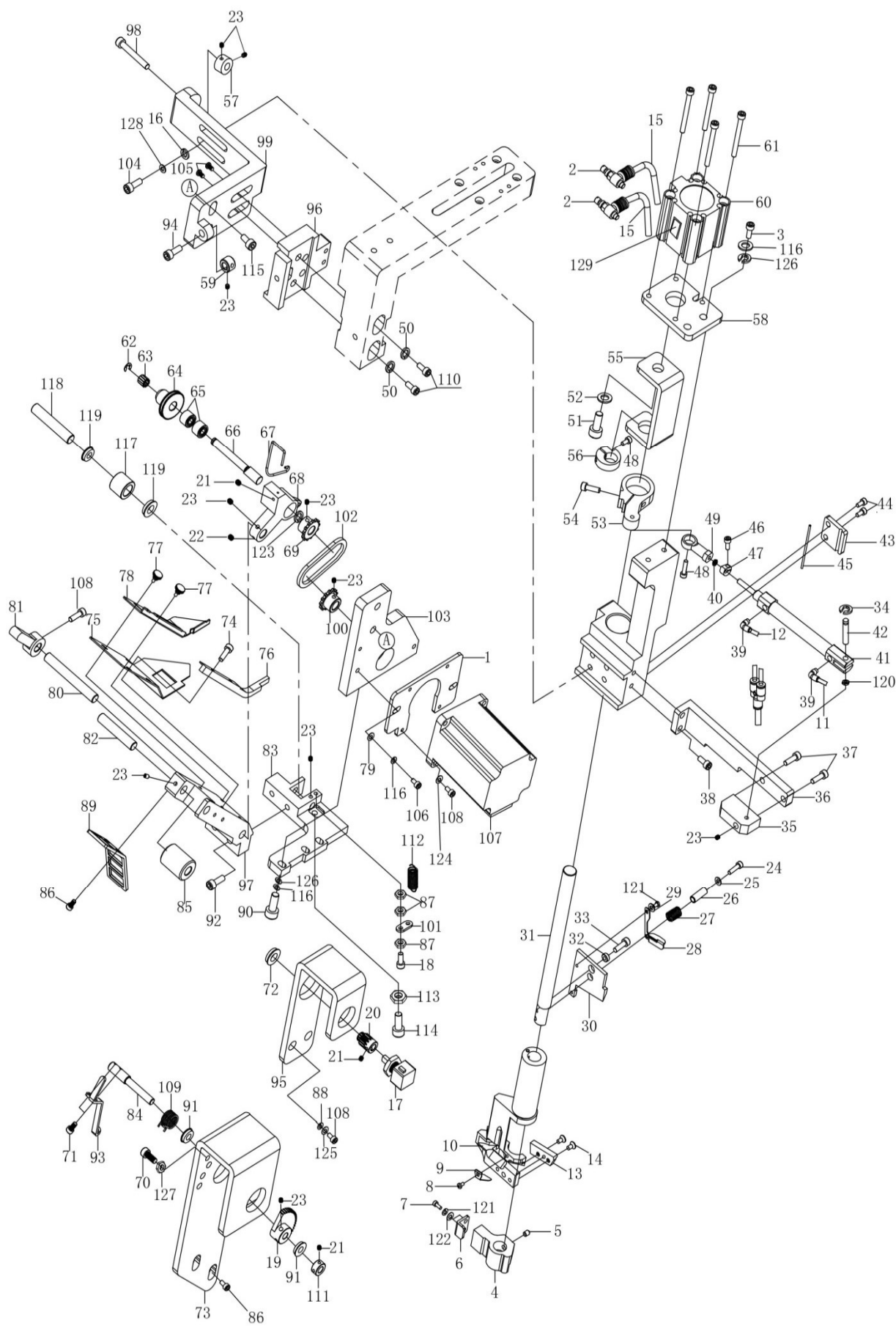
16. 裤襻传动. 切刀装置/Knife mechanism



16. 裤襟传动. 切刀装置/Knife mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	01204450	4	内六角螺栓M4X45	Socket hexagon bolt M4X45	CSP1051758
62	00202050	1	轴用挡圈 C5	Shaft retainer C5	C048050142
63	02000132	2	轴承	bearing	CSL4106300
64	10300890	1	送襟齿轮 (60齿)	Feed loop gear (60 teeth)	
65	00169600	2	轴承R-696ZZ (NSK)	R - 696 zz bearing NSK) (
66	50002670	1	送襟齿轮轴	Feed loop gear shaft	CSL4106600
67	50002680	1	裤襟压针	Pants loop pressure injection	CSL4106700
68	50004010	1	送襟齿轮驱动支架	Feed loop gear drive bracket	
69	10126230	1	主动齿轮	Driving gear	CSP1051052
70	01203200	1	内六角圆柱头螺栓M3X20	Socket hexagon cylindrical head bolt M3X20	CSP1310514
71	01203100	2	内六角螺栓M3X10	Socket hexagon bolt M3X10	CSP1051758
72	00114800	1	轴承MF148	Bearing MF148	
73	50004020	1	角度感应装置安装架	Angle sensor installation rack	
74	01203120	2	内六角螺栓M3X12	Socket hexagon bolt M3X12	C018301236
75	50004030	1	裤襟夹扣板	Pants loop fastener	
76	50004040	1	裤襟夹扣B	Pants loop buckle B	
77	01404056	2	一字大头螺钉M4X5	Single-head screw M4X5	
78	50004050	1	裤襟宽度导向	Pants loop width guide	
79	00505030	2	垫圈M5(镀镍)	Washer M5(nickel plated)	C146354002
80	50002750	1	驱动支架轴	Drive bracket shaft	CSL4108000
81	50002760	1	手柄支架	Handle bracket	CSL4108100
82	50002770	1	裤襟滚动轴	Pants loop scroll shaft	CSL4108200
83	50004060	1	送襟支架B	Loop feed bracket B	
84	50004070	1	轴销A	Shaft pin A	
85	50002790	1	裤襟滚柱	Pants loop roller	CSL4108500
86	01904080	2	一字平头螺钉M4X8	Flat head screw M4X8	CSA3538001
87	00404030	3	六角螺母M4	Hexagon nut M4	C021400306
88	00504010	2	平垫圈M4	Flat washer M4	C025040236
89	50004080	1	导向架	Guide frame	
90	01205180	3	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
91	00112601	2	轴承MF126	Bearing MF126	
92	01206200	1	内六角螺钉M6X20	Hexagon socket bolt M6X20	C018062036
93	50004090	1	触碰板	The touch panel	
94	01206350	1	内六角螺栓M6X35	Hexagon socket bolt M6X35	C018063536
95	50004100	1	角度传感器安装板	Angle sensor mounting plate	
96	50004110	1	切襟装置调节块	Loop cutting device adjusting block	L0316096M
97	50004120	1	送襟支架A	Loop feed bracket A	
98	01206400	1	内六角螺栓 M6X40	Hexagon socket bolt M6X40	C018064031
99	50004130	1	切襟装置安装支架	Loop cutting device mounting bracket	
100	10126230	1	主动齿轮	Driving gear	CSP1051052
101	50002710	1	拉簧支板	Tension spring plate	CSL4107200
102	50002860	1	链条	The chain	CSL4110200
103	50004140	1	送襟支架A	Loop feed bracket A	
104	01206200	2	内六角螺钉M6X20	Hexagon socket bolt M6X20	C018062036
105	01208200	2	内六角螺栓M8X20	Hexagon socket bolt M8X20	CSP3020310
106	01205140	2	内六角螺栓M5×14	Hexagon socket bolt M5×14	C018501232
107	50002880	1	电机	The motor	
108	01204085	7	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
109	50004150	1	回复弹簧	Reply to the spring	
110	01208300	2	内六角螺栓M8X30	Hexagon socket bolt M8X30	CS58636001
111	50004160	1	轴套	Shaft sleeve	
112	50004170	1	拉簧	Tension spring	
113	00406050	1	螺母M6	Nut M6	C021060106
114	01206300	1	内六角螺栓M6X30	Hexagon socket bolt M6X30	C018063036
115	01208200	2	内六角螺栓M8X20	Hexagon socket bolt M8X20	CSP3020310
116	00605000	5	弹簧垫圈5	Spring washer 5	C028050246
117	50004180	1	滚轮	roller	
118	50004190	1	滚轮轴	Roller shaft	
119	00110600	2	滚轮轴承MF106	Roller bearing MF106	
120	00405450	1	六角螺母 M5	Hexagon nut M5	C021500216

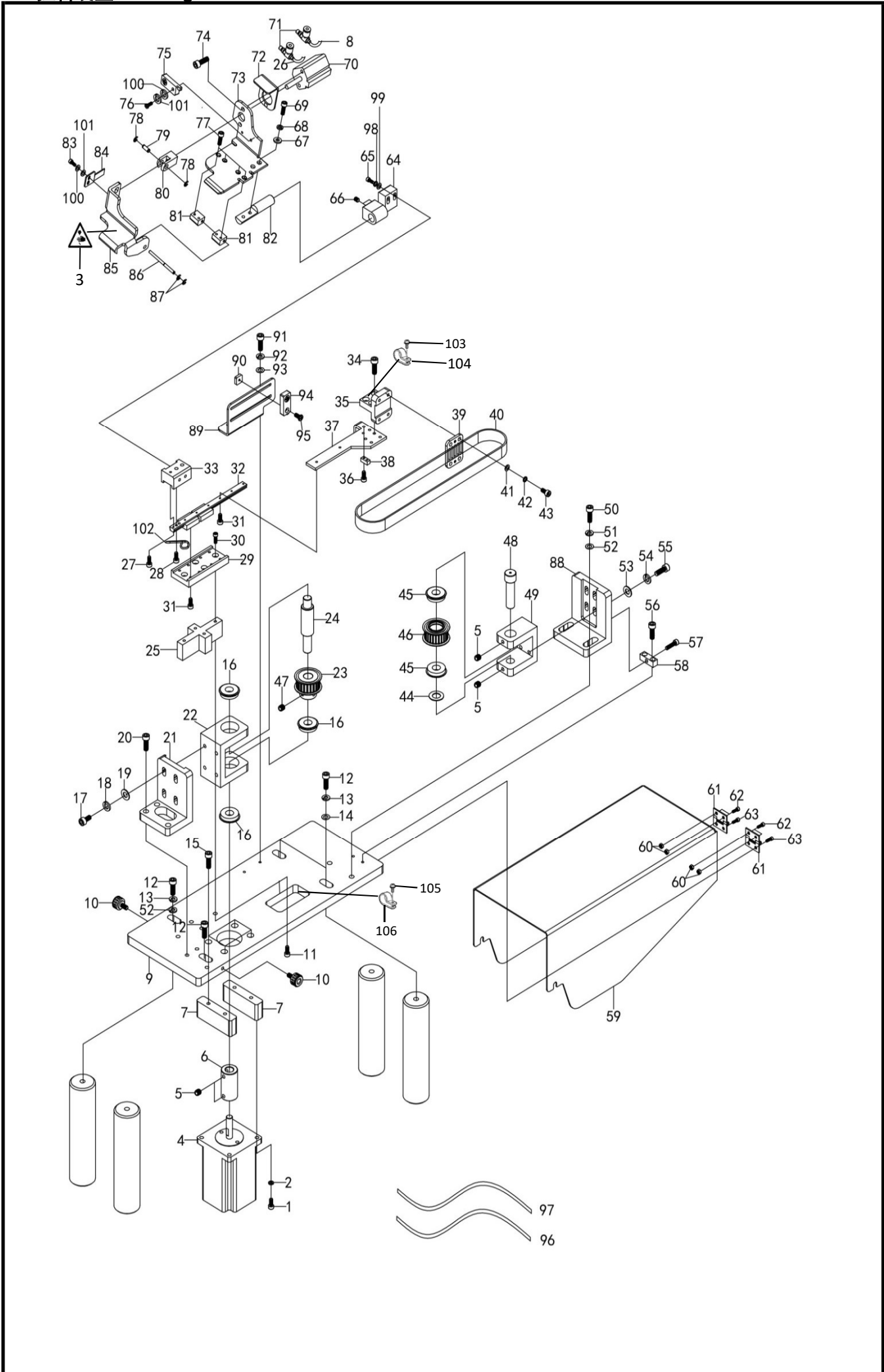
16. 裤襻传动. 切刀装置/Knife mechanism



16. 裤襻传动. 切刀装置/Knife mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
121	00603020	4	弹簧垫圈2-3	Spring washer 2-3	C028030246
122	00503010	2	平垫圈M3	Flat washer M3	C025030236
123	00508000	2	垫片	gasket	CSA4545001
124	00504030	4	平垫圈S4	Flat washer S4	C026040136
125	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
126	00505030	3	垫圈M5	Gasket M5	C146354002
127	00403250	1	螺母M3	Nut M3	C021300106
128	00606000	2	弹簧垫圈2-6	Spring washer 2-6	C028060246
129	10001176	1	新254切刀上感应器X25	The new 254 cutter on the sensor X25	

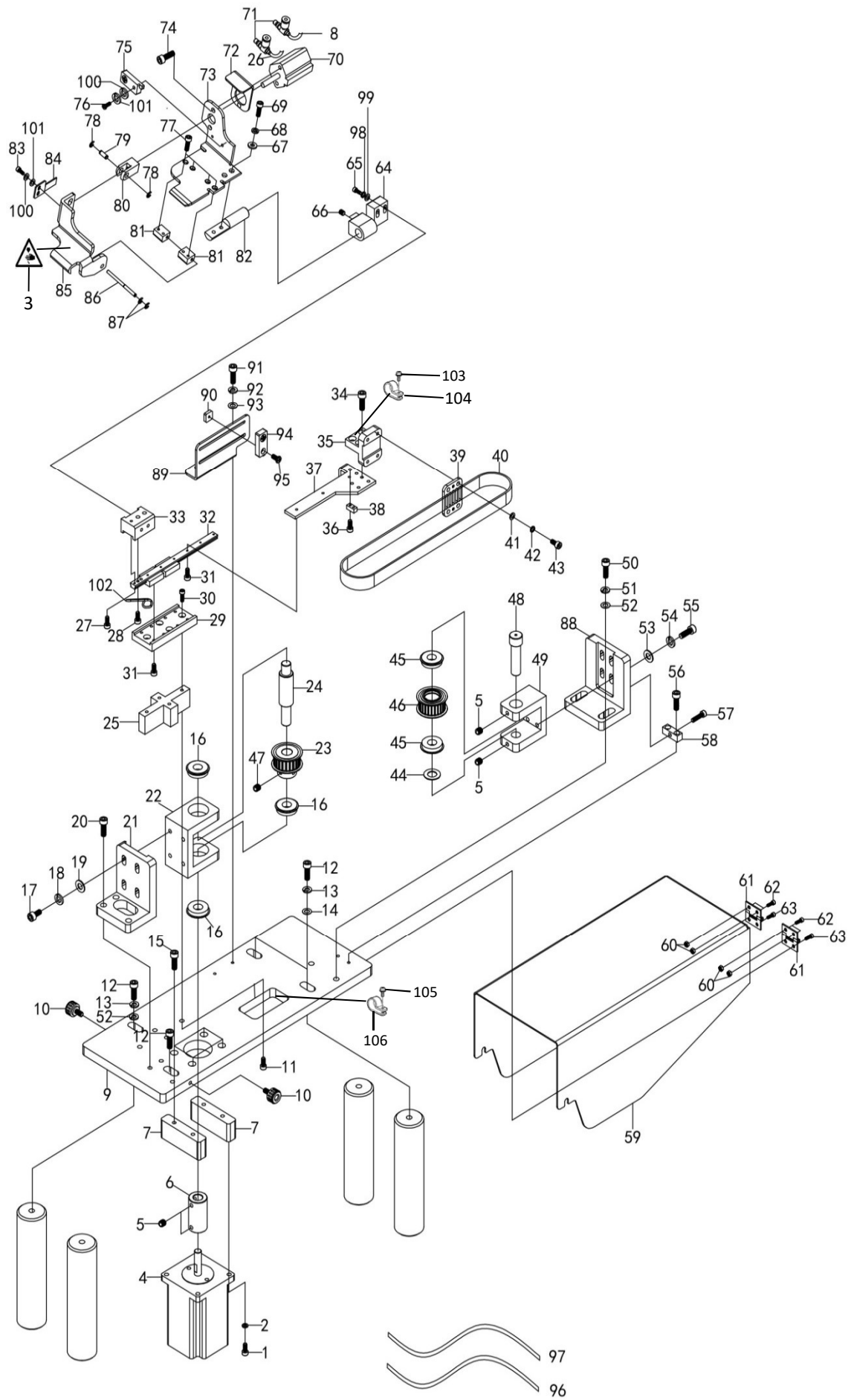
17. 拉料装置/Pulling device



17. 拉料装置/Pulling device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	01205180	4	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
2	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
3	15200170	1	警告标示(三角形)	Warning sign (triangle)	CS36924002
4	10361670	1	60框步进电机(3米长)长轴	60 frame stepper motor (3 m long) long shaft	
5	00805050	6	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
6	50004200	1	拉料电机连接套	Connection sleeve of puller motor	
7	50004210	2	拉料电机安装块	Puller motor mounting block	
8	15202960	1.2	4号空气管(黑色) φ4(单位: m)	Number 4 air pipe (black) phi 4 (unit: m)	CSA6406001
9	50004220	1	夹钳装置安装板	Clamping device mounting plate	
10	02000164	2	螺钉(塑料头 黄色) M5	Screw (plastic head yellow) M5	CS36475000
11	01205200	4	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
12	01208250	4	内六角圆柱头螺钉	Hexagon socket cap screw	CSP1051732
13	00608001	3	弹簧垫圈8	Spring washer 8	CSP1051756
14	00508070	2	平垫圈 L8	Flat washer L8	C025080336
15	01205160	4	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
16	00169001	3	球轴承 6900ZZNR	Ball bearing 6900 ZZNR	CSA4647001
17	01205160	4	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
18	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
19	00505010	4	平垫圈M5(大)	Flat washer M5(large)	C025050236
20	01206200	3	内六角螺钉M6X20	Hexagon socket bolt M6X20	C018062036
21	50004230	1	送料主动轮底座	Feed drive wheel base	
22	50004240	1	拉料主动轮架	Puller drive wheel rack	
23	13200880	1	同步轮组件	Synchronize wheel components	CSA5549001
24	50004250	1	拉料主动轮轴	Puller drive shaft	
25	50004260	1	拉料导轨支撑块	Puller guide rail support block	
26	15202950	1.2	3号空气管(黑色) φ4(单位: m)	Number 3 air pipe (black) phi 4 (unit: m)	
27	01203120	1	内六角螺栓M3X12	Socket hexagon bolt M3X12	C018301236
28	01205160	1	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
29	50004270	1	拉料导轨安装板	Drawing guide rail mounting plate	
30	01205100	4	内六角螺栓 M5X10	Hexagon socket bolt M5X10	C018501036
31	02000024	11	内六角螺栓M3X8(材料定制)	Hexagon socket bolt M3X8(customized material)	
32	50002940	1	夹钳传动导轨组件(新款)	Gripper drive guide rail assembly (new style)	CSL4300600
33	50004280	1	连接套固定架	Connection sleeve retainer	
34	01204085	3	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
35	50004290	1	拉料传送块	Pull transfer block	
36	01204085	2	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
37	50004300	1	导轨上垫板	Pad on guide rail	
38	50004310	1	拉料导轨限位块	Limit block of drawing guide	
39	50004320	1	拉料皮带支撑板	Puller belt support plate	
40	50004330	1	拉料皮带525-5GT-15	Pull-belt 525-5gt-15	
41	00504010	4	平垫圈M4	Flat washer M4	C025040236
42	00604000	4	弹簧垫圈2-4	Spring washer 2-4	C028040246
43	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
44	00510010	1	平垫圈10	Flat washer 10	CS20356001
45	00169001	2	球轴承 6900ZZNR	Ball bearing 6900 ZZNR	CSA4647001
46	13203630	1	空转轮组件	Idling wheel assembly	CSA6817001
47	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
48	50004340	1	拉料传动轮支点轴	Fulcrum shaft of puller drive wheel	
49	50004350	1	拉料传动轮安装架	Puller drive wheel mounting frame	
50	01208200	2	内六角螺栓M8X20	Hexagon socket bolt M8X20	CSP3020310
51	00608001	2	弹簧垫圈8	Spring washer 8	CSP1051756
52	00508040	3	平垫片8	Flat gasket 8	CSP1051755
53	00505010	4	平垫圈M5(大)	Flat washer M5(large)	C025050236
54	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
55	01205160	4	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
56	01204120	2	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
57	01205300	1	内六角螺栓M5X30	Hexagon socket bolt M5X30	C018503036
58	50004360	1	同步带调紧块	Sync belt tightening block	
59	50004370	1	拉料装置防护罩	Puller guard	
60	00404030	8	六角螺母M4	Hexagon nut M4	C021400306

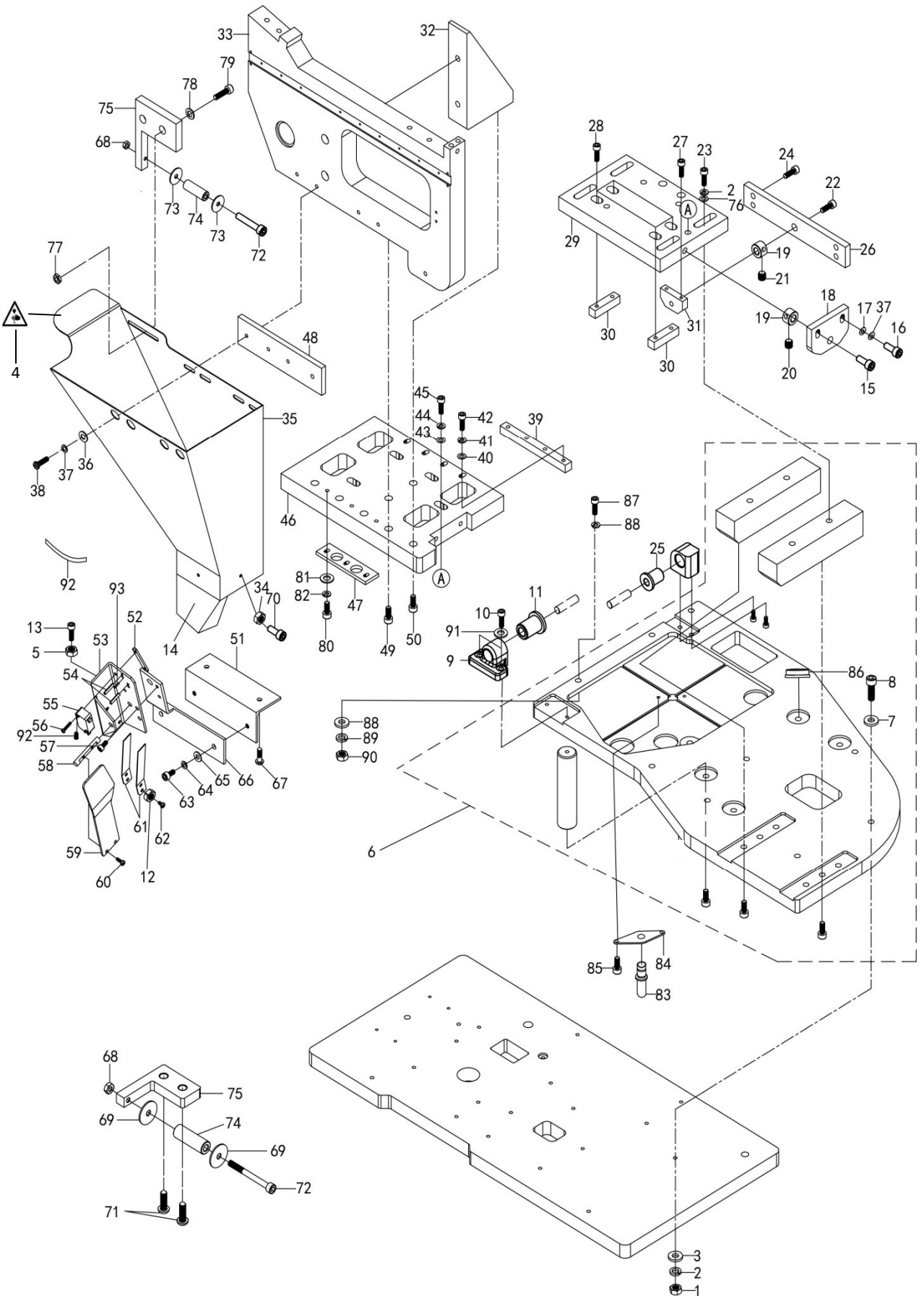
17. 拉料装置/Pulling device



17. 拉料装置/Pulling device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	50001630	2	铰链	hinge	CS25417703
62	00704100	4	十字盘头螺钉M4X10	Cross disc head screw M4X10	C062401006
63	00704100	4	十字盘头螺钉M4X10	Cross disc head screw M4X10	C062401006
64	50004380	1	拉料导轨连接套	Pull guide rail connection sleeve	
65	01204250	2	内六角螺栓M4X25	Socket hexagon bolt M4X25	C018402536
66	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
67	00504010	2	平垫圈M4	Flat washer M4	C025040236
68	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
69	01204100	2	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
70	50004390	1	夹料气缸CDQ2A12-10DMZ	Clamping cylinder cdq2a12-10dmz	
71	15202970	2	气管调节接头	Air pipe regulating joint	CSP1314504
72	50004400	1	拉料感应片	Pull-out sensor	
73	50004410	1	定夹钳	Fixed clamp	
74	01104080	2	一字沉头螺钉M4X8.7	One - word countersunk head screw m 4 x 8.7	CS25310101
75	10002033	1	新254夹料保护感应器线X24	The new 254 clip protects sensor wire X24	
76	01203120	1	内六角螺栓M3X12	Socket hexagon bolt M3X12	C018301236
77	02000039	4	一字头螺钉M4X13	Head screw M4X13	CS23849001
78	00201040	2	挡圈 E4	Retaining ring E4	C048040342
79	13201300	1	气缸连杆销B	Cylinder connecting rod pin B	CS34969001
80	50004420	1	连接头	Connect the head	
81	50003110	2	定夹钳支座	Fixed clamp support	CSL4305400
82	50004430	1	机器装置安装轴	Machine mounting shaft	
83	01203060	2	内六角螺栓M3X6	Socket hexagon bolt M3X6	C018300636
84	50002970	1	动夹钳感应板	Moving clamp sensor board	CSL4301000
85	50002960	1	动夹钳	Moving clamp	CSL4300900
86	50002950	1	动夹钳轴	The moving clamp axis	CSL4300800
87	00201030	2	挡圈 E3	Retaining ring E3	C048030342
88	50004440	1	传动轮底座	Drive wheel base	
89	50004460	1	拉料感应器安装板	Pull-out inductor mounting plate	
90	50005540	2	板螺母	The plate nut	
91	01204085	2	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
92	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
93	00504020	2	垫圈4	Washer 4	C102707002
94	10002041	1	新254拉料后感应器线	The new 254 pull-back inductor wire	
95	01203120	1	内六角螺栓M3X12	Socket hexagon bolt M3X12	C018301236
96	10138690	1	研控控制线 (2米)	Research and control control line (2m)	
97	10138670	1	研控编码线(线长2米)	Research and control coding line (line length: 2m)	
98	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
99	00504010	2	平垫圈M4	Flat washer M4	C025040236
100	00503010	3	平垫圈M3	Flat washer M3	C025030236
101	00603020	3	弹簧垫圈2-3	Spring washer 2-3	C028030246
102	10101960	1	过线导向 C	Cross the line to C	CSA3252001
103	01204120	1	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
104	10103140	1	尼龙线夹6N	Nylon wire clip 6N	C146202000
105	01504105	1	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	CSA3025001
106	10103180	1	电线夹12#	Wire clip # 12	C554482000

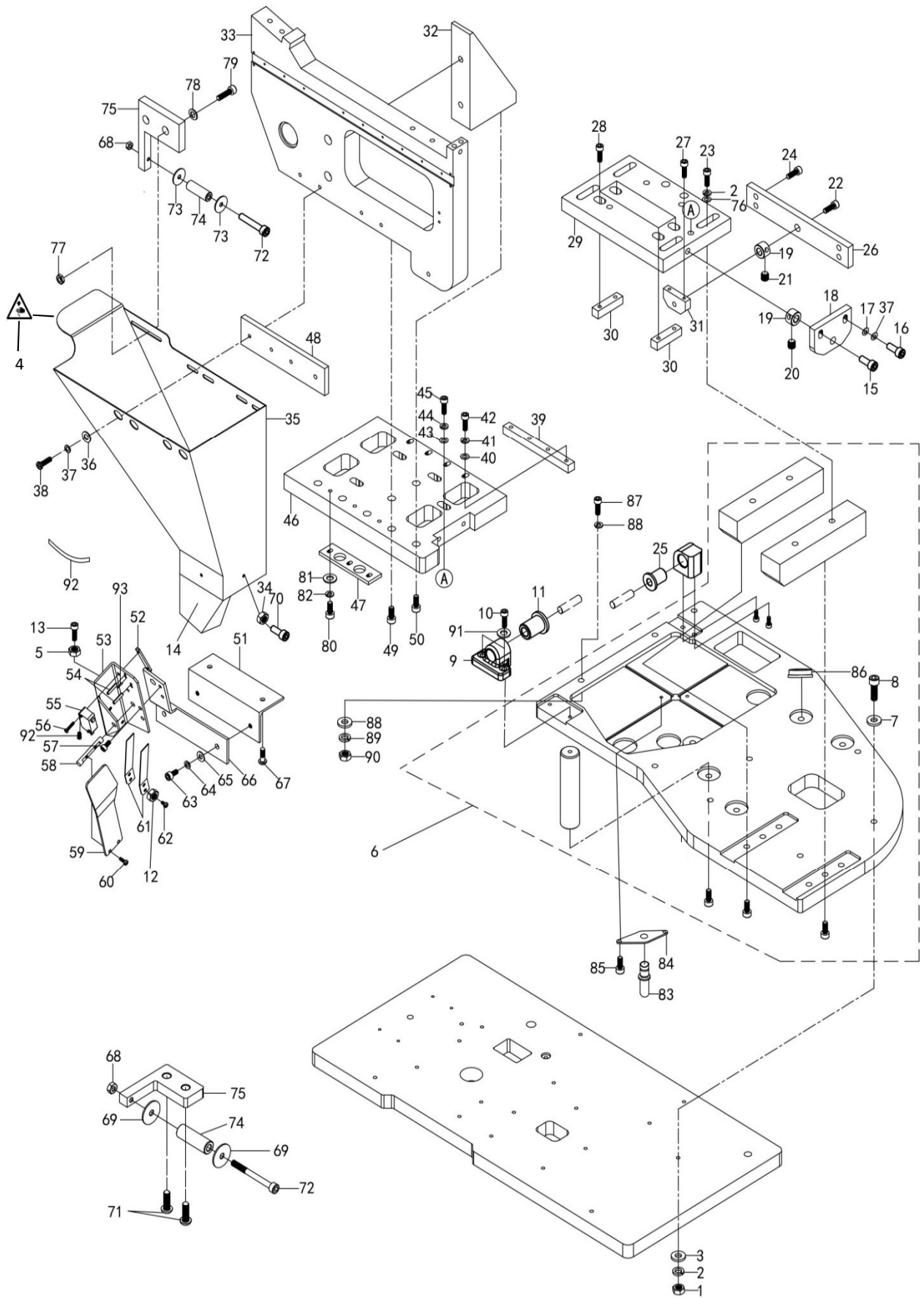
18. 送给支撑装置/To support device



18. 送给支撑装置/To support device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	00408060	8	六角螺母 M8(厚6.5mm)	Hexagon nut M8(6.5mm thick)	C021080106
2	00608001	12	弹簧垫圈8	Spring washer 8	GSP1051756
3	00508060	8	垫圈 S8	Gasket S8	C025080132
4	15200170	1	警告标示(三角形)	Warning sign (triangle)	CS36924002
5	00405450	1	六角螺母 M5	Hexagon nut M5	C021500216
6	50004470	1	基板喷漆组件	Substrate paint components	
7	00508060	8	垫圈 S8	Gasket S8	C025080132
8	01208800	8	内六角螺栓M8X80	Socket hexagon bolt M8X80	CSG0503300
9	50003170	1	头部铰链座(前)	Head hinge seat (front)	
10	01206185	2	内六角螺栓 M6X18	Hexagon socket bolt M6X18	CSA2972001
11	50003160	1	橡胶铰链	Rubber hinge	CSL4501500
12	00403250	2	螺母M3	Nut M3	C021300106
13	01205180	1	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
14	15504040	1	废料屑袋	Waste scrap bag	
15	01208350	1	螺栓M8X35	Bolt M8X35	
16	01206185	2	内六角螺栓 M6X18	Hexagon socket bolt M6X18	CSA2972001
17	00506080	2	平垫圈M6	Flat washer M6	C025060236
18	50004480	1	调节定板	Adjust the anchor slab	
19	10100840	2	QC压脚臂杆轴紧圈	QC press foot arm shaft tight ring	CSA3231001
20	00806050	2	内紧定螺钉M6X5	Internal set screw M6X5	C012060536
21	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
22	02000020	1	内六角螺栓M8×40	Hexagon socket bolt M8×40	
23	01208300	4	内六角螺栓M8X30	Hexagon socket bolt M8X30	CS58636001
24	01206160	4	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
25	50003160	1	橡胶铰链	Rubber hinge	CSL4501500
26	50004490	1	连接板	Connection plate	
27	01205180	2	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
28	01205200	4	内六角螺栓M5X20	Hexagon socket bolt M5X20	GSP1051760
29	50004500	1	安装架C	Install the C	
30	50003230	2	导向块	Guide block	
31	50003240	1	调节固定块	Regulating block	
32	50004510	1	辅助三角板	Auxiliary triangle	
33	50004520	1	送给装置安装板	Feed device mounting plate	
34	00404030	4	六角螺母M4	Hexagon nut M4	
35	50004530	1	废料槽	Waste tank	
36	00506080	4	平垫圈M6	Flat washer M6	C025060236
37	00606000	6	弹簧垫圈2-6	Spring washer 2-6	C028060246
38	00706160	4	十字盘头螺钉M6X16	Cross disc head screw M6X16	C062061616
39	50004540	1	导向块A	Guide block A,	
40	00505030	4	垫圈M5	Gasket M5	C146354002
41	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
42	01205300	4	内六角螺栓M5X30	Hexagon socket bolt M5X30	C018503036
43	00508070	4	平垫圈 L8	Flat washer L8	C025080336
44	00608001	4	弹簧垫圈8	Spring washer 8	GSP1051756
45	02000020	4	内六角螺栓M8×40	Hexagon socket bolt M8×40	
46	50004550	1	安装板B	Mounting plate B	
47	50004560	1	导向块B	Guide block B	
48	50004570	1	橡胶垫	Rubber mat	
49	01208200	5	内六角螺栓M8X20	Hexagon socket bolt M8X20	GSP3020310
50	01208200	2	内六角螺栓M8X20	Hexagon socket bolt M8X20	GSP3020310
51	10126250	1	启动开关支座	Start switch holder	
52	10126880	1	行程开关安装板螺母	Travel switch mounting plate nut	GSP1050562
53	10126300	1	启动开关支架板	Start switch bracket plate	
54	00303150	2	弹性圆柱销	Elastic cylinder pin	GSP1051752
55	10001213	1	OML开关vx-01-1a2	Vx - 01-1 a2 OML switch	
56	00702150	2	十字槽盘头螺钉M2.5X15	Cross groove pan head screw M2.5X15	GSP1051703
57	01204085	2	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
58	10126290	1	启动开关轴	Start switch shaft	GSP1051406
59	50003200	1	手碰开关板	Touch the switch board	
60	01203080	2	内六角螺栓M3X8	Socket hexagon bolt M3X8	C018300836

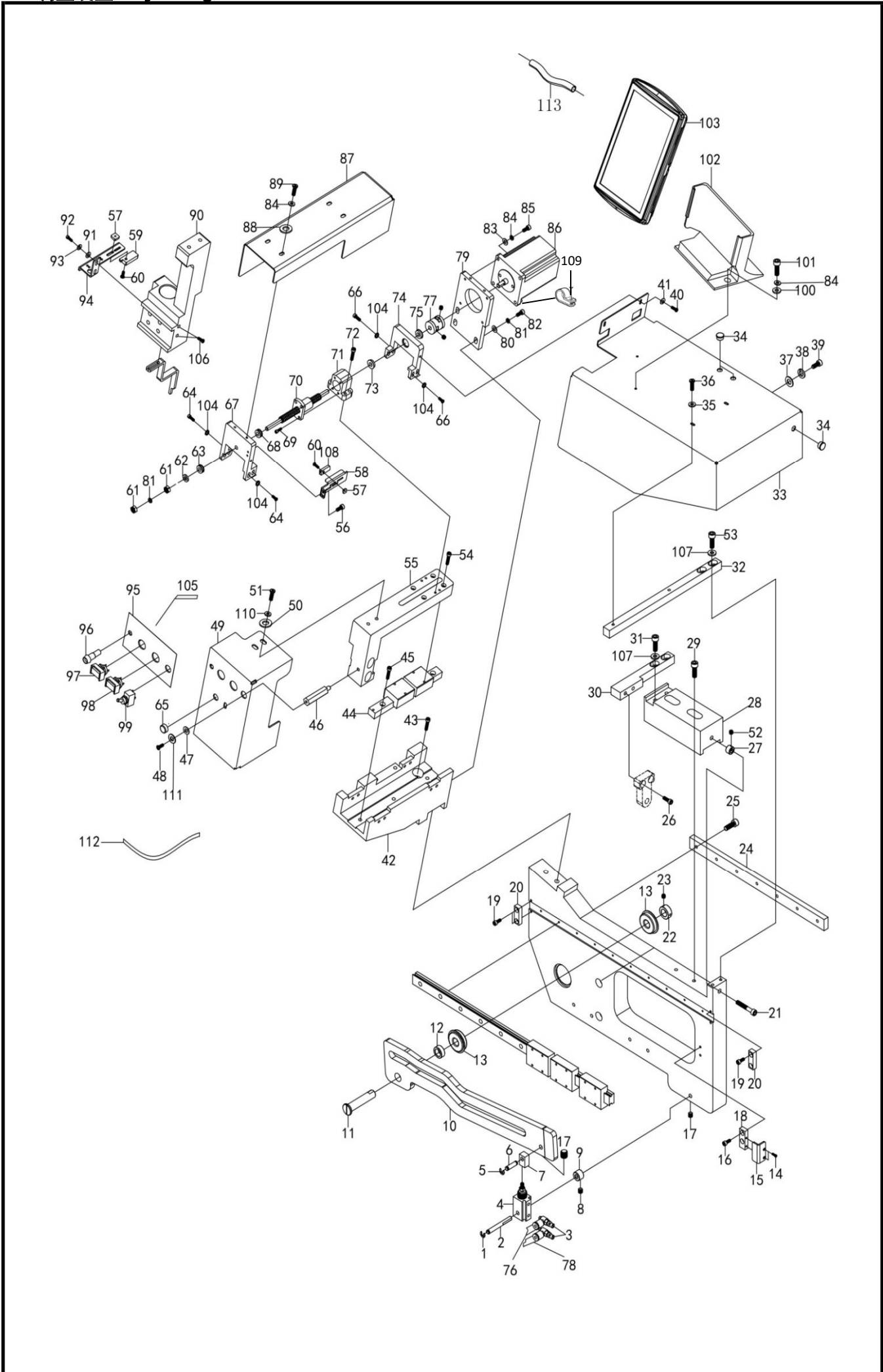
18. 送给支撑装置/To support device



18. 送给支撑装置/To support device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	10126270	2	启动开关弹簧片	Start switch spring plate	CSP1051404
62	01203100	2	内六角螺栓M3X10	Socket hexagon bolt M3X10	CSP1051758
63	01205125	2	内六角平头螺栓M5X12	Hexagon socket flat head bolt M5X12	CSA8597001
64	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
65	00505030	2	垫圈M5	Gasket M5	C146354002
66	10126260	1	启动开关支架	Start switch bracket	
67	01204085	2	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
68	00404030	2	六角螺母M4	Hexagon nut M4	C021400306
69	00504130	2	垫圈4.5X18X1.5	Gasket 4.5 X18X1.5	CSL4502300
70	01204200	4	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
71	02000157	2	圆头木螺钉M4.5X20	Round head wood screw m4.5x20	C0B0452006
72	01204450	2	内六角螺栓M4X45	Socket hexagon bolt M4X45	CSP1051758
73	00504130	2	垫圈4.5X18X1.5	Gasket 4.5 X18X1.5	CSL4502300
74	50003190	2	导向轴	Guide shaft	CSL4502200
75	50003180	2	导向轴安装	Guide shaft installation	CSL4502100
76	00508040	4	平垫片8	Flat gasket 8	CSP1051755
77	00406050	2	螺母M6	Nut M6	C021060106
78	00506070	2	平垫圈L6	Flat washer L6	C025060336
79	01206160	2	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
80	01205160	3	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
81	00505030	3	垫圈M5	Gasket M5	C146354002
82	00605000	3	弹簧垫圈5	Spring washer 5	C028050246
83	50004580	1	过油嘴	A nozzle	
84	13200170	1	废油盖支撑板	Waste oil cover support plate	CSP9820112
85	01205100	2	内六角螺栓 M5X10	Hexagon socket bolt M5X10	C018501036
86	10103420	3	缓冲橡皮垫	Cushion rubber	CSA3540001
87	01206750	2	内六角螺栓M6X75	Hexagon socket bolt M6X75	CSA3387001
88	00506070	4	平垫圈L6	Flat washer L6	C025060336
89	00606000	2	弹簧垫圈2-6	Spring washer 2-6	C028060246
90	00406050	2	螺母M6	Nut M6	C021060106
91	00506080	2	平垫圈M6	Flat washer M6	C025060236
92	10001217	1	自动启动开关	Automatic start switch	
93	02000198	1	弹性圆柱销	Elastic cylinder pin	CSP1051750

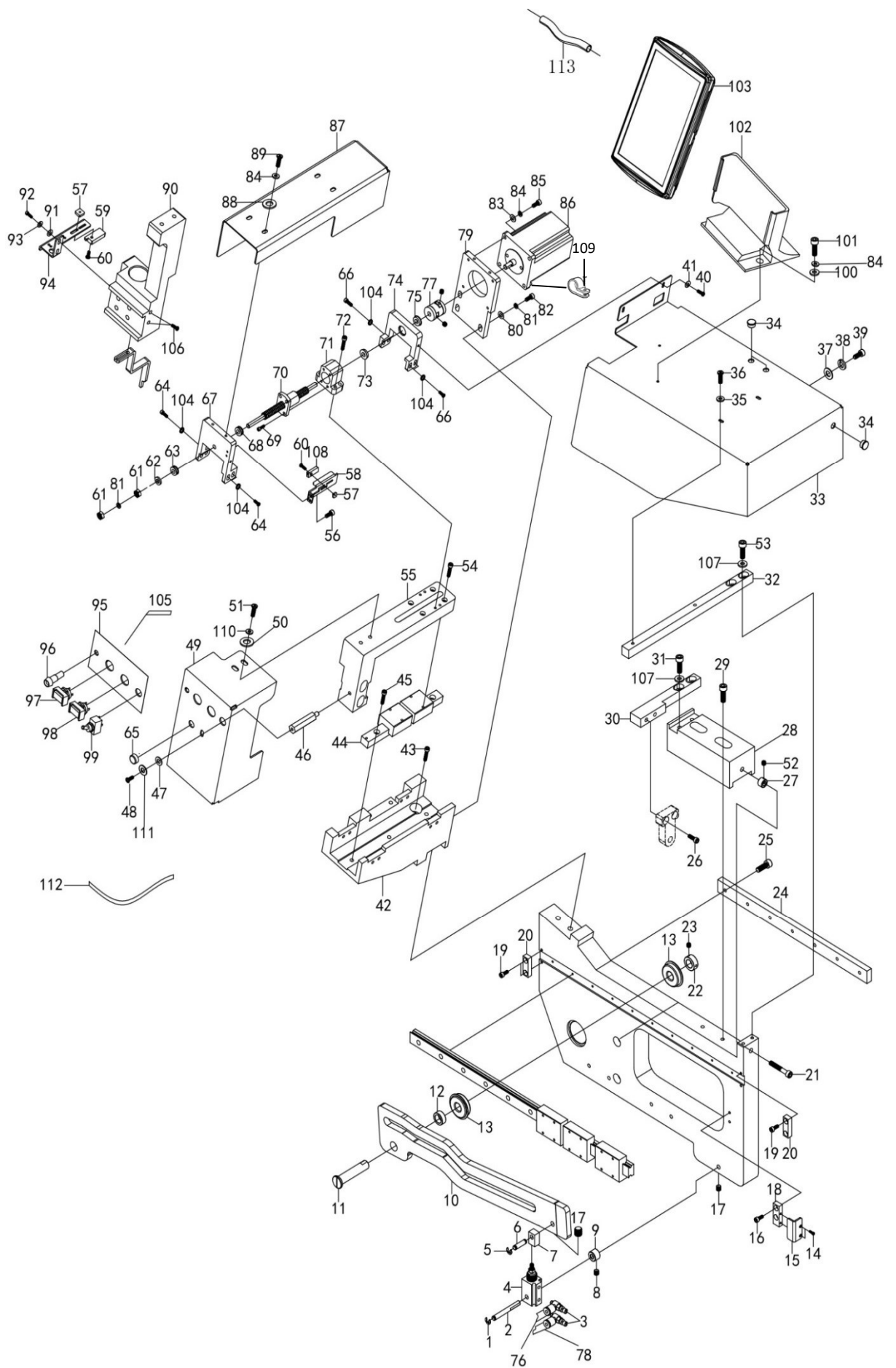
19. 调整装置/Adjusting device



19. 调整装置/Adjusting device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	00201040	1	挡圈 E4	Retaining ring E4	C048040342
2	50004590	1	轴销D	Shaft pin D	
3	15202970	2	气管调节接头	Air pipe regulating joint	CSP1314504
4	50004600	1	气缸CDJP2D16-20D	Cylinder CDJP2D16-20 d	
5	00201040	1	挡圈 E4	Retaining ring E4	C048040342
6	50004610	1	轴销E	Shaft pin E	
7	10125290	1	双接气缸连接块	Double cylinder connection block	GSP1050505
8	00803030	2	内紧定螺钉M3X3	Internal set screw m 3 3 3	C012300336
9	50004160	1	轴套	Shaft sleeve	
10	50004620	1	送料轨迹板	Feed track plate	
11	50004630	1	送料轨轨迹板旋转轴	Rotating axis of track plate of feed rail	
12	50004640	1	挡圈	Retaining ring	
13	00162011	2	轴承6201ZZNR	Bearing 6201 ZZNR	CSA8599001
14	01203080	2	内六角螺栓M3X8	Socket hexagon bolt M3X8	C018300836
15	50004650	1	轨迹板旋转挡板	Track plate rotary baffle	
16	01204085	2	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
17	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
18	50004660	1	挡板安装板	Baffle mounting plate	
19	01204085	4	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
20	50004910	2	送料导轨挡块	Feed rail block	
21	01206400	1	内六角螺栓 M6X40	Hexagon socket bolt M6X40	C018064031
22	50004670	1	紧圈B	Ring B	
23	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
24	50004680	1	罩壳安装条	Housing mounting strip	
25	01204100	4	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
26	01205160	2	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
27	50001380	1	紧圈	ring	CSL2579229
28	50004690	1	送给装置调紧块	Feed device tightening block	
29	01206200	2	内六角螺钉M6X20	Hexagon socket bolt M6X20	C018062036
30	50004700	1	送给装置安装条	Feed device mounting strip	
31	01205180	2	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
32	50004710	1	送给防护罩支撑条	Send the support strip to the shield	
33	50006060	1	送给装置防护罩	Feeding device guard	
34	13206150	3	橡皮塞12.5	Rubber plug 12.5	CSA2929001
35	00504050	2	垫圈 L4	Gasket L4	CSA5158001
36	00704100	2	十字盘头螺钉M4X10	Cross disc head screw M4X10	C062401006
37	00505030	3	垫圈M5(镀镍)	Washer M5(nickel plated)	C146354002
38	00605000	3	弹簧垫圈5	Spring washer 5	C028050246
39	01205100	3	内六角螺栓 M5X10	Hexagon socket bolt M5X10	C018501036
40	00704100	2	十字盘头螺钉M4X10	Cross disc head screw M4X10	C062401006
41	00504050	2	垫圈 L4	Gasket L4	CSA5158001
42	50004720	1	固定支架	Fixed bracket	
43	01208250	2	内六角圆柱头螺钉	Hexagon socket cap screw	CSP1051732
44	50004730	1	导轨	guide	
45	01204165	3	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
46	50004740	1	罩壳支撑螺钉	Housing support screw	
47	00505010	1	平垫圈M5	Flat washer M5	C025050236
48	00705080	1	十字盘头螺钉M5X8	Cross disc head screw M5X8	C062500816
49	50004750	1	切刀电机护罩	Cutter motor shield	
50	00506080	2	平垫圈M6	Flat washer M6	C025060236
51	00706100	2	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
52	00804040	2	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
53	01205180	2	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
54	01204140	4	内六角螺栓M4X14	Socket hexagon bolt M4X14	C018401436
55	50004770	1	调整支架	By adjusting	
56	01203120	2	内六角螺栓M3X12	Socket hexagon bolt M3X12	C018301236
57	50005540	4	板螺母	The plate nut	
58	50004780	1	感应器安装架	Inductor mounting frame	
59	10002040	1	新254拉料前感应器线	The new 254 pull material before the inductor wire	
60	01203120	2	内六角螺栓M3X12	Socket hexagon bolt M3X12	C018301236

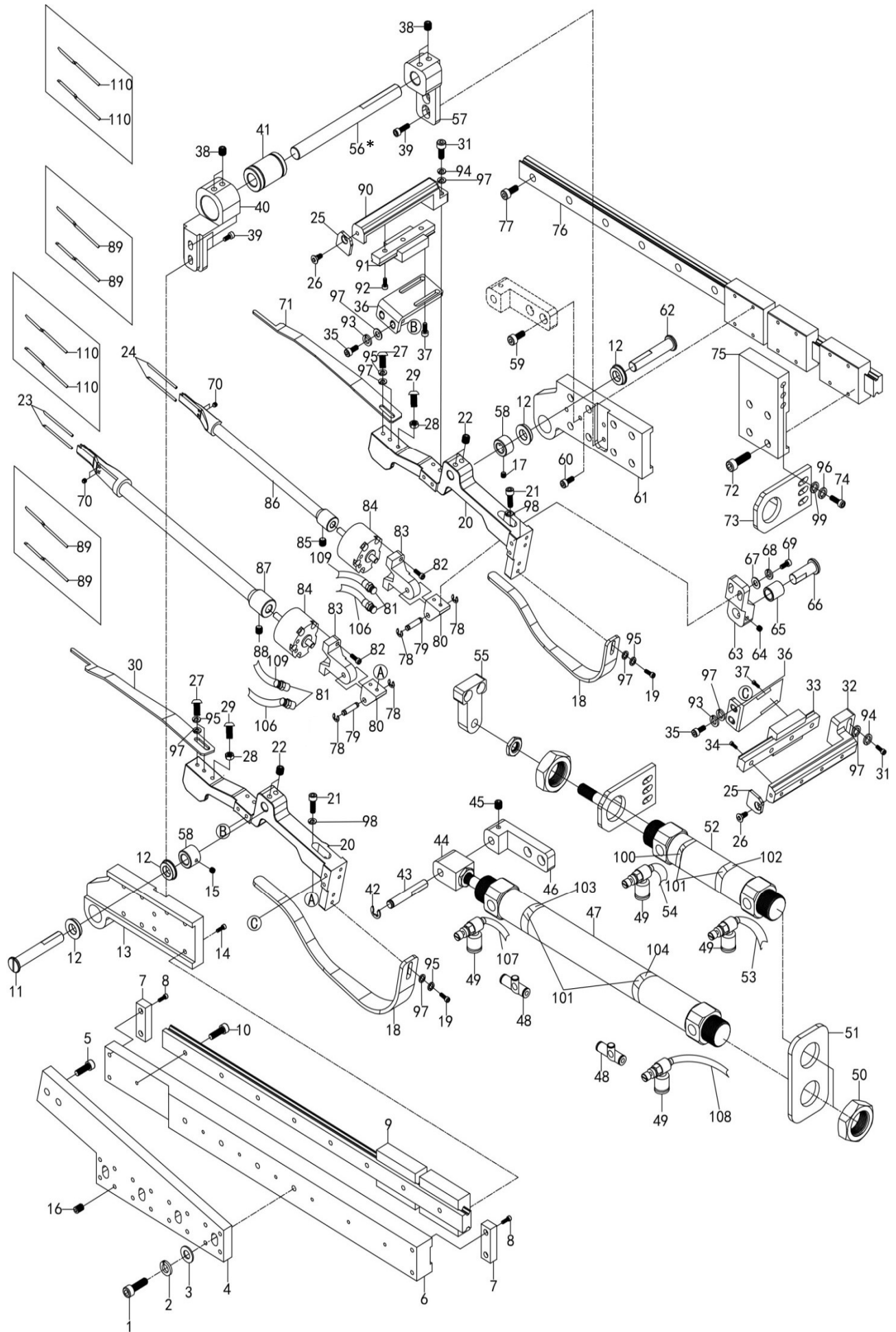
19. 调整装置/Adjusting device



19. 调整装置/Adjusting device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	00406050	2	螺母M6	Nut M6	C021060106
62	00506190	1	垫圈6.1X11X2	Gasket 6.1 X11X2	CSL0612066
63	00106120	1	平面轴承 Φ6XΦ12.7X4.5	Plane bearing Φ 6 x 12.7 X4.5 Φ	CS04060001
64	01204100	4	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
65	13206150	1	橡皮塞12.5	Rubber plug 12.5	CSA2929001
66	01204100	4	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
67	50004800	1	丝杆安装支架A	Screw mounting bracket A	
68	00106120	1	平面轴承 Φ6XΦ12.7X4.5	Plane bearing Φ 6 x 12.7 X4.5 Φ	CS04060001
69	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
70	50001700	1	滚珠丝杆	Ball screw	CS25422502
71	50004810	1	丝杆安装支架A	Screw mounting bracket A	
72	01204200	4	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
73	00106030	1	台阶轴承 Φ6.35XΦ12.7X3.2	Bearing Φ 6.35 X 12.7 X3.2 Φ steps	CS01063501
74	50004820	1	丝杆安装支架B	Screw mounting bracket B	
75	00106030	1	台阶轴承 Φ6.35XΦ12.7X3.2	Bearing Φ 6.35 X 12.7 X3.2 Φ steps	CS01063501
76	15202950	1.25	21号空气管(白色) φ4(单位:m)	Number 21 air pipe (white) phi 4 (unit: m)	CSA6405001
77	50001670	1	联轴器组件	Coupling assembly	CS25422604
78	15202960	1.2	22号空气管(白色) φ4(单位:m)	Number 22 air pipe (white) phi 4 (unit: m)	CSA6406001
79	50004830	1	电机安装板	Motor mounting plate	
80	00506080	3	平垫圈M6(镀镍)	Flat washer M6(nickel plated)	C025060236
81	00606000	4	弹簧垫圈2-6	Spring washer 2-6	C028060246
82	01206200	3	内六角螺钉M6X20	Hexagon socket bolt M6X20	C018062036
83	00504030	4	平垫圈S4	Flat washer S4	C026040136
84	00604000	10	弹簧垫圈2-4	Spring washer 2-4	C028040246
85	01204165	4	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
86	50004840	1	步进电机	Stepper motor	
87	50004850	1	电机防护罩	Motor shield	
88	00504050	4	垫圈 L4	Gasket L4	CSA5158001
89	00704100	4	十字盘头螺钉M4X10	Cross disc head screw M4X10	C062401006
90	50004860	1	动刀支架	The knife holder	
91	00504020	2	垫圈4	Washer 4	C102707002
92	01204120	2	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
93	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
94	50004870	1	感应器安装片	Sensor mounting plate	
95	50004880	1	操作面板贴纸	Operation panel sticker	
96	10126450	1	电源指示灯	Power indicator	GSP1051612
97	10126400	1	按钮开关(五角绿色)	Push button switch (pentagon green)	
98	10126430	1	按钮开关(五角黄色)	Push button switch (yellow)	
99	10126440	1	切换开关(三角)	Toggle switch (triangle)	GSP1051611
100	00504050	2	垫圈 L4	Gasket L4	CSA5158001
101	01204200	2	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
102	15203110	1	触摸屏底座	Touch screen base	
103	10002109	1	工业人机界面	Industrial man-machine interface	
104	00504020	8	垫圈4	Washer 4	C102707002
105	10001175	1	新254操作面板线	New 254 operation panel line	
106	01205160	2	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
107	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
108	10002043	1	新254调整电机感应器线	The new 254 adjusts the motor inductor wire	
109	10103140	1	尼龙线夹6N	Nylon wire clip 6N	C146202000
110	00606000	2	弹簧垫圈2-6	Spring washer 2-6	C028060246
111	00605000	1	弹簧垫圈5	Spring washer 5	C028050246
112	50104040	1	扎带4×150	Tie 4 x 150	
113	10001742	1	触摸屏连接线(线长2米)	Touch screen cable (2 m long)	

20. 送料装置/For device

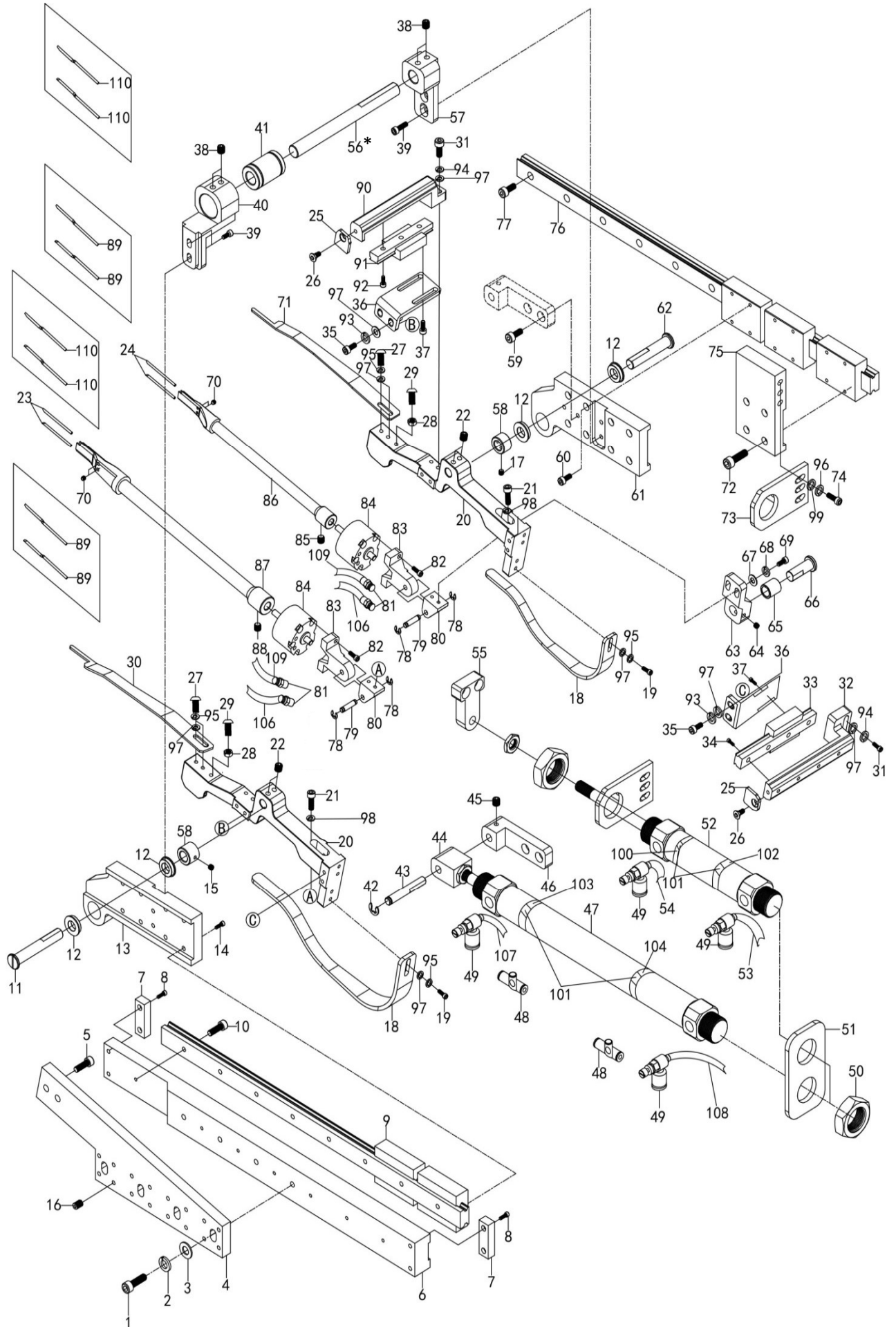


注：*表示根据不同机型使用而不同

20. 送给装置/For device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	01206200	4	内六角螺钉M6X20	Hexagon socket bolt M6X20	C018062036
2	00606000	4	弹簧垫圈2-6	Spring washer 2-6	C028060246
3	00506080	4	平垫圈M6(镀镍)	Flat washer M6(nickel plated)	C025060236
4	50004890	1	夹料装置安装板	Clamping device mounting plate	
5	01205200	2	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
6	50004900	1	送料导轨安装板A	Feeding guide rail mounting plate A	
7	50004910	2	送料导轨挡块	Feed rail block	
8	01204085	4	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
9	50004920	1	送料导轨A	Feeding guide rail A	
10	01203120	8	内六角螺栓M3X12	Socket hexagon bolt M3X12	C018301236
11	50004930	1	旋转轴A	The axis of rotation. A	
12	00168800	4	R球轴承F688AZZ	R ball bearing F688AZZ	C070688850
13	50004940	1	旋转轴安装架A	Rotating shaft mounting frame A	
14	02000024	8	内六角螺栓M3×8	Inner hexagon bolt M3×8	
15	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
16	00804080	16	内紧定螺钉M4X8	Internal set screw M4X8	CSL8040802
17	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
18	50004950	2	弹簧片	Leaf spring	
19	01204100	4	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
20	50004960	2	旋转架	Rotating frame	
21	01204100	4	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
22	00805050	4	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
23	10125410	2	送料叉针	Feeding fork needle	CSP1050526
24	10125410	2	送料叉针	Feeding fork needle	CSP1050526
25	50004980	2	滑块挡片	The slider block slice	
26	02000023	2	内六角螺栓M3×6	Inner hexagon bolt M3×6	
27	01204085	4	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
28	00404030	2	六角螺母M4	Hexagon nut M4	C021400306
29	01204165	2	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
30	50004990	1	裤襻弹压片A	Pants loop membrane A	
31	01204165	4	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
32	50005000	1	导向导轨安装架	Guide rail mounting frame	
33	50005020	1	导向导轨	Guide rail	
34	02000024	4	内六角螺栓M3×8	Inner hexagon bolt M3×8	
35	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
36	50005030	2	导向导轨安装板	Guide rail mounting plate	
37	02000023	4	内六角螺栓M3×6	Inner hexagon bolt M3×6	
38	00805050	4	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
39	01204100	4	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
40	50005040	1	导向线性轴承安装架	Guide linear bearing mounting frame	
41	02000129	1	轴向轴承10	Axial bearing 10	CXC5780001
42	00201040	1	挡圈 E4	Retaining ring E4	C048040342
43	50005050	1	轴销C	Shaft pin C	
44	50005060	1	气缸接头C	Cylinder joint C	
45	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
46	50005070	1	气缸接头D	Cylinder joint D	
47	50005080	1	送料气缸CM2B20-175Z	Feed cylinder cm2b20-175z	
48	13201660	3	快速排气管	Quick exhaust pipe	CSA7795001
49	15104950	4	气缸调节器	Cylinder governor	CSPF080107
50	50005110	1	气缸CDM2KB20-50AZ专用螺母	Cylinder cdm2kb20-50az special nut	
51	50005090	1	气缸连接板	Cylinder coupling plate	
52	50005100	1	送料气缸CDM2KB20-50AZ	Feed cylinder cdm2kb20-50az	
53	15202960	1.3	11号空气管(黑色) φ4单位: m	Number 11 air pipe (black) phi 4 unit: m	CSA6406001
54	15202950	1.3	12号空气管(透明) φ4单位: m	Number 12 air pipe (transparent) phi 4 unit: m	CSA6405001
55	50005120	1	气缸接头E	Cylinder joint E	
			<用于254-H/254-M>	<For 254-H/254-M>	
56	50005130	1	导向轴销	Guide shaft pin	
			<用于254-HL/254-ML>		
56	10307890		导向轴销(60-90)	Guide shaft pin(60-90)	

20. 送给装置/For device

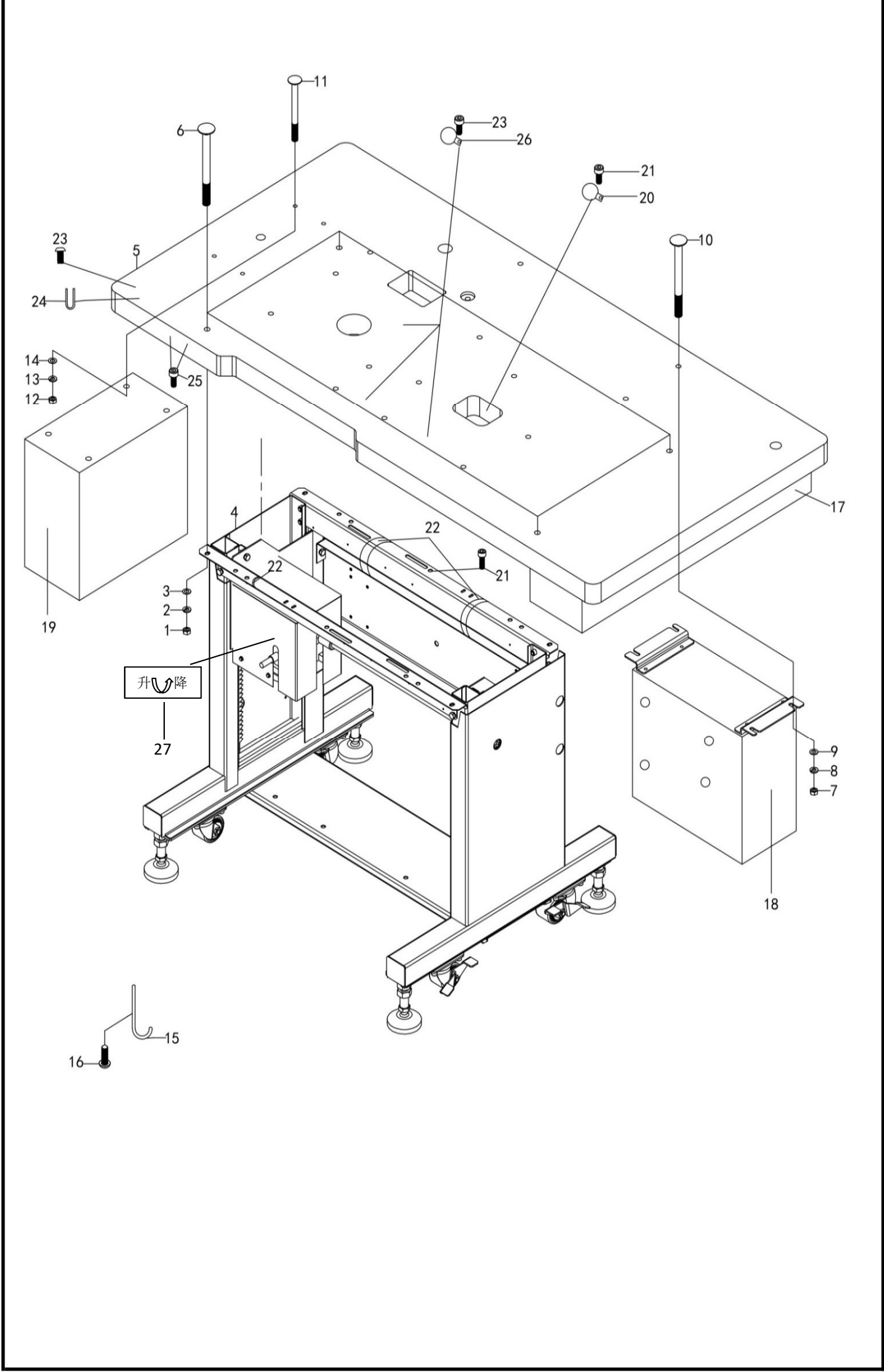


注：*表示根据不同机型使用而不同

20. 送给装置/For device

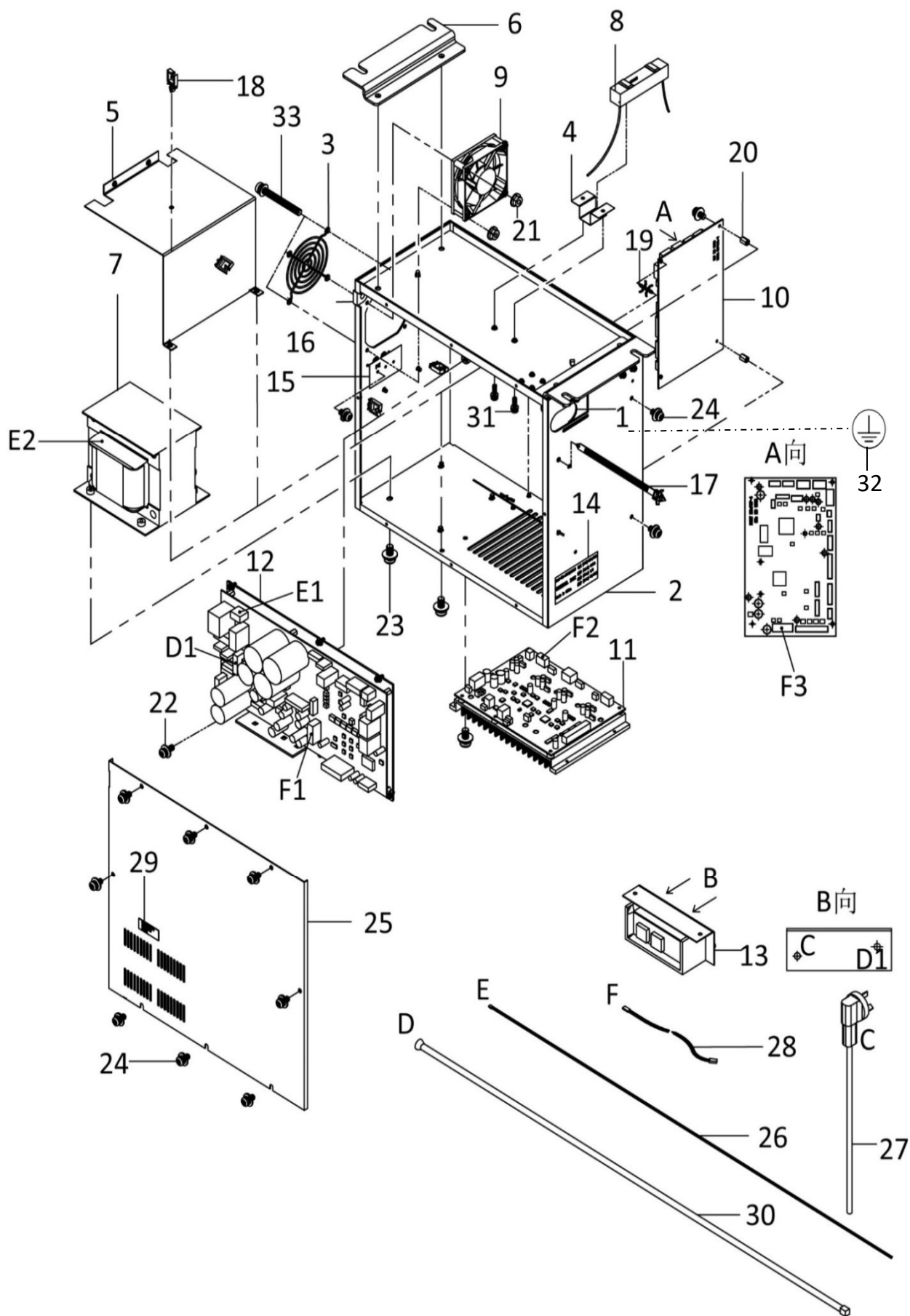
NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
57	50005140	1	导向轴安装架	Guide shaft mounting frame	
58	50005150	2	紧圈	ring	
59	01204100	2	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
60	02000024	8	内六角螺栓M3×8	Inner hexagon bolt M3×8	
61	50005160	1	旋转轴安装架B	Rotating shaft mounting frame B	
62	50005170	1	旋转轴B	Axis B	
63	50005180	1	送料滚轴安装架	Feed roller mounting frame	
64	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
65	50005390	1	送料滚轮	Feed roller	
66	50005190	1	送料滚轮轴	Feed roller shaft	
67	00504020	2	垫圈4	Washer 4	C102707002
68	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
69	01204120	2	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
70	00803030	4	内紧定螺钉M3X3	Internal set screw m 3 3 3	C012300336
71	50005200	1	裤襟弹簧片B	Pants loop spring B	
72	02000024	4	内六角螺栓M3×8	Inner hexagon bolt M3×8	
73	50005210	1	送料气缸安装架A	Feed cylinder mounting frame A	
74	01205160	3	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
75	50005220	1	送料气缸安装块	Feed cylinder mounting block	
76	50005230	1	送料导轨B	Feeding guide rail B	
77	01203100	10	内六角螺栓M3X10	Socket hexagon bolt M3X10	GSP1051758
78	00201040	4	挡圈 E4	Retaining ring E4	C048040342
79	50003340	2	旋转气缸支撑板销	Rotating cylinder support plate pin	
80	50002150	2	旋转气缸支撑板	Rotate cylinder support plate	CSL3707100
81	10125440	4	旋转气缸气管接头	Rotating cylinder air pipe joint	GSP1050529
82	01204300	4	内六角螺栓M4X30	Socket hexagon bolt M4X30	GSP1051759
83	50005240	2	旋转气缸支座	Rotate cylinder support	
84	10125450	2	旋转气缸	The rotating cylinder	GSP1050530
85	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
86	50005250	1	送料叉（后）	Feed fork (back)	
87	50005260	1	送料叉（前）	Feed fork (front)	
88	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
89	50005270	4	送料叉（薄料备用放附件内）	Feeding fork (spare thin material in the attachment)	0
90	50005280	1	导向导轨安装架（前）	Guide guide rail mounting frame (front)	
91	50005290	1	导向导轨（前）	Guide rail (front)	
92	02000024	3	内六角螺栓M3×8	Inner hexagon bolt M3×8	
93	00604000	4	弹簧垫圈2-4	Spring washer 2-4	C028040246
94	00604000	4	弹簧垫圈2-4	Spring washer 2-4	C028040246
95	00604000	8	弹簧垫圈2-4	Spring washer 2-4	C028040246
96	00605000	3	弹簧垫圈5	Spring washer 5	C028050246
97	00504020	16	垫圈4	Washer 4	C102707002
98	00504030	4	平垫圈S4	Flat washer S4	C026040136
99	00505030	3	垫圈M5	Gasket M5	C146354002
100	10002035	1	新254插料后感应器线X21	The new 254 inserts the material after the	
101	15104770	4	感应器安装软片	Sensor installation film	GSPF080106
102	10002034	1	新254插料前感应器线X20	New 254 plug - in before inductor wire X20	
103	10002036	1	新254送料前感应器线X33	The new 254 sensor wire X33 before feeding	
104	10002037	1	新254送料后感应器线X34	New 254 post feed inductor wire X34	
105	50104040	2	扎带 4X150（黑色）	Strap 4X150 (black)	
106	15202960	4. 2	18号空气管（透明）φ4单位：m	Number 18 air pipe (transparent) phi 4 unit: m	CSA6406001
107	15202950	1. 4	19号空气管（透明）φ4单位：m	Number 19 air pipe (transparent) phi 4 unit: m	CSA6405001
108	15202960	1. 35	20号空气管（透明）φ4单位：m	Number 20 air pipe (transparent) phi 4 unit: m	CSA6406001
109	15202950	4. 2	17号空气管（透明）φ4单位：m	Number 17 air pipe (transparent) phi 4	
110	50005300	4	送料叉（厚料备用放附件内）	Feeding fork (thick material should be put	

21. 台板组件/Platen device



21. 台板组件/Platen device

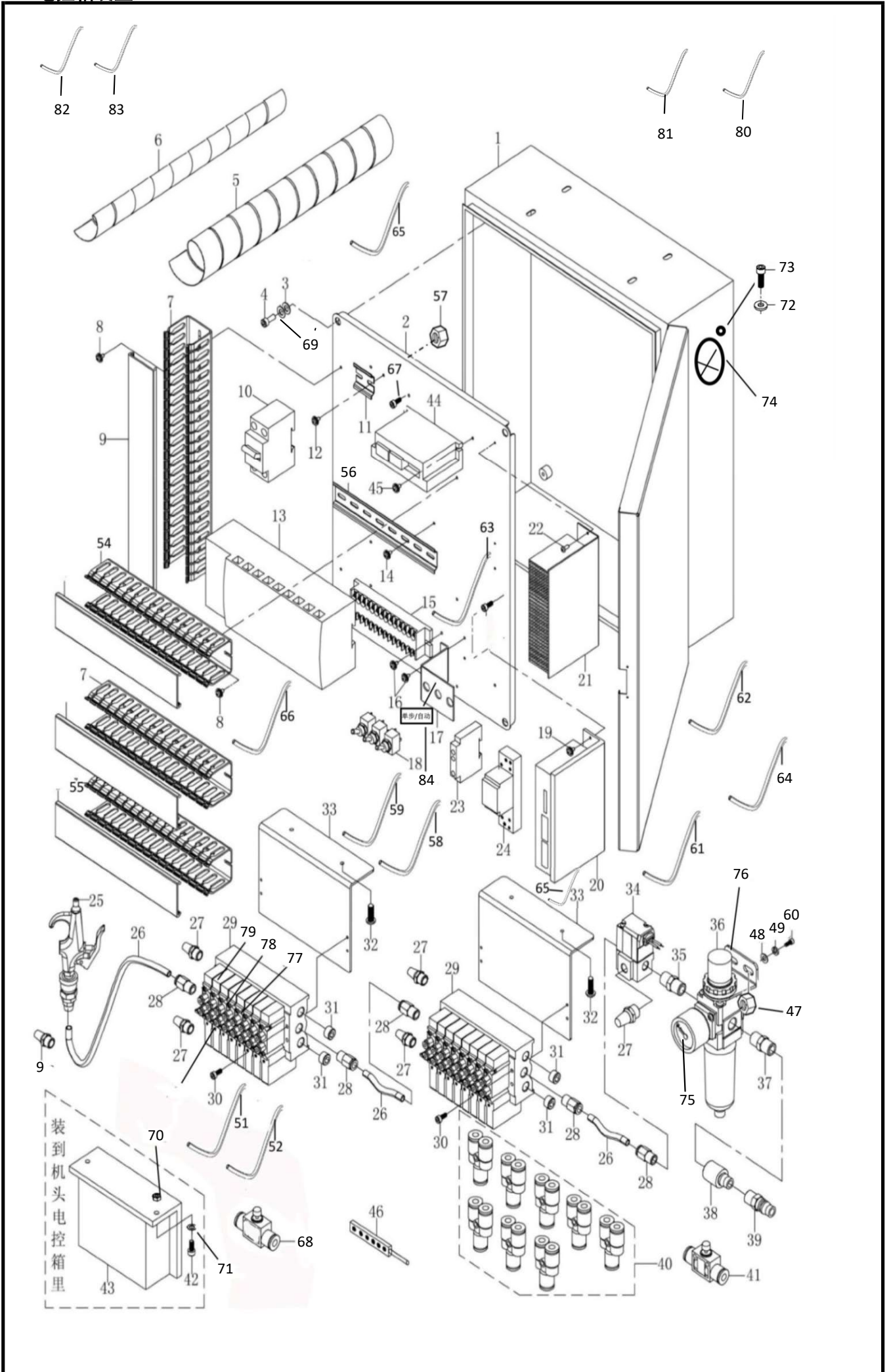
NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	00408060	4	六角螺母 M8 (厚6.5mm)	Hexagon nut M8(6.5mm thick)	C021080106
2	00608001	4	弹簧垫圈8	Spring washer 8	CSP1051756
3	00508070	4	平垫圈 L8	Flat washer L8	C025080336
4	50003220	1	254的升降台板支架	254 lifting platform bracket	
5	50005310	1	254新款双针订襟机台板	254 new double stitch loop machine plate	
6	01808600	4	方颈头螺栓M8X60	Square neck bolt M8X60	CS36007001
7	00408060	4	六角螺母 M8 (厚6.5mm)	Hexagon nut M8(6.5mm thick)	C021080106
8	00608001	4	弹簧垫圈8	Spring washer 8	CSP1051756
9	00508070	4	平垫圈 L8	Flat washer L8	C025080336
10	01808600	4	方颈头螺栓M8X60	Square neck bolt M8X60	CS36007001
11	01806600	4	大半圆头方颈螺栓M6X60	Large half-round head square neck bolt M6X60	C119755001
12	00406050	4	螺母M6	Nut M6	C021060106
13	00606000	4	弹簧垫圈2-6	Spring washer 2-6	C028060246
14	00506070	4	平垫圈L6	Flat washer L6	C025060336
15	15105850	1	气枪挂钩	Air gun hook	
16	01504085	4	十字盘头带垫片螺钉M4X8DB	Cross disc head with washer screw M4X8DB	CSP4303103
17	50005330	1	254塑料抽屉	254 plastic drawer	
18	10003081	1	254电控箱组件	254 electrical cabinet components	
19	50005350	1	PLC电控箱	PLC electrical cabinet	
20	13206130	1	电线夹24N	Wire clip 24 n	C158581000
21	02000157	3	圆头木螺钉M4.5X20	Round head wood screw m4.5x20	C0B0452006
22	50104040	2	扎带4×150	Tie 4 x 150	
23	02000157	6	圆头木螺钉M4.5X20	Round head wood screw m4.5x20	C0B0452006
24	10103670	18	U形卡钉10X20	U-shaped nail 10X20	C200190001
25	01735165	2	木螺钉M3.5X16	Wood screw M3.5 X16	
26	10103170	4	挂钩NK-18N	Hook NK - 18 n	CS11817000
27	50006870	1	指示贴 (升降)	Indicator post (lifting)	



22. 控制箱装置/ Control box mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10102820	1	电线护板	The wire guard	A0114038Y2
2	15202780	1	电控箱体	Electric control cabinet	D0117041Y2
3	10103020	1	风扇挡板	Fan damper	CSA3107100
4	10102830	1	电阻护罩	Resistance shield	GSP4303115
5	10102860	1	变压器护罩	Transformer shield	GSP4303116
6	15202760	2	电控箱安装支架	Electric cabinet mounting bracket	GSP1313902
7	10001179	1	变压器220V	Transformer 220 v	
8	10001181	1	水泥电阻	Cement resistance	
9	10001187	1	电风扇	Electric fan	
10	10002049	1	驱动板430	Driven plate 430	
11	10002056	1	CPU板311G	CPU board 311 g	
12	10002050	1	电源板	The power supply board	
13	10103040	1	电源开关	The power switch	GSP4303501
14	10104480	1	220V商标	220 v trademark	GSP4305802
15	10104470	1	PE商标	PE brand	GSP4305801
16	10102960	1	线夹	Wire clip	GSP4303131
17	10102950	2	尼龙扎带 CFS-165PT	Nylon tie cfs-165pt	GSP4303130
18	10102920	8	线夹SQ-1	Clamp SQ - 1	GSP4303124
19	10102970	2	PC板隔离柱HFJ-10A	PC board isolation column hfj-10a	GSP4303132
20	10105080	2	六角螺母M4X10	Hexagonal nut M4X10	GSP4303106
21	00404040	4	法兰螺母M4	Flange nut M4	CSA3107200
22	01504100	10	十字盘头螺钉M4X10	Cross disc head screw M4X10	GSP4303731
23	01505100	4	十字盘头螺钉M5X10	Cross pan head screw M5X10	GSP4303104
24	01504085	26	十字盘头螺钉M4X8	Cross disc head screw M4X8	GSP4303103
25	10102870	1	电控箱盖	Electric cabinet cover	A0114042Y2
26	10001003	1	变压器接头线	Transformer connector	
27	10001007	1	开关电源线, 带三角插座	Switch power cord with triangular socket	
28	10001005	1	电源连接线	Power connection	
29	10104490	1	电控箱警告标识	Warning label of electric control box	GSP4305803
30	10002014	1	开关电源线	Switch the power cord	
31	01503100	2	十字盘头带垫片螺钉M3×10DB	M3×10DB cross disc head with washer screw	GSP4303108
32	10105240	1	接地标记	Grounding mark	CS37060001
33	01504350	4	螺钉(带垫圈)M4X35DA	Screw (with washer)M4X35DA	COA4403506

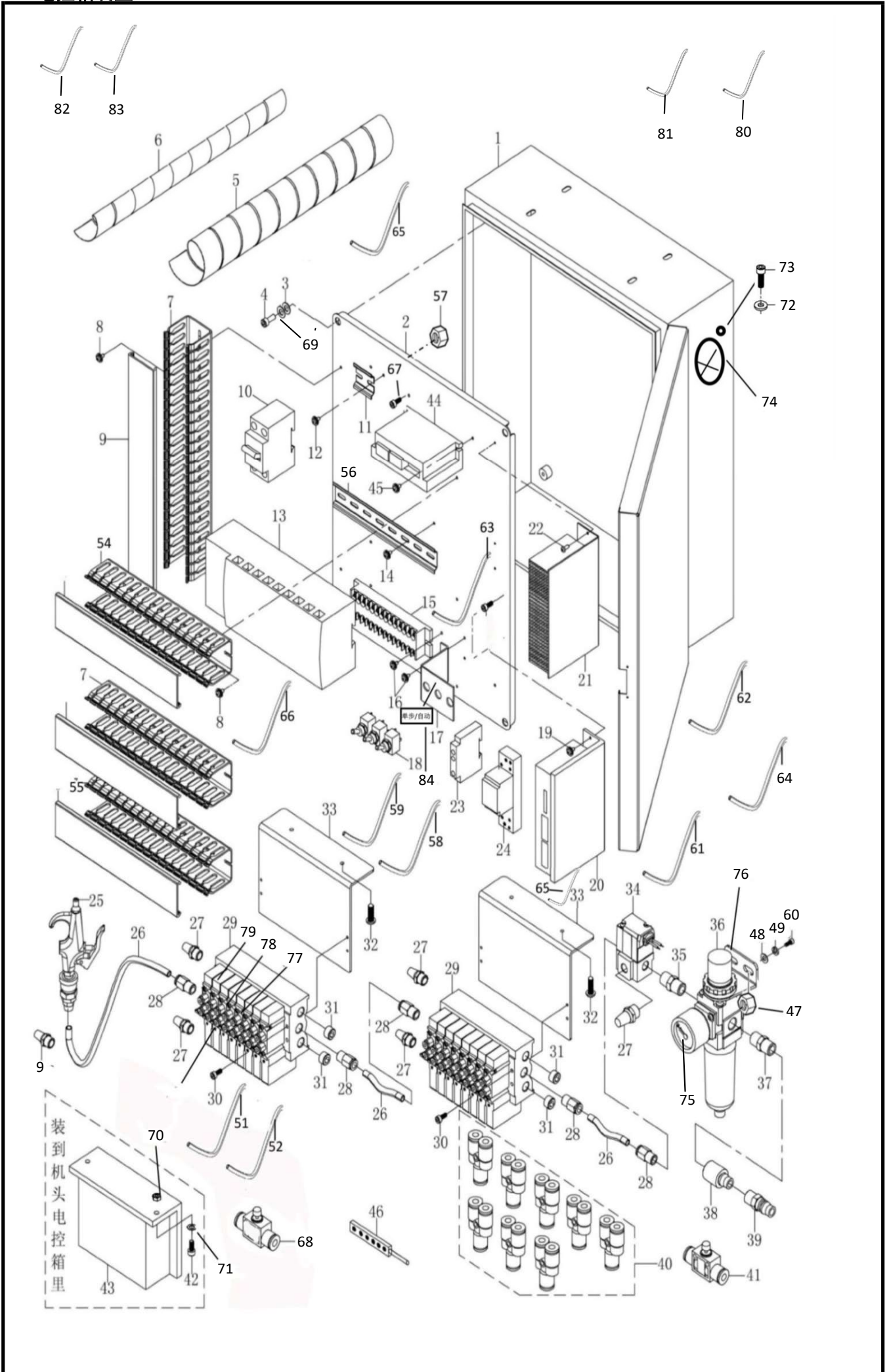
23. 电控箱装置/Electric cabinet unit



23. 电控箱装置/Electric cabinet unit

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	50005350	1	PLC电控箱	PLC electrical cabinet	
2	15103500	1	电器安装板	Electrical installation plate	
3	00506080	4	平垫圈M6	Flat washer M6	C025060236
4	01206120	4	内六角螺栓M6X12	Hexagon socket bolt M6X12	C018061236
5	15501430	1	螺旋管线650S	Screw 650S	CSA8661001
6	13201490	1	螺旋卷线 Φ10	Spiral reel Φ10	GSA5688101
7	10369720	0.41	线槽30X50 (单位: m)	Line slot 30X50 (unit: m)	
8	01504105	8	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	GSA3025001
9	15504070	1	气枪连接气管接头	Air gun to air pipe joint	
10	10126510	1	电源开关(控开6A 红)	Power switch (control 6A red)	GSP1051616
11	10126480	3	PLC安装支架	PLC mounting bracket	
12	01504105	4	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	GSA3025001
13	10126490	1	汇川PLC	Inovance PLC	GSA5135101
14	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	GSA3025001
15	10126520	1	接线座	socket	GSP1051617
16	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	GSA3025001
17	10126330	1	切换开关安装板	Switch mounting panel	GSP1051607
18	10126440	3	切换开关(三角)	Toggle switch (triangle)	GSP1051611
19	01504105	3	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	GSA3025001
20	50005380	1	驱动器	drive	
21	15105190	1	电源开关S8FS-C15024(24V)	Power switch s8fs-c15024 (24V)	GSPF081725
22	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	GSA3025001
23	10001235	1	欧姆龙继电器底座 PYF08A-E	Omron relay base pyf08a-e	
24	10001201	1	欧姆龙继电器MY2N-GS DC24V	The omron relay my2n-gs DC24V	
25	15504050	1	气枪(特种机专用)	Air gun (for special machines)	
26	15504060	1	气枪连接气管	The air gun is connected to the air pipe	
27	10126650	3	消声器	muffler	GSP1051634
28	10126560	3	气管接头 Φ8	Tracheal joint Φ8	
29	50005360	1	电磁阀板(15联)	Electromagnetic valve plate (15 sets)	
30	01204250	1	内六角螺栓M4X25	Socket hexagon bolt M4X25	C018402536
31	15202930	2	盖1/2	Cover 1/2	
32	02000157	4	圆头木螺钉M4.5X20	Round head wood screw m4.5x20	C0B0452006
33	50005370	2	阀安装板	Valve mounting plate	
34	15508860	1	气缸阀VT307E-5G1-02	The cylinder valve VT307E - 5 g1-02	
35	15202920	1	管接头	Pipe joint	CS09228000
36	15202880	1	过滤器 AW20-02G	G filter AW20-02G	GSA5282001
37	15202920	1	管接头	Pipe joint	CS09228000
38	15502710	1	手滑阀	Hand slide valve	
39	10126670	1	快速接头	Quick connector	GSP1051663
40	10126640	10	气管接头(三通)	Air pipe connector (tee)	GSP1051633
41	10126570	3	废料吹气调压阀	Waste gas regulating valve	GSP1051622
42	01204140	2	内六角螺栓M4X14	Socket hexagon bolt M4X14	C018401436
43	50005380	1	驱动器	drive	
44	15203090	1	触摸屏前盖	Touch screen front cover	
45	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10DA	GSA3025001
46	15501460	1	缝纫机用LED灯(2M)	LED lamp for sewing machine (2M)	
47	00405450	2	六角螺母 M5	Hexagon nut M5	C021500216
48	00505030	2	垫圈M5	Gasket M5	C146354002
49	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
50	13205580	3	插销4	Pin 4	GSA7033001
51	10001057	1	PLC与电磁阀连接线	Connect PLC with solenoid valve	
52	10001015	1	PLC与气缸连线	PLC is connected to cylinder	
53	10369720	0.26	线槽30X50 (单位: m)	Line slot 30X50 (unit: m)	
54	10369720	0.26	线槽30X50 (单位: m)	Line slot 30X50 (unit: m)	
55	10369720	0.26	线槽30X50 (单位: m)	Line slot 30X50 (unit: m)	
56	10126480	0.25	PLC安装支架(单位: m)	PLC mounting bracket (unit: m)	
57	00404030	14	六角螺母M4	Hexagon nut M4	C021400306
58	10001173	1	新254切换开关线X04	The new 254 switch line X04	
59	10001174	1	新254角度传感器线	The new 254 Angle sensor line	
60	01205160	2	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636

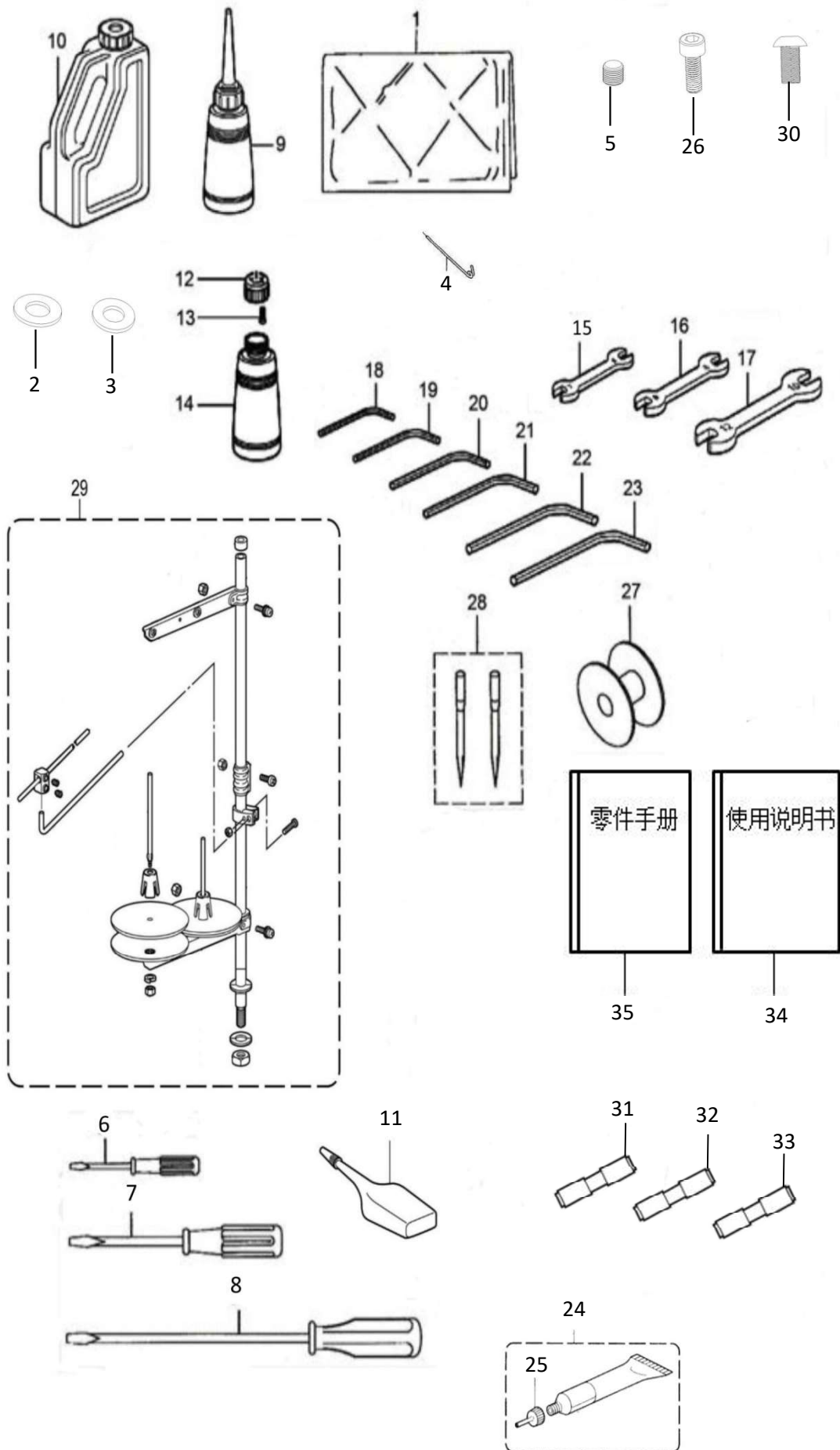
23. 电控箱装置/Electric cabinet unit



23. 电控箱装置/Electric cabinet unit

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	10001027	1	开关电源线	Switch the power cord	
62	10001024	1	开关电源与电源连线	Switch power and power connection	
63	10001023	3	PLC中COM的跳线	The jumper of COM in PLC	
64	10001016	1	PLC与电源连线	PLC is connected to power supply	
65	10001026	2	PLC与步进驱动器连接线	Connect the PLC with the stepping driver	
66	10001014	1	PLC中COM与N24连接线	COM and N24 connection line in PLC	
67	13104070	6	定位螺钉外六角	Outer hexagon of setting screw	
68	13201660	3	快速排气管	Quick exhaust pipe	GSA7795001
69	00606000	2	弹簧垫圈2-6	Spring washer 2-6	GS22061602
70	00404030	2	六角螺母M4	Hexagon nut M4	G021400306
71	00504020	2	垫圈4	Washer 4	G102707002
72	00404040	4	法兰六角螺母M4	Flange hexagon nut M4	GSA3107200
73	01504350	4	十字盘头螺钉(带垫圈)M4X35DA	Cross disc head screw (with washer)M4X35DA	G0A4403506
74	10001187	1	电风扇AD0824	Electric fan AD0824	
75	50003270	1	压力表GP46-10-01L5-X201	Pressure gauge GP46-10-01 15 - X201	GSL4900100
76	15202890	1	单体支架(带螺母) AR22P-270S/2	Single bracket (with nut) ar22p-270/260s	
77	15507760	28	手拉阀接头B	Hand pull valve connector B	
78	10126550	2	气管接头 Φ6	Tracheal joint Φ6	GSP1051620
79	15202810	15	电磁阀	Solenoid valve	GS39116100
80	10002047	1	新254联机线Y06-Y07	New 254 line Y06-Y07	
81	10002046	1	新254驱动器信号线	New 254 drive signal line	
82	10002045	1	新254主板P25线	The new 254 motherboard P25 line	
83	10002044	1	新254触摸屏连接线X30-X32	The new 254 touchscreen cable x30-x32	
84	10443830	1	单步/自动指示贴	One step/auto indicator	

24. 附件/Accessories



24. 附件/Accessories

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	15501660	1	3020机头罩	3020 the nose mask	
2	00506020	1	垫片0.2	Gasket 0.2	
3	00506030	1	垫片0.3	Gasket 0.3	
4	50000190	2	扫线钩	Sweep line hook	
5	00803030	4	内紧定螺钉M3X3	Internal set screw m 3 3 3	
6	10103530	1	小起子1.9X52	A small screwdriver 1.9 X52	C142443001
7	10103540	1	起子3.4X70	Screwdriver 3.4 X70	C118837001
8	10103550	1	起子5.5X190	Screwdriver 5.5 X190	C101572101
9	10103480	1	油壶组件	Oil can component	C114483002
10	10103490	1	油罐组件	Tank components	
11	10103800	1	硅油	Silicone oil	
12	10103410	1	废油回收壶盖	Waste oil recycling lid	C154467001
13	00703080	2	十字盘头螺钉M3X8	Cross disc head screw M3X8	C062300816
14	10103430	1	油壶	Oil can	C114486002
15	10103560	1	开口扳手6X7	Open end wrench 6X7	C107779001
16	10103570	1	双头扳手8X9	Double end wrench 8X9	C100887001
17	10103580	1	扳手10X12	10 x12 wrench	C107780001
18	10103590	1	内六角扳手1.5	Socket wrench 1.5	CS07783001
19	10103600	1	内六角扳手2	Socket wrench 2	C142002001
20	10103610	1	内六角扳手2.5	Socket wrench 2.5	C154125001
21	10103620	1	内六角扳手3	Socket wrench 3	C142721001
22	10103630	1	内六角扳手4	Socket wrench 4	C118064001
23	10103640	1	内六角扳手5	Socket wrench 5	C150335001
24	10103780	1	润滑脂壳	Grease shell	
25	10103790	1	润滑脂注入口	Grease filling port	
26	02000032	4	内六角螺栓M2.5X5	Hexagon socket bolt m2.5x5	
27	15202320	5	梭芯	The bobbin	CS44633001
28	10100430	4	机针19#	19 # machine needle	CS37928019
29	13206050	1	线架组件3DRTHF	Wire frame assembly 3DRTHF	
30	01904080	4	一字平头螺钉M4X8	Flat head screw M4X8	
31	10001761	1	15A保险管	15 a insurance tube	
32	10001762	1	6A保险管	6 a insurance tube	
33	10001763	1	3A保险管	3 a insurance tube	
34	50003360	1	254说明书	254 specifications	
35	50003350	1	254零件手册	254 parts manual	